

Exploded diagram and spare parts list

T316

Exploded diagram and spare parts list:

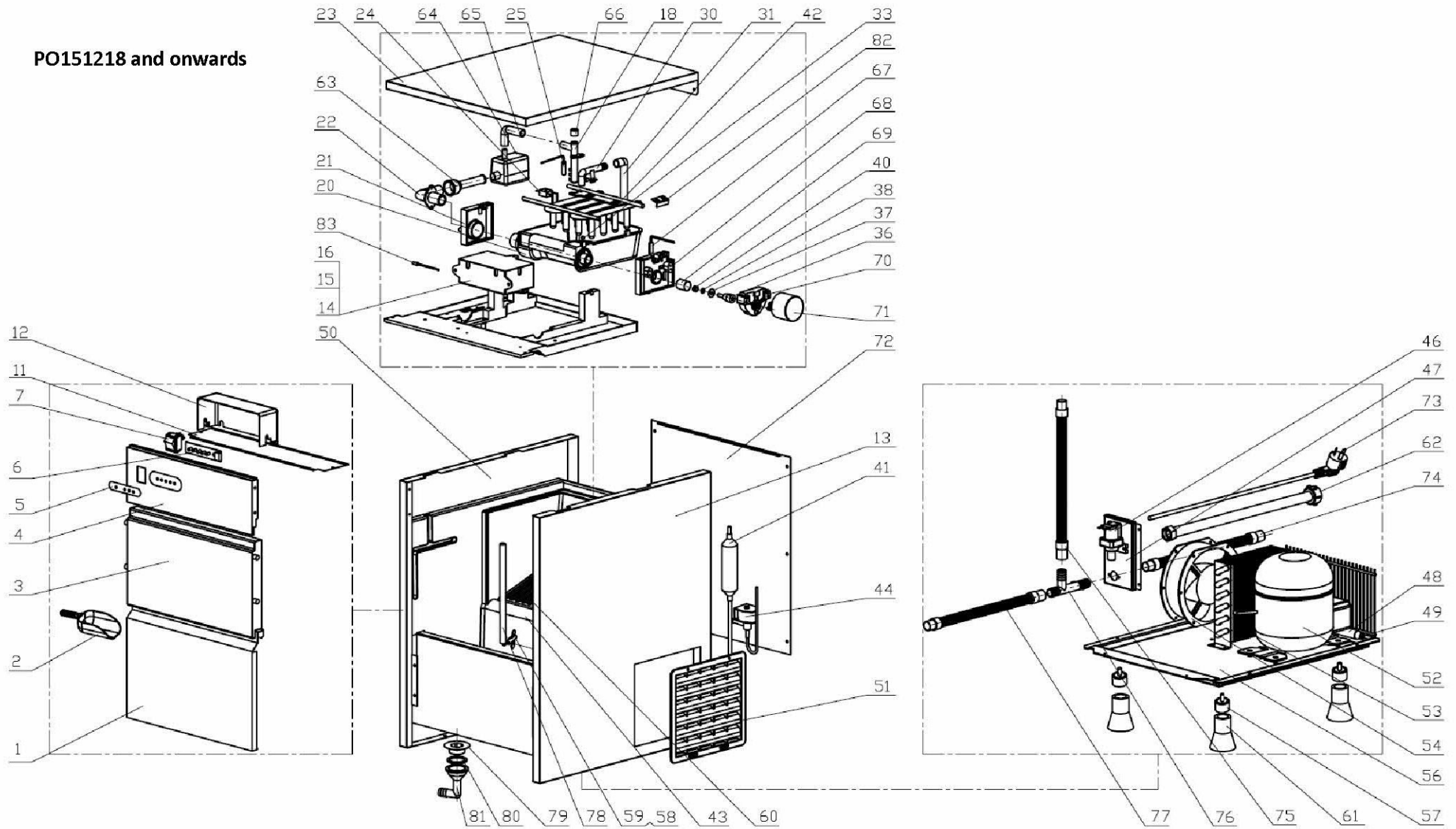
For machines of PO151218 and onwards:

[Click here](#)

For Machines Previous to PO151218:










[Click here](#)

PO151218 and onwards

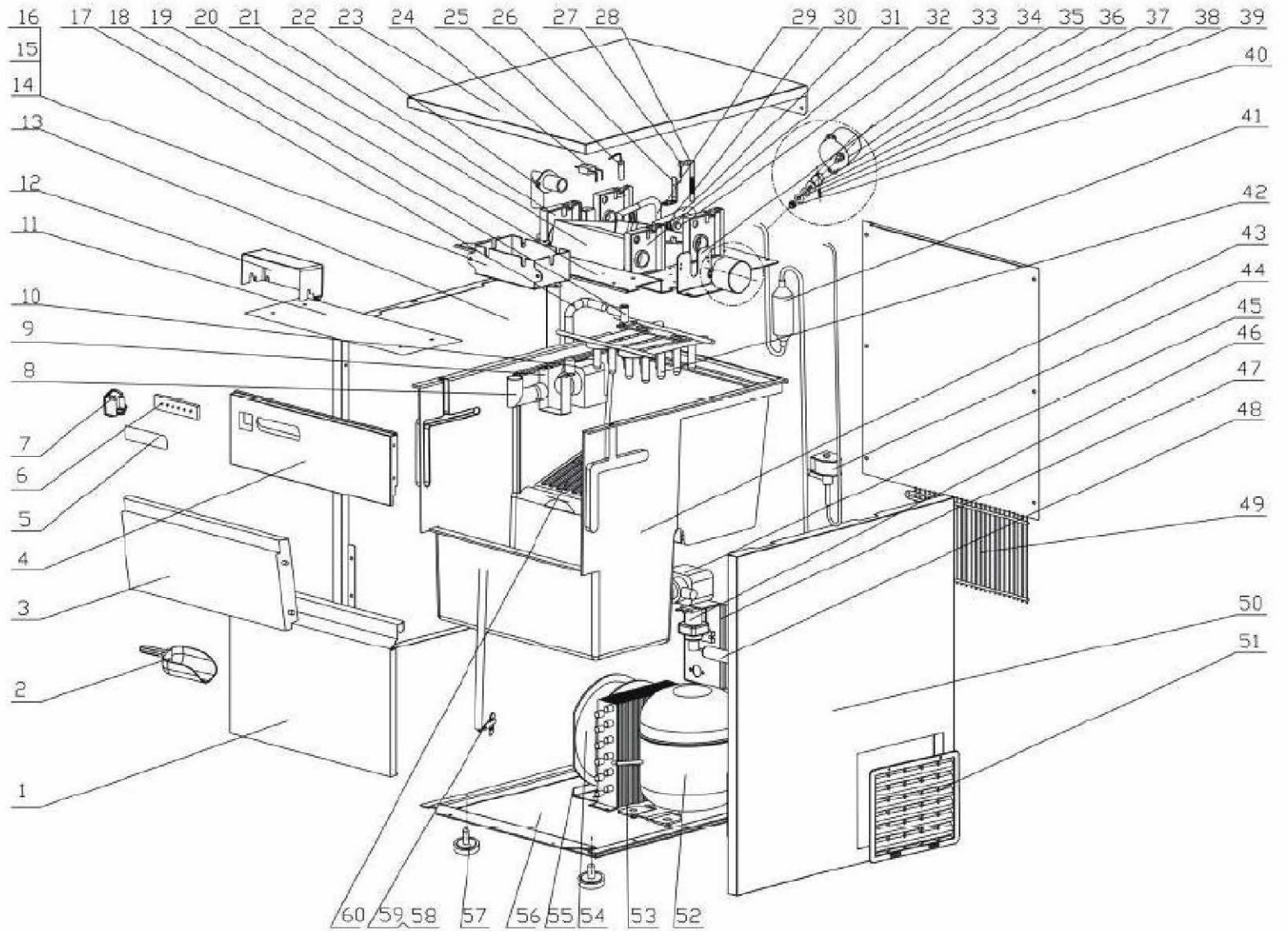


For machines of PO151218 and onwards

Machine	Explode	Code	Description
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	1	AA220	Bottom Panel
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	2	AA221	Ice Scoop
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	3	AA222	Switch Panel
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	4	AA223	Upper Panel
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	5	AA224	PVC Cover
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	6	AA225	Indicator Panel
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	7	AA226	Power Switch
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	11	AA230	Mounting Plate for Operational Panel Cover
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	12	AA231	Operation Panel Cover
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	13	AA232	Right Panel
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	14	AA233	Control Box
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	15	AA234	Control Board (V4 Version)
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	16	AA235	Control Box Cover
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	18	AA237	Water Pipe
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	20	AA239	Water Box
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	21	AA240	Evaporator Fixer
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	22	AA241	Rinsing Connector
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	23	AA242	Top Panel
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	24	AA243	Water Level Sensor
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	25	AA244	Water Temperature Sensor
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	30	AA249	Water Inlet Head
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	31	AA250	Water Filling Tube
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	33	AA252	Magnet
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	36	AA255	Motor Axle
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	37	AA256	Big Washer
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	38	AA257	Butterfly Shape Washer
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	40	AA259	Stopper
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	41	AA260	Filter Drier
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	42	AA261	Evaporator
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	43	AA262	Cabinet Liner
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	44	AA263	Magnet Valve
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	46	AA265	Water Inlet Valve
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	47	AA266	Water Valve Fixer
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	48	AA267	Filter
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	49	AA268	Steel Grill
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	50	AA269	Left Panel
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	51	AA270	Grill
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	52	AA271	Compressor
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	53	AA272	Condenser
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	54	AA273	Fan

T316-B Polar Mains-Fill Ice Cube Maker - 20kg	56	AA275	Compressor Fixing Board
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	57	AA276	Feet
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	58	AA277	Ice Level Sensor
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	59	AA278	Ice Level Sensor Fixer
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	60	AA279	Sloped Surface
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	61	AB096	Rubber Foot
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	62	AE940	WRAS Approved Hose
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	63	AE941	Water Recycling Tube
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	64	AE942	Pump(Model:TP-450)
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	65	AE943	Pump Connector
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	66	AE944	Water Pipe Cover
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	67	AE945	Hall Device
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	68	AE946	Motor Fixing Panel
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	69		Axel Cover
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	70	AE947	Motor Guide
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	71		Tray Motor(with long axel)
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	72		Back Panel
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	73		Power Cord
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	74	AE948	Water Inlet Tube
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	75	AE949	Waste Water Discharge Tube
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	76		Water Discharge Tri-Connector
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	77	AE950	Icing Water Discharge Tube
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	78		Wiring Tube
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	79		Drainage Cover
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	80		Seal Washer For Drainage Connector
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	81		Discharged Elbow Connector
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	82		Metal Bracket
T316-B Polar Mains-Fill Ice Cube Maker - 20kg	83	AE951	Ambient Temp Sensor

Previous to
PO151218



For Machines Previous to PO151218

Machine	Explode	Code	Description
T316 Polar Mains-Fill Ice Cube Maker - 20kg	1	AA220	Bottom Panel
T316 Polar Mains-Fill Ice Cube Maker - 20kg	2	AA221	Ice Scoop
T316 Polar Mains-Fill Ice Cube Maker - 20kg	3	AA222	Switch Panel
T316 Polar Mains-Fill Ice Cube Maker - 20kg	4	AA223	Upper Panel
T316 Polar Mains-Fill Ice Cube Maker - 20kg	5	AA224	PVC Cover
T316 Polar Mains-Fill Ice Cube Maker - 20kg	6	AA225	Indicator Panel
T316 Polar Mains-Fill Ice Cube Maker - 20kg	7	AA226	Power Switch
T316 Polar Mains-Fill Ice Cube Maker - 20kg	8	AA227	Silicon Rubber Tube
T316 Polar Mains-Fill Ice Cube Maker - 20kg	9	AA228	Fixer for Pump
T316 Polar Mains-Fill Ice Cube Maker - 20kg	10	AA229	Overflow Pump
T316 Polar Mains-Fill Ice Cube Maker - 20kg	11	AA230	Mounting Plate for Operational Cover
T316 Polar Mains-Fill Ice Cube Maker - 20kg	12	AA231	Operation Panel Cover
T316 Polar Mains-Fill Ice Cube Maker - 20kg	13	AA232	Right Panel
T316 Polar Mains-Fill Ice Cube Maker - 20kg	14	AA233	Control Box
T316 Polar Mains-Fill Ice Cube Maker - 20kg	15	AA234	Control Board (V4 version)
T316 Polar Mains-Fill Ice Cube Maker - 20kg	16	AA235	Control Box Cover
T316 Polar Mains-Fill Ice Cube Maker - 20kg	17	AA236	Inlet Tube for Water Rinsing
T316 Polar Mains-Fill Ice Cube Maker - 20kg	18	AA237	Water Pipe
T316 Polar Mains-Fill Ice Cube Maker - 20kg	19	AA238	Upper Fixing Plate
T316 Polar Mains-Fill Ice Cube Maker - 20kg	20	AA239	Water Box
T316 Polar Mains-Fill Ice Cube Maker - 20kg	21	AA240	Evaporator Fixer
T316 Polar Mains-Fill Ice Cube Maker - 20kg	22	AA241	Rinsing Connector
T316 Polar Mains-Fill Ice Cube Maker - 20kg	23	AA242	Top Panel
T316 Polar Mains-Fill Ice Cube Maker - 20kg	24	AA243	Water Level Sensor
T316 Polar Mains-Fill Ice Cube Maker - 20kg	25	AA244	Water Temperature Sensor
T316 Polar Mains-Fill Ice Cube Maker - 20kg	26	AA245	Hall Device Fixer
T316 Polar Mains-Fill Ice Cube Maker - 20kg	27	AA246	Hall Device
T316 Polar Mains-Fill Ice Cube Maker - 20kg	28	AA247	Hall Device Supporter
T316 Polar Mains-Fill Ice Cube Maker - 20kg	29	AA248	Water Recycling Tube
T316 Polar Mains-Fill Ice Cube Maker - 20kg	30	AA249	Water Inlet head
T316 Polar Mains-Fill Ice Cube Maker - 20kg	31	AA250	Water Filling Tube
T316 Polar Mains-Fill Ice Cube Maker - 20kg	32	AA251	Evaporator Supporter
T316 Polar Mains-Fill Ice Cube Maker - 20kg	33	AA252	Magnet
T316 Polar Mains-Fill Ice Cube Maker - 20kg	34	AA253	Fixing Board for Turning Motor
T316 Polar Mains-Fill Ice Cube Maker - 20kg	35	AA254	Turning Motor(with short axel)
T316 Polar Mains-Fill Ice Cube Maker - 20kg	36	AA255	Motor Connecting Axel
T316 Polar Mains-Fill Ice Cube Maker - 20kg	37	AA256	Big Washer
T316 Polar Mains-Fill Ice Cube Maker - 20kg	38	AA257	Butterfly Shape Washer
T316 Polar Mains-Fill Ice Cube Maker - 20kg	39	AA258	Motor Pin
T316 Polar Mains-Fill Ice Cube Maker - 20kg	40	AA259	Stopper
T316 Polar Mains-Fill Ice Cube Maker - 20kg	41	AA260	Filter Drier
T316 Polar Mains-Fill Ice Cube Maker - 20kg	42	AA261	Evaporator

T316 Polar Mains-Fill Ice Cube Maker - 20kg	43	AA262	Cabinet Liner
T316 Polar Mains-Fill Ice Cube Maker - 20kg	44	AA263	Magnetic Valve
T316 Polar Mains-Fill Ice Cube Maker - 20kg	45	AA264	Water Pump (model:AP1200)
T316 Polar Mains-Fill Ice Cube Maker - 20kg	46	AA265	Water Inlet Valve
T316 Polar Mains-Fill Ice Cube Maker - 20kg	47	AA266	Water Valve Fixer
T316 Polar Mains-Fill Ice Cube Maker - 20kg	48	AA267	Filter
T316 Polar Mains-Fill Ice Cube Maker - 20kg	49	AA268	Steel Grill
T316 Polar Mains-Fill Ice Cube Maker - 20kg	50	AA269	Left Panel
T316 Polar Mains-Fill Ice Cube Maker - 20kg	51	AA270	Grill
T316 Polar Mains-Fill Ice Cube Maker - 20kg	52	AA271	Compressor
T316 Polar Mains-Fill Ice Cube Maker - 20kg	53	AA272	Condenser
T316 Polar Mains-Fill Ice Cube Maker - 20kg	54	AA273	Fan
T316 Polar Mains-Fill Ice Cube Maker - 20kg	55	AA274	Fan Supporter
T316 Polar Mains-Fill Ice Cube Maker - 20kg	56	AA275	Compressor Fixing Board
T316 Polar Mains-Fill Ice Cube Maker - 20kg	57	AA276	Feet
T316 Polar Mains-Fill Ice Cube Maker - 20kg	58	AA277	Ice Level Sensor
T316 Polar Mains-Fill Ice Cube Maker - 20kg	59	AA278	Ice Level Sensor Fixer
T316 Polar Mains-Fill Ice Cube Maker - 20kg	60	AA279	Sloped Surface