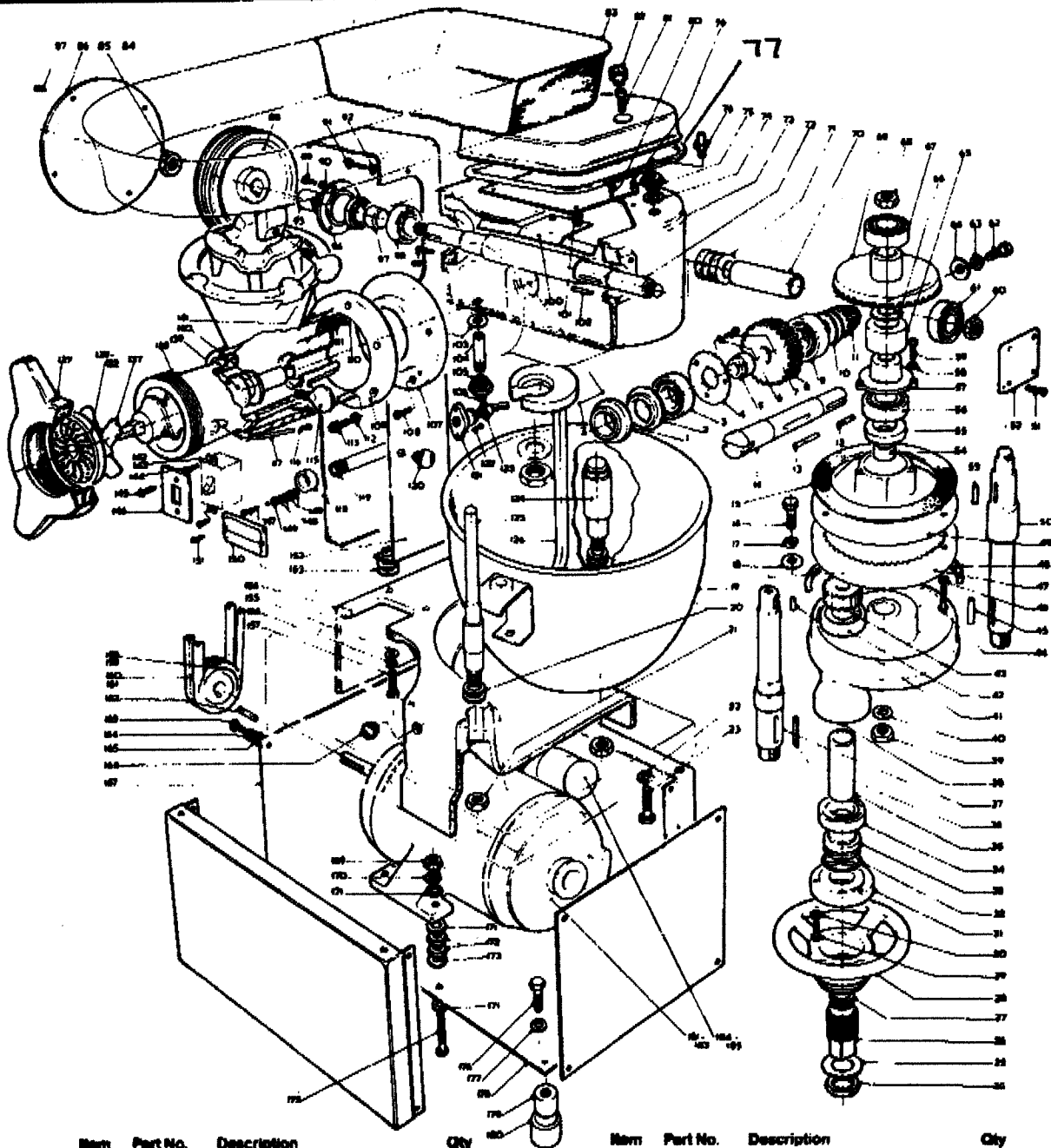


Service Replacement Parts



Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
162	Q17459	Key 1/4" x 1/4" x 2" LG (2 h.p. Motors)*	1	177	8638	1/4" Single Coil Washer	4
		or		178	Q17111	Floor Pan (2 h.p. Motor)*	1
		Key 8 x 7 x 50 LG (3 h.p. Motors)	1			or	
163	4110-025- ZB	Screw, HX HD M10 x 25 LG	8		Q19891	Floor Pan (3 h.p. Motor)	1
164	8603B	1/4" Single Coil Washer	8	179	Q17118	Leg	4
165	Q17668	Special Washer	8	180	Q17132	Foot	4
166	Q17404	Rubber Stop	1	181	Q17665	2 h.p. Motor (240v/50Hz/1 phase)*	1
167		Base Panels Comprising				or	
	Q17109	Side Panel	2		Q17666	2 h.p. Motor (415v/50Hz/3 phase)*	1
	Q17110	End Panel	2	182	Q19903	3 h.p. Motor (240v/50Hz/1 phase)	1
169	Q808	1/4" BSF Nut	4			or	
170	8637	1/4" Single Coil Washer	4		5118901	3 h.p. Motor (415v/50Hz/3 phase)	1
171	8603	1/4" Washer	12	184	Q19905	Replacement Start Capacitor (3 h.p. Single Phase Motor)	1
172	Q80A	1/4" BSF Locknut	8	185	Q19906	Replacement Run Capacitor (3 h.p. Single Phase Motor)	1
173	34/170	Special Washer	4				
175	Q17136	Screw, HX HD 1/4" BSF x 2 1/2" LG	4				
178	Q17135	Screw, HX HD 1/4" BSF x 1" LG	4				

Service Replacement Parts

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	Q14771	Revolving Sealing Sleeve	1	89	Q2	Screw, HX HD 1/4"	1
2	Q17098	Stationary Sealing Sleeve	1	90	8636	BSF x 1/4" LG	4
3	50442/04	Bearing MJ 1 1/4" - 2RS	1	91	Q2	1/4" Single Coil Washer	4
4	Q17141	Sealing Plate	1			Screw, HX HD 1/4"	6
5	Q17121	Spacer	1			BSF x 1/4" LG	6
6	8636	1/4" Single Coil Washer	3	92	Q191	1/4" Single Coil Washer	1
7	Q12248	Screw HX HD 1/4" BSF x 1/2" LG	3	93	Q352B	Spacer	1
8	Q17085	Gearwheel	1	94	Q17075	Oil Seal Cap	1
9	8936	Bearing BRM 1"	1	95	Q870	Oil Seal	1
10	Q17122	Shim	As required	97	Q17101	Oil Seal Sleeve	1
11	Q17086	Pinion	1	98	Q305C	Bearing	1
12	Q255	Key 1/4" x 3/16" x 1"	1	99	Q258	Key, 1/4" x 3/16" x 1 1/4"	1
13	Q258	Key 1/4" x 3/16" x 1 1/4"	1	100	Q17149	Oil Prough	1
14	Q17091	Mincer Drive Shaft	1	101	Q12248	Screw, HX HD 1/4"	2
15	Q17673	Planetary Gasket	1			BSF x 1/2" LG	1
16	Q21	Screw, HX HD 1/4"	1	102	Q258	Key, 1/4" x 3/16" x 1 1/2"	1
		BSF x 1/4" LG	1	103	Q475	Fibre Washer	1
17	Q191	1/4" Single Coil Washer	1	104	Q8794	Oil Level Tube	1
18	Q17114	Washer	1	105	Q393	Drain Plug	1
19	Q18022A	Bowl	1	106	9176	Level Plug	1
20	Q18021	Shim	As required	107	Q18043	Adaptor Plate	1
21	Q97	3/4" BSF Nut	2	108	8217	Screw, CSK HD 1/4"	5
22	8636	1/4" Single Coil Washer	4			BSF x 1" LG	1
23	Q17135	Screw HX HD 1/2"	1	109	Q19040	Cylinder Housing	1
		BSF x 1" LG	4	110	Q19054	Hub Stud	1
24	Q206A	Blending Shaft Nut	1	111	Q9683	Shim	As required
25	Q17115	Washer	1	112	Q191	1/4" Single Coil Washer	4
26	Q17104A	Blending Shaft Sleeve	1	113	Q18044	Screw, SKT HD 1/4"	4
27	Q17123	Shims	As required			BSF x 1 1/4" LG	1
28	Q17031	Handwheel	1	115	Q585A	Thumbscrew	1
29	Q76B	Screw, Pan HD 1/4" BSF 1/4" LG	4	116	Q17618	Screw, RD HD 1 BA x 1/2" LG	1
30	8636A	1/4" Single Coil Washer	4	117	Q14797	Plate Pin	1
31	Q17077	Blending Shaft Cap	1	118	9901A	20 mm E. T. Bush	1
32	Q17147	O Ring	1	119	Q17134A	20 mm Conduit	1
33	Q17099	Blending Shaft Seal	1	120	Q17662	Rubber Buffer	1
34	50068/07	Bearing LJ 1 1/4" - 2RS	1	121	Q9303A	20 mm E. T. Gland	1
35	Q9957	Spacer	1	122	8185	Screw, RD HD 2BA x 1/4" LG	2
36	Q264	Key, 3/16" x 7/32" x 1 1/4"	1	123	Q14127A	20 mm Cable Gland	1
37	Q17093	Blending Shaft	1	124	Q17096A	Back Bowl Support Pin	1
38	Q17073	Planetary Casing	1	125	Q17095A	Front Bowl Pivot Pin	1
39	Q12269	3/4" BSF Locknut	1	126	Q17102	Blending Arm	1
40	Q17116	Lock Washer	1	127	Q19043A	Adjusting Ring	1
41	Q255	Key, 1/4" x 3/16" x 1"	1	129	Q19765	Plate with 10 mm holes	1
42	8935	Bearing BRL 1	1	130	Q19763	Plate with 4-5 mm holes	1
43	Q17089	Planetary Pinion	1	131	Q18014	Plate with 2 mm holes	1
44	Q17137	Screw, CH HD 1/4"	6	132	Q502	Plate with 1/4" holes	2
		BSF x 1 1/2" LG	1	137	Q19761	4 Bladed Knife	1
45	Q17459	Key, 1/4" x 1/4" x 2"	1	138	Q18042A	Barrel	1
46	Q191	1/4" Single Coil Washer	6	139		Worm Assembly Comprising	1
47	Q17088	Internal Wheel	1			Worm	1
48	Q17131	Felt Packing	1		Q592D	Worm Drive Stud	1
49	Q17072	Planetary Bearing Housing	1		Q589F	Worm Plate Stud	1
50	Q17092	Planetary Shaft	1		Q798	Worm Thrust Washer	1
51	Q12012B	Screw, CSK HD 1/4"	4	140	Q589D	Thumbscrew	1
		BSF x 1/4" LG	1	141	Q590Q	Switch (Single Phase only)	1
52	Q17078	Pinion Shaft Cover	1			or	1
53	Q273A	Key, 3/16" x 7/32" x 1 1/2"	1	143	Q9681A	Switch (Three Phase only)	1
54	Q17101	Oil Seal Sleeve	1	144	8228	Screw, CSK HD 2BA x 1/4" LG	2
55	Q870	Oil Seal	1	145	Q12140	Screw, CSK HD No. 6	2
56	Q305	Bearing BRM 1 1/4"	1			ACT x 1/4" LG	2
57	Q17076	Planetary Bearing Cover	1	146	Q9680B	Switch Cover	1
58	8636	1/4" Single Coil Washer	3	147	Q18845	Earth Screw, RD HD	1
59	Q2	Screw, HX HD 1/4"	3			2BA x 1" LG	1
		BSF x 1/4" LG	3	148	8640	1/4" Washer	2
60	Q203	Pinion Shaft Nut	1	149	8568	2BA Locknut	3
61	50073/03	Bearing BRM 1/4"	1	150		Rating Plate	1
62	Q21	Screw, HX HD 1/4"	1	151	Q17971A	Screw, MUSH HD	4
		BSF x 1/4" LG	1			2BA x 3/8" LG	1
63	Q191	1/4" Single Coil Washer	1	152	Q17106	Pedestal	As required
64	Q17114	Washer	1	153	Q15926	Shim	1
65	Q17117	Cowl for Planetary Shaft	1	154	Q17071	Base	1
66	Q13548	Shim	As required	155	Q17148	Special Washer	4
67	8936	Bearing BRM 1	1	156	8637	1/4" Single Coil Washer	4
68	Q203	Planetary Shaft Nut	1	157	Q12	Screw, HX HD 1/4"	4
69	Q17086	Bevel Pinion	1			BSF x 1 1/2" LG	4
70	Q17120	Pinion Shaft Spacer	1	158	Q17667	2 h.p. Motor Pulley	1
71	Q17084	Spiral Pinion	1			(50Hz Supply)*	1
72	Q17090	Pinion Shaft	1			or	1
73	Q18042	Gearbox Casing	1		Q17671	2 h.p. Motor Pulley	1
74	Q12149	Fibre Washer	1			(60Hz Supply)*	1
75	Q12148	Oil Fill Plug	1	159	Q19900	3 h.p. Motor Pulley	1
76	Q394	Breather	1			(50Hz Supply)	1
77	Q17081	Planetary Shaft	1			or	1
78					Q19901	3 h.p. Motor Pulley	1
79	Q17108	Gearbox Coverplate	6			(60Hz Supply)	1
80	Q12248	Screw HX HD 1/4"	6	160	Q17127	Drive Belt (2 h.p.,	2
		BSF x 1 1/4" LG	6			50 Hz Supply)*	2
81	Q17137	Screw, CH HD 1/4"	2			or	2
		BSF x 1 1/2" LG	2		Q17128	Drive Belt (2 h.p.,	2
82	Q17683	Rubber Support	2			60Hz Supply)*	2
83	Q18012	Hopper	1	161	51232/01	Drive Belt (3 h.p.,	2
85	Q203	Pinion Shaft Nut	1			50 Hz Supply)*	2
86	Q17107	Pedestal Cover Plate	1			or	2
87	8187	Screw, RD HD 2BA x 1/4" LG	4		51232/02	Drive Belt (3 h.p.,	2
88	Q9731	Driven Pulley	1			60Hz Supply)	2