

19

SERVICE**TEAM**

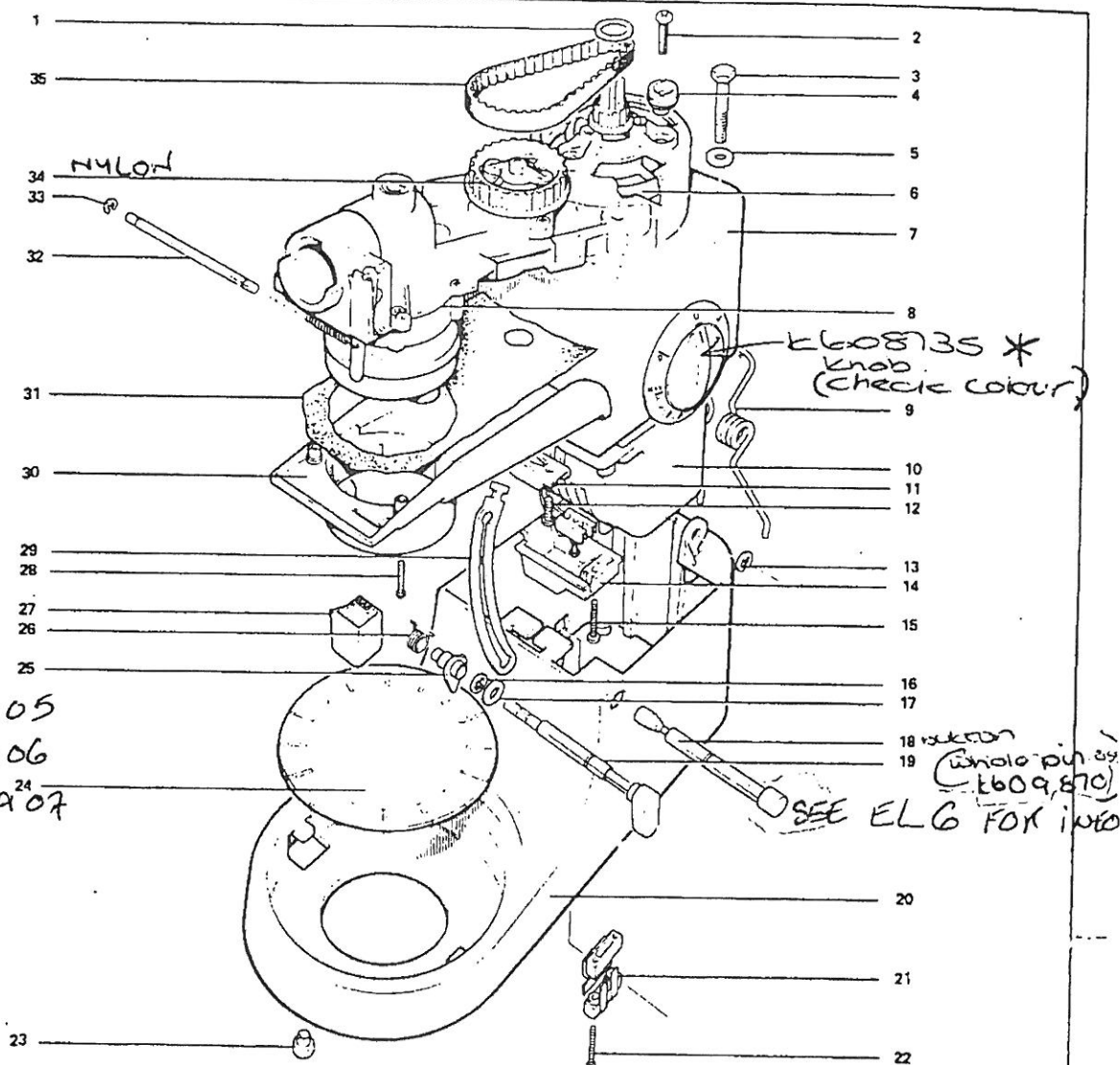
* OL. K616677
black K606048
K606

KM230/250

KNM6
Mixer

SERVICE REPLACEMENT PARTS

1/4



MODEL KM250 Introduced February 1989
(burnished aluminium finish)

Item	Part No	Description
1	353718	Washer, Small Pulley
2		Screw Pan hd M5 x 20/S/JU
3	353641	Bolt Hex M6 x 40/S
4	353811	Bush Motor Adjusting
5	428475	Washer M6/S/Ju
6	353823	Motor Mounting Ring
7	601256	Body Burnished (KM250)
8	437899	Gearbox Assy
8	434897	Service Gearbox (Less Planet Hub)
9	353720	Counter Balance Spring
10	353550	Body Cover Assy.
11	353835	Quadrant Bracket
12		Screw Pan 'Y' No. 8 x 13
13	198508	Circlip
14	353574	Terminal Cover
15		Screw Pan M4 x 20/S/W
16	198493	Circlip
17		Washer Spacer
18	353562	Catch Pin Button Assy (KM250)

Item	Part No	Description
20	601218	Pedestal Burnished (KM250)
21	602286	Cord Clamp Assy.
22		Screw Pan Hd M3 x 25
24	456192	Bowl Mounting Pad 456912
27	366260	Knob SS Attachment (KM250)
28		Screw S/T Pan No. 4 x 5/8"
29	353847	Quadrant
30	353732	Gearbox Cover, black (KM250)
31	35358	Felt, Gearbox Cover Lower
32	353691	Hinge Pin
33	198508	Circlip
34	353196	Large Pulley <i>nylon obsolete *</i>
35	197944	Timing Belt <i>001817</i>

Alternative Parts for MODEL KM230 Introduced
January 1988 (white/grey plastic finish with pulse)

7	377465	Body (KM230)
18	602365	Catch Pin Assy, grey (KM230)
20	602482	Pedestal (KM230)
27	602303	Kob S/S Attachment (KM230)
30	602171	Gearbox Cover Lower (KM230)

K614033 lever

OR1491/1-Feb89

Brushes for motor
-K 602834

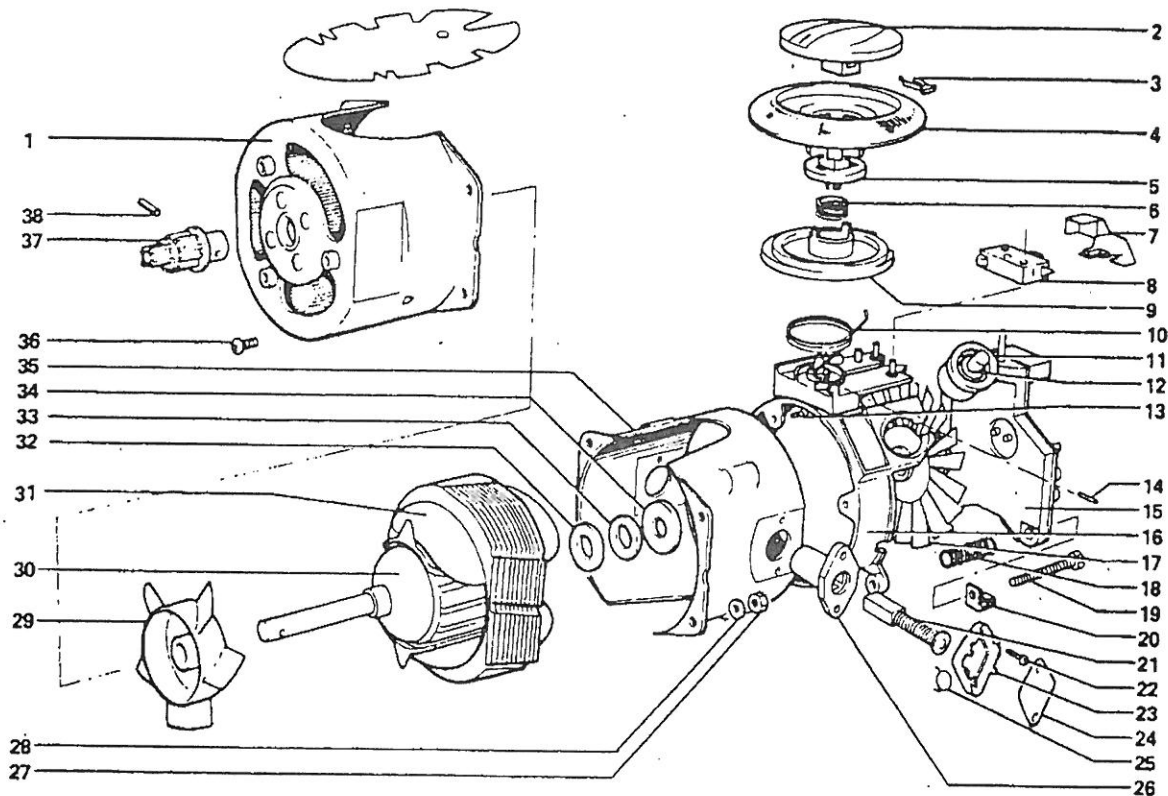
SERVICE

TEAM

1K457497 PCB 110V
PCB 1K435035 J0U1853
Cap K 198584 **KNM6**
Mixer
Inse-t-cap K 609973

SERVICE REPLACEMENT PARTS

3/4



MODEL KM250 Introduced February 1989
(burnished aluminium finish)

Item	Part No	Description
*	601268	Rear Cover Black (KM250)
1	601153	Drive End Frame Assy.
2	602482	Control Knob <i>very K 651445</i>
3	602494	Spring Clip <i>0U1867</i>
4	603802	Bezel - Without Pulse <i>K 608773</i>
5	602511	Thrust Ring
6	477530	Spring (Clutch Dog) <i>K 608773</i>
7	602535	Microswitch Retainer
8	602547	Microswitch
9	602559	Speed cont Cam with Pulse
10	602561	Torsion Spring
11	486814	Cut Out Shroud
12	404165	Cut Out 220/240V
12		Cut Out 120V
13		Screw Rec. Pan 'B' NO4 x 4/8"
14	46466	Tension Pin
15	457497	Control Bar Assy. Comp (120V)
15	435035	Control Bar Assy. Comp (240V) <i>PCB</i>
16	602298	Controller Housing
17	428604	Fan and Magnet Assy.
18	177712	Contact Adjusting Spring
19	353639	Screw Pan M4 x 20
20	343567	Locking Clip
21	353328	Brush Assy. 220/240V

Item	Part No	Description
21		Brush Assy. 120V
22		Screw Pan No. 4 x 16 'B' S/Ju
23	353251	Brush Box Cover
24	353263	Capacitor Cover
25	338421	Capacitor
26	353249	Brush Box 220/240V
26		Brush Box 120V
27		Nut M4 hex
27		Washer M4
29	362484	Fan
30	602597	Drilled Armature Assy. 220/240V
30	602652	Drilled Armature Assy. 120V
31	553966	Field Assy. (IWF) 220/240V
31		Field Assy. (IWF) 120V
32	204632	Packing Washer
33	204632	Packing Washer
34	204620	Shim Washer
35	601177	Comm End Fram Assy. (IWF)
36		Screw Pan Rec M4 x 8
37	453047	Small Pulley (Nylon) <i>0U1826</i>
38	462466	Tension Pin <i>0U18506</i>
*	601478	Motor Controller 220/240V <i>(motor 230)</i>

MODEL KM230 Introduced January 1988
(white/grey plastic finish with pulse)

4 -602509 Bezel Printed - With Pulse
K 608773

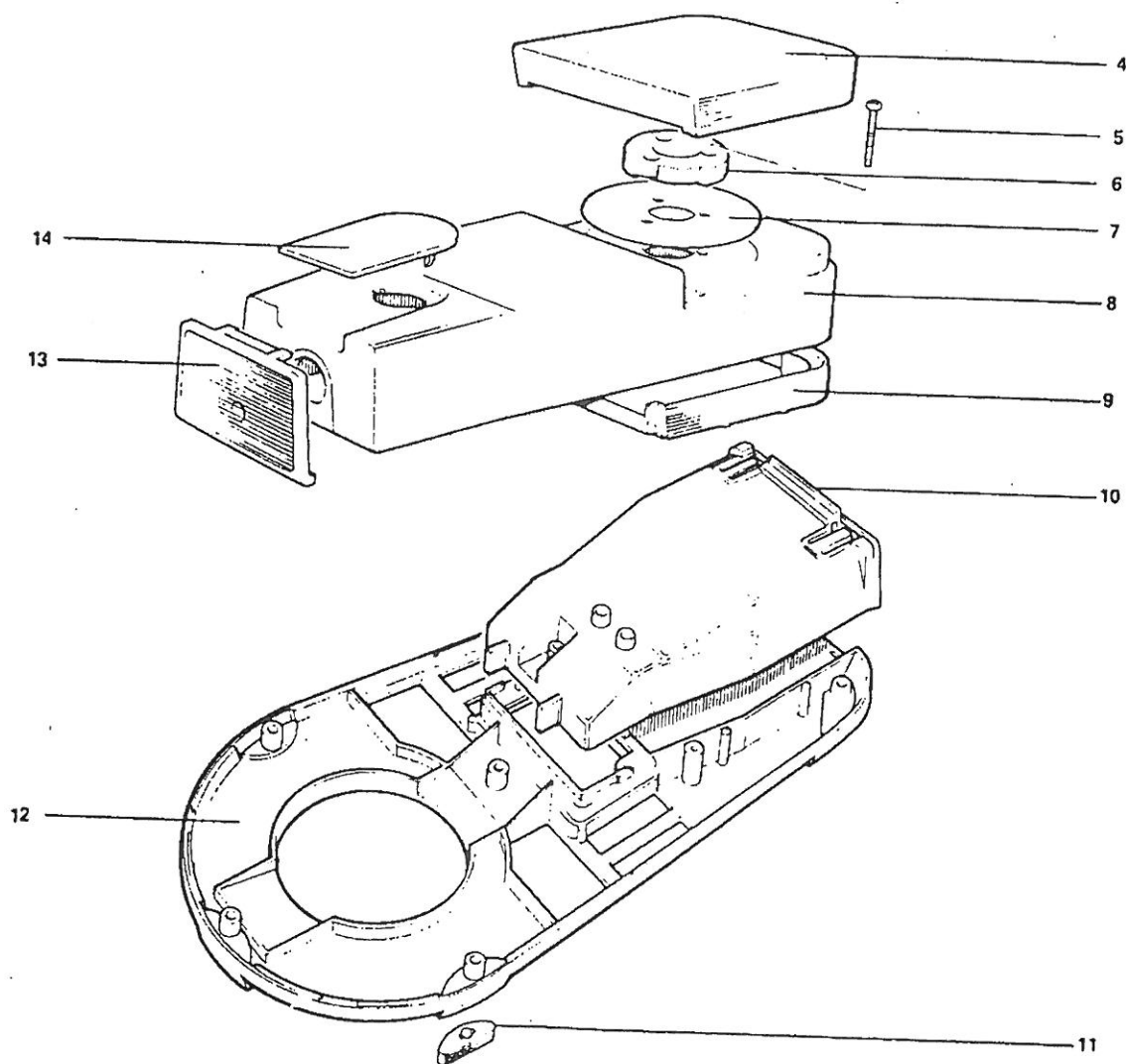
SEE INDEX
PAGE 10
NEW PARTS

961928 26510

LLC 513 8507 OR14913 - Feb 89

SERVICE REPLACEMENT PARTS

2/4



MODEL KM250 Introduced February 1989
(burnished aluminium finish)

Item	Part No	Description
4	353744	Liquidister Cover Black (KM250)
5	371727	Screw Pan Rec M3 5 x 25
6	353768	Spigot
7	353770	Spigot Seat Plate
8	601244	Top Cover Burnished
9	353756	Body Upper Trim Black
10	601220	Terminal Cover Black
11	434926	Foot
12	601232	Plinth Black KM250

Item Part No Description

13	353524	S/S Outlet Cover (KM250)
14	602432	JCE Extractor Outlet Cover K 353548

MODEL KM230 Introduced January 1988
(white/grey plastic finish with pulse)

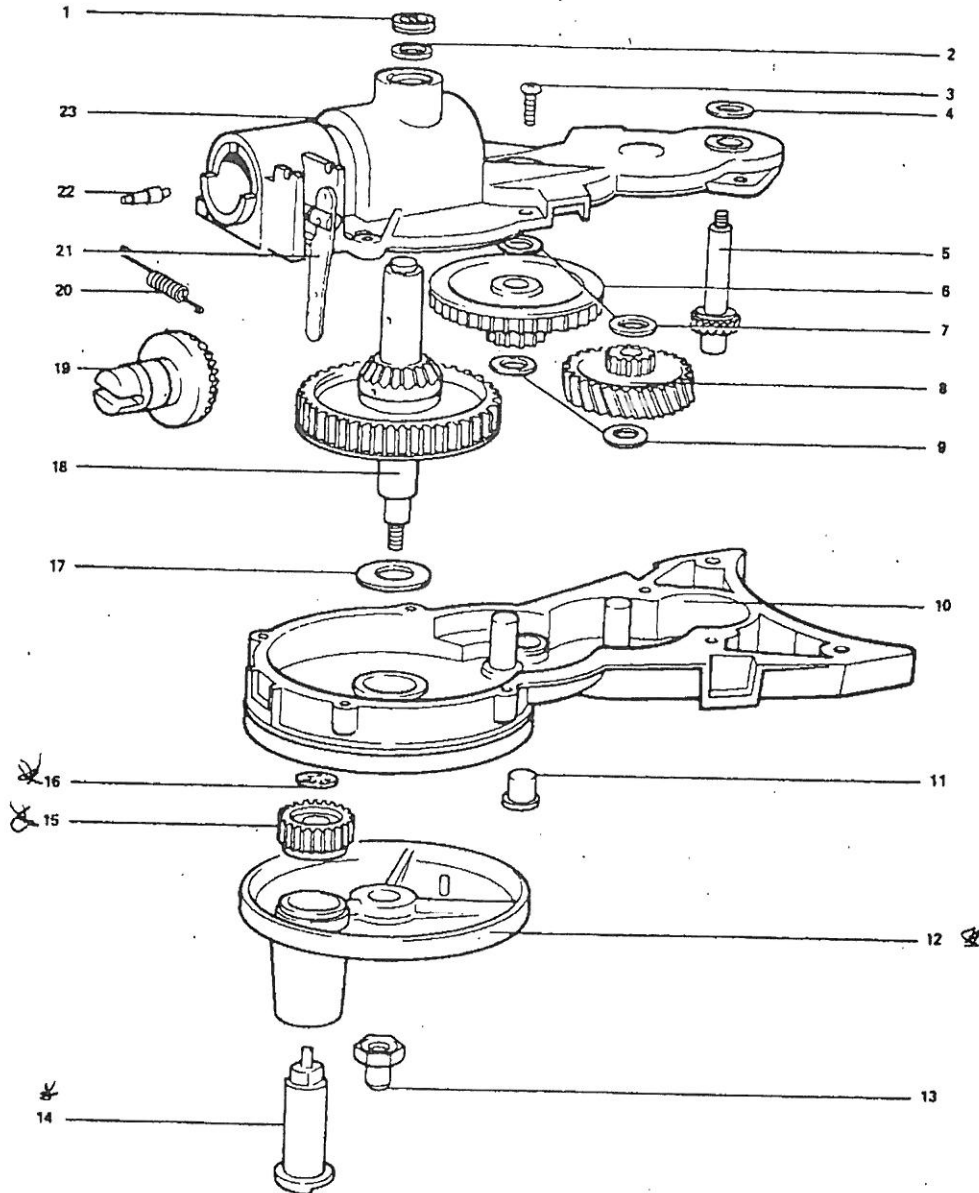
4	553904	Liquidister Cover (KM230)
8	353706	Top Cover (KM230)
9	602406	Body Upper Trim Grey (KM230)
10	602200	Terminal Cover Grey (KM230)
12	602418	Plinth Light Grey
13	602420	S/S Outlet Cover (KM230)
602705		Rear Cover Grey (KM230)

OR1491/2 - Feb89

SERVICE REPLACEMENT PARTS

4/4

Hub +
Shaft
Assy



*Spacer Washers (17) should be used individually or together to obtain an end float on the vertical drive drive shaft assembly of 0.001 to 0.0015 inches (0.025 - 0.075mm)

MODELS KM230/250

Item	Part No	Description
*	602717	Motor Controller 120V
1	494562	Plug
2	494550	Seal
3	412045	Screw
4	204450	Shim Washer
5	353213	Drive Pinion Assy.
6	353184	Penultimate Gear & Pinion Assy <i>Aluminum</i>
7	204553	Shim Washer
8	353184	Intermediate Gear & Pinion Assy <i>Aluminum</i>
9	204448	Shim Washer
10	434835	Gearbox Body
11	566640	Filler Plug
12	185329	Planet Hub & Bearing Assy <i>K650336</i>

Item	Part No	Description
13	479122	Planet Hub Nut Assy.
14	435001	Planet Shaft <i>K650336</i>
15	183644	Planet Gear
16	199459	Push on Fix
17*	204448	Shim Washer
17*	204565	Shim Washer
18	185331	Vertical Drive Assy
19	353172	Output Shaft Assy
20	353146	Spring
21	407026	S/S Outlet Lever Assy
22	366349	Pivot, S/S Outlet Lever
23	462428	Gearbox Cover Service
	437899	Gearbox Assy
	434897	Service Gearbox (Less Planet Hub)