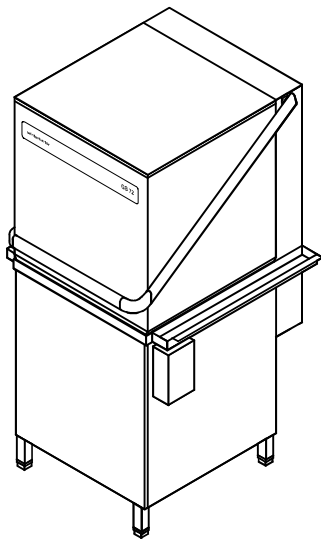




Spare parts list GS 72

Edited: 10/91
Revised: 10/00

Part-No.: 89000872

Summary

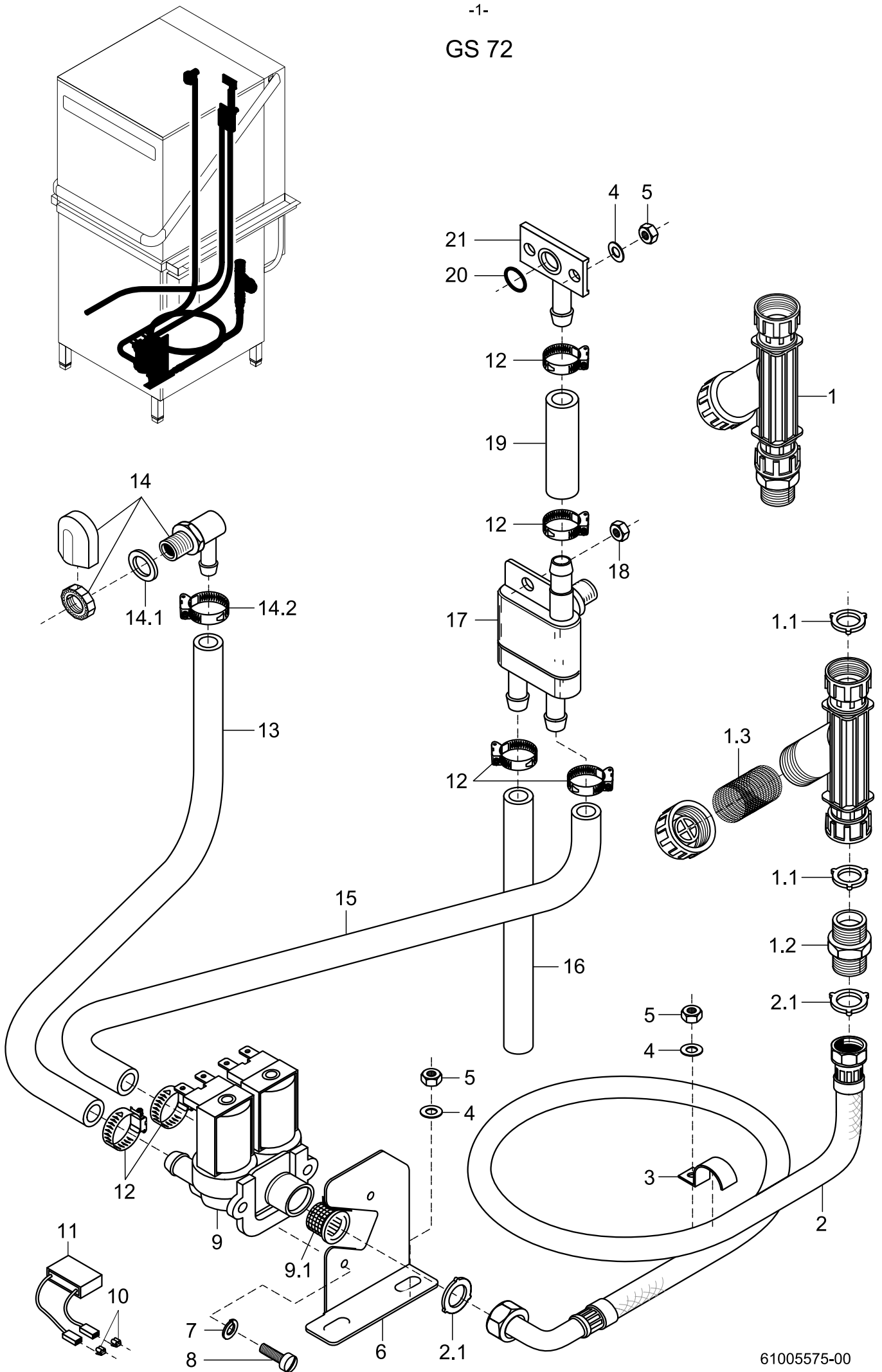
Water inlet	Page 1 and 2
Water inlet Tundish (Great Britain)	Page 3 and 4
Water drain, Mediamat and tank heating	Page 5 and 6
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Container, rack guide and channels	Page 29 and 30
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Electrical parts III (Mach.-no.: 219 660 ⇨)	Page 39 and 40
Glass washing kit (option)	Page 41 and 42

Please note the following points with regard to this list:

See separate list for racks and accessories.

Enter the required quantity in the column marked "Pc." if more than 1 part is installed and if this part is not a standard part.

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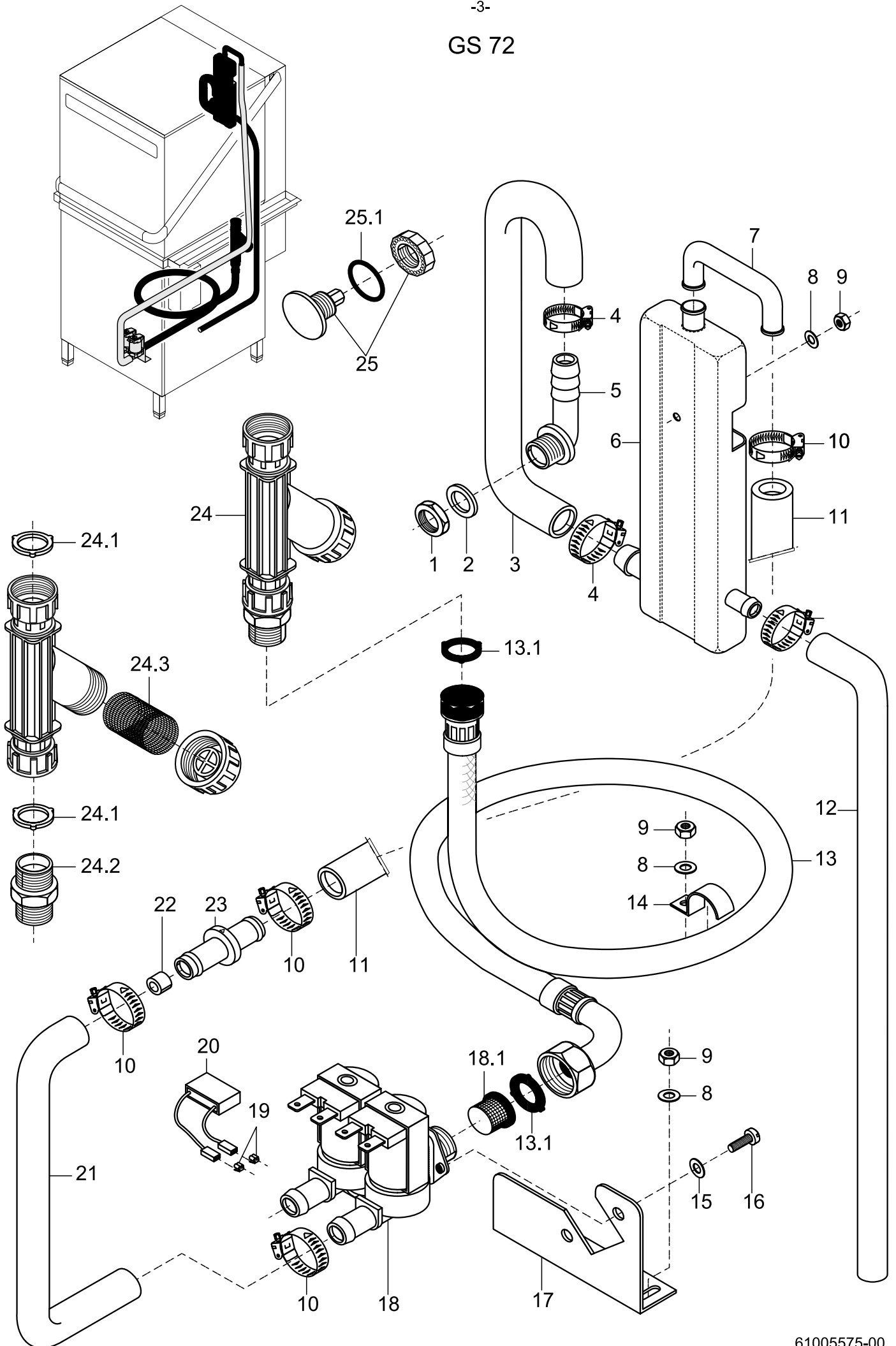


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Water inlet

Item	Designation	Part No.	Pc.	Notes
1	Dirt collector cpl.	80002153		incl. items 1.1 - 1.3
1.1	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241	2	
1.2	Union stem; G 3/4" x 40; width A/F30	80002167		
1.3	Dirt trap	80002728		
	Strainer for dirt trap with right-angled outlet	31 06 135		
2	Metal hose; nom. dia. 15 x 1500; G 3/4"	29 01 303		incl. item 2.1
	Metal hose; nom. dia. 12 x 1500; G 3/4"; WRC-tested	29 01 305		incl. item 2.1; Great Britain
2.1	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241	2	
n.p.	Extension hose; 1m	29 01 307		Additional equipment
3	Clip	55 25 017		
4	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1.0	22 01 300		
5	Hex nut; M 5 self-locking	21 05 302		
6	Support solenoid valve	61004065		
7	Lock washer; B 4	23 03 304		
8	Pan-head screw; M 4 x 8	20 10 309		
9	Double solenoid valve; 220-240V; 50/60Hz	31 06 182		incl. item 9.1
	Double solenoid valve; 180-220V; 50/60Hz	31 06 200		incl. item 9.1
9.1	Dirt trap	31 06 186		
n.p.	Solenoid valve (flow controller 15l); 220-240V; 50/60Hz	31 06 180	2	with double water connection
10	Tab connector	31 12 018	2	with AquaMatik; connect parallel to solenoid valve
11	RC element; 0.15 μ F; 3.3k Ω	31 13 114		
12	Hose clip; $\varnothing$ 14 - 24 x 9	28 02 108		
13	Shaped hose; nom. dia. 12.5 x 4.0 x 1300	40 03 051		cut to size
14	Water inlet set	55 31 007		incl. items 14.1, 14.2
14.1	Seal; $\varnothing$ 21.5 x $\varnothing$ 27 x 2.0	27 01 002		
14.2	Hose clip; $\varnothing$ 14 - 24 x 9	28 02 108		
15	Shaped hose; nom. dia. 12.5 x 4.0 x 1300	40 03 050		cut to size
	Plastic hose; nom. dia. 12.7 x 3.4 x 1600	29 01 521		cut to size; Great Britain
16	Hose; nom. dia. 13.5 x 3.5 x 250	40 02 002		per metre
17	Backflow restrictor, top	35 01 193		
18	Hex nut; M 6	21 01 304		
19	Hose; nom. dia. 13.5 x 3.5 x 250	40 02 002		per metre
20	O-ring; 13 x 2.5	27 07 019		
21	Vent; $\varnothing$ 13	61003425		

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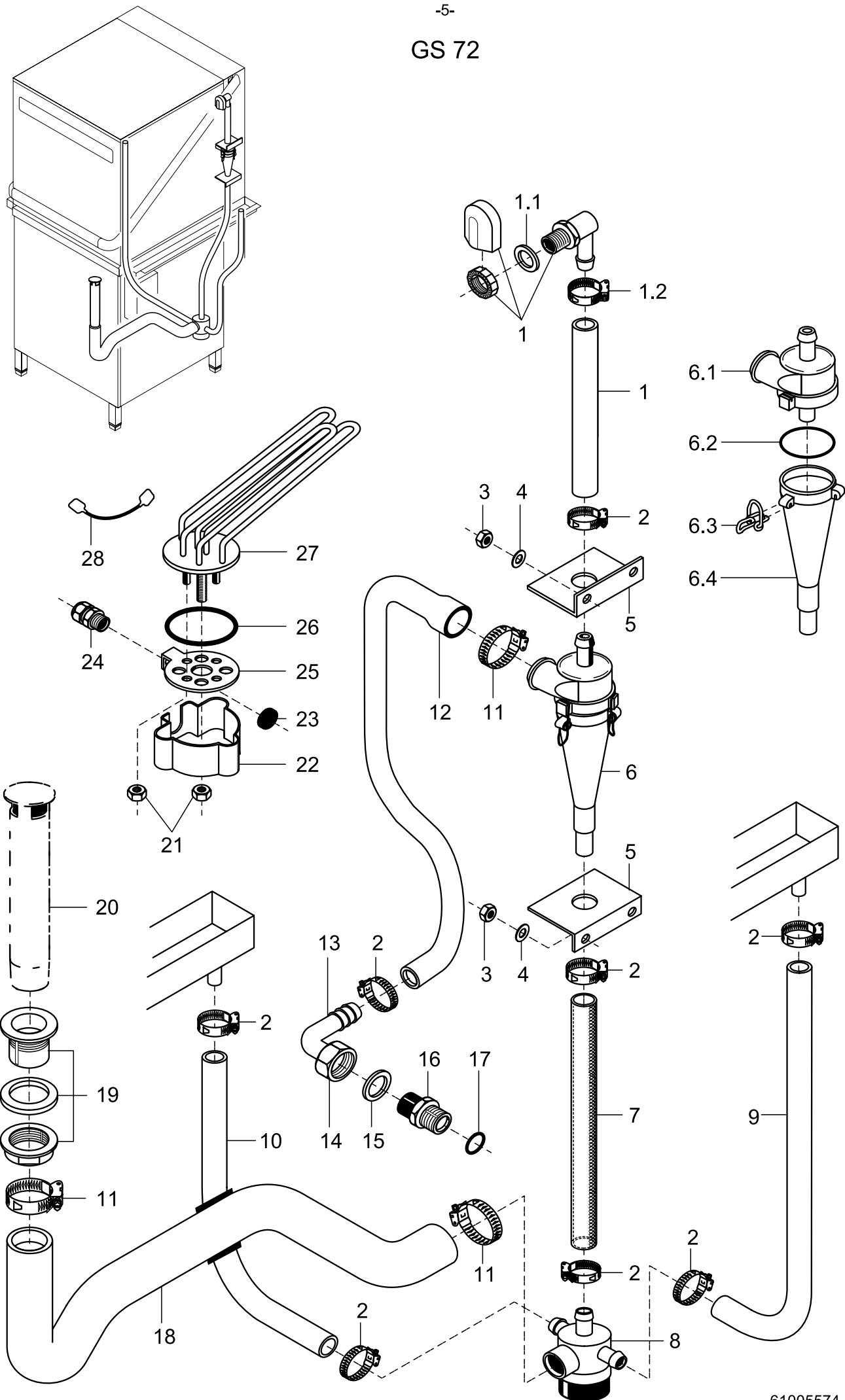


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Water inlet - Tundish (Great Britain only)

Item	Designation	Part No.	Pc.	Notes
1	Lock nut; G 3/4" x 18; width across flats 32	30 09 502		
2	Seal; $\varnothing$ 26 x $\varnothing$ 36 x 2.0	27 01 003		
	O-ring; 24 x 3.0	27 07 026		
3	Hose bend; nom. dia. 25 x 4.0	61004322		
4	Hose clip; $\varnothing$ 24 - 44 x 12	28 02 309		
5	Wash manifold	62002887		adapt
6	Intermediate tank	60002542		
7	Pipe bend; $\varnothing$ 12 x $\varnothing$ 14 x 2.0	60002507		
8	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1.0	22 01 300		
9	Hex nut; M 5 self-locking	21 05 302		
10	Hose clip; $\varnothing$ 14 - 24 x 9	28 02 108		
11	Plastic hose; nom. dia. 12.7 x 3.4 x 1300	29 01 521		per metre
12	Shaped hose; nom. dia. 12.5 x 4.0	40 03 050		adapt
13	Metal hose; nom. dia. 12 x 1500; G 3/4"; WRC-tested	29 01 305		incl. item 13.1
13.1	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241	2	
14	Clip	55 25 017		
15	Lock washer; B 4	23 03 304		
16	Pan-head screw; M 4 x 8	20 10 309		
17	Support solenoid valve	61004065		
18	Double solenoid valve; 220-240V; 50/60Hz	31 06 182		incl. item 18.1
18.1	Dirt trap	31 06 186		
19	Tab connector	31 12 018	2	
20	RC element; 0.15 μ F; 3.3k Ω	31 13 114		
21	Plastic hose; nom. dia. 12.7 x 3.4 x 320	29 01 521		per metre
22	Flow controller (5 l/min)	31 06 195		
23	Adaptor; 54 x $\varnothing$ 20	61004511		
24	Dirt collector cpl.	80002153		incl. items 24.1 - 24.3
24.1	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241	2	
24.2	Union stem; G 3/4" x 40; width A/F30	80002167		
24.3	Dirt trap	80002728		
	Strainer for dirt trap with right-angled outlet	31 06 135		
25	Plug; G 3/8"	70004899		incl. item 25.1
25.1	O-ring; 16 x 2.5	27 07 001		

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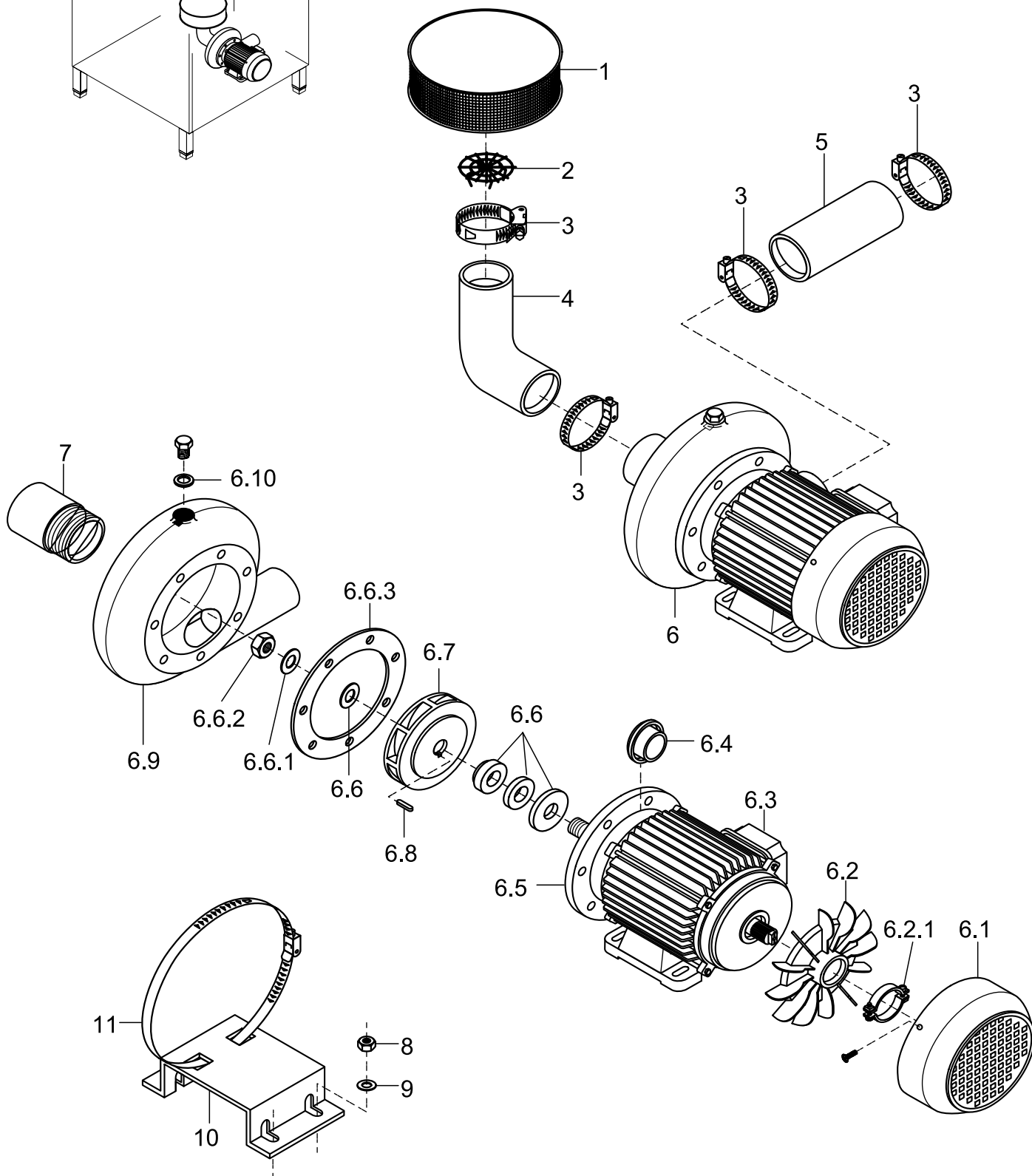
GS 72

Water drain, Mediamat and tank heating

Item	Designation	Part No.	Pc.	Notes
1	Set Mediamat inlet	55 31 001		incl. items 1.1, 1.2
1.1	Seal; $\varnothing$ 20.5 x $\varnothing$ 28.5 x 2.0	27 01 002		
1.2	Hose clip; $\varnothing$ 20 - $\varnothing$ 30 x 12	28 02 109		
2	Hose clip; $\varnothing$ 20 - $\varnothing$ 30 x 12	28 02 109		
3	Hex nut; M 5 self-locking	21 05 302		
4	Washer; $\varnothing$ 5,3 x $\varnothing$ 12 x 0,8	22 02 313		
5	Retaining angle	61000658	2	
6	Mediamat cpl.	55 27 040		incl. items 6.1 - 6.4
6.1	Head piece inlet; $\varnothing$ 30	35 01 124		
6.2	O-ring; 51 x 3.0	27 07 043		
6.3	End piece fastener; $\varnothing$ 2	28 04 041	4	
6.4	Accelerator; $\varnothing$ 75 x 169 x $\varnothing$ 4.3	35 01 035		
7	Fabric hose; nom. dia. 19 x 3.5 x 750	40 01 016		per metre
8	Mediamat drain; G 1 1/2"; $\varnothing$ 40	35 01 080		
9	Hose reduction elbow; 90°; nom. dia. 19 x nom. dia. 22 x 1,75; 125 x 480	61002466		
10	Hose reduction elbow; 90°; nom. dia. 19 x nom. dia. 22 x 1,75; 200 x 670	61002799		
n.p.	Reducing elbow; nom dia. 19 x nom. x nom. dia. 22	61002800		angled design
11	Hose clip; $\varnothing$ 32 - $\varnothing$ 52 x 12	28 02 110		
12	Reduction hose; nom. dia. 16 x DN 30 x 5.0 x 640	40 03 036		
13	Mediamat connecting bend	29 06 524		
14	Cap nut; G 3/4" x $\varnothing$ 20; width A/F 30 x 14	29 07 203		
15	Seal; $\varnothing$ 19.5 x $\varnothing$ 24 x 1.5	27 09 010		
16	Mediamat connecting nipple; G 1/2" x G 3/4" x 32	30 11 502		
17	O-ring; 20 x 3.5	27 07 040		
18	Siphon	55 05 048		cast iron pump; to 220 235
	Siphon	61003408		plastic pump; from 220 236
19	Standpipe valve base; G 1 1/4" x 43	61002211		
20	Standpipe; overflow height 290mm	61002517		
21	Hex nut; M 5	21 01 203		
22	Cap	31 03 014		
23	Hex nut; PG 13.5	31 10 041		
24	Cable gland; PG 13.5	31 10 040		
25	Heating element flange	31 03 067		
26	O-ring; 46 x 6.0	27 07 015		
27	Heating element cranked; 6.0kW; 3 x 230/400V	31 03 025		
	Heating element cranked; 6.0kW; 3 x 240/420V	31 03 042		
	Heating element cranked; 6.0kW; 3 x 200/346V	31 03 045		
28	Star bridge with nozzle; 2.5 mm ²	31 23 088	2	

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Masch.-Nr. / mach. - no.: ⇨ 220 235

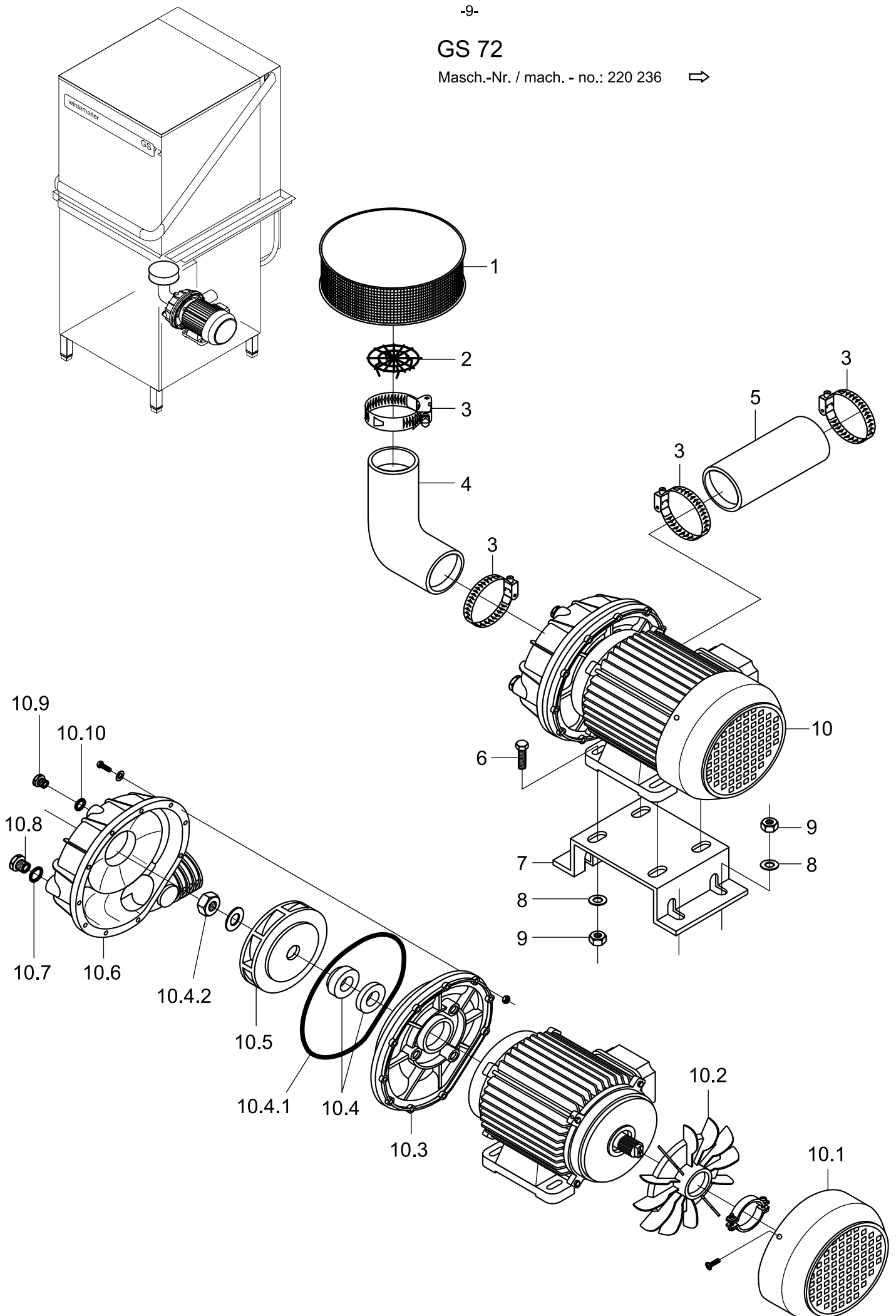


Machine-No: $\Rightarrow$ 220 235

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GS 72

Masch.-Nr. / mach. - no.: 220 236 ➞



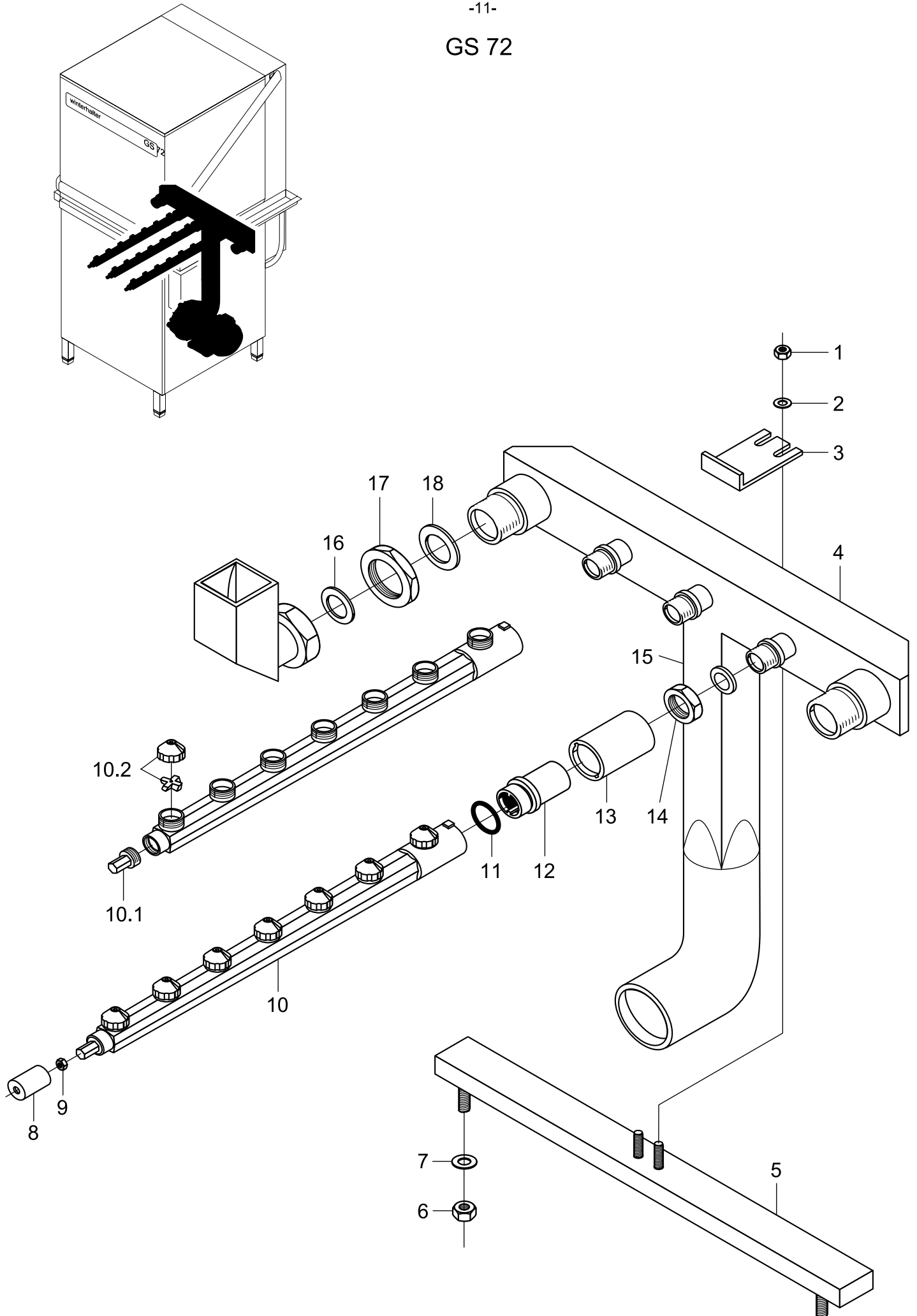
GS 72

Wash system I

Mashine-No: 220 236 ⇨

Item	Designation	Part No.	Pc.	Notes
1	Pump strainer	55 13 009		
2	Intake strainer	61002500		
3	Hose clip; ø 70 - ø 90 x 12	28 02 120		
4	Pump intake elbow; nom. dia. 62 x 9; 70 x 120	61002538		
5	Pump hose; nom. dia. 60 x 8 x 180	40 02 007		
6	Hex-head screw; M 8 x 20	20 01 312		
7	Pump bracket	61003461		
8	Washer; ø 8.4 x ø 17 x 1.6	22 01 303		
9	Hex nut; M 8	21 01 305		
10	Pump; 2,6 kW 7/3; 230/400V / 3 / 50Hz	31 02 350		incl. items 10.1 - 10.11
	Pump; 2,6 kW 7/3; 230/400V / 3 / 60Hz	31 02 351		
	Pump; 2,6 kW 7/3; 200/346V / 3 / 50Hz	31 02 352		
	Pump; 2,6 kW 7/3; 200/346V / 3 / 60Hz	31 02 353		
10.1	Fan impeller cover	31 02 309		
10.2	Fan impeller	31 02 308		
10.3	Pump cover	31 02 396		
10.4	Sealing kit	80002671		incl. items 10.4.1 - 10.4.2
10.4.1	Seal	31 02 307		
10.4.2	Nut; M14 LH	31 02 404		
10.5	Pump impeller; ø 136mm	31 02 306		pump with f = 50Hz
	Pump impeller; ø 115.5mm	31 02 310		pump with f = 60Hz
10.6	Pump housing	31 02 243		
10.7	O-ring; 20 x 3.5	27 07 040		
10.8	Filler plug; G 1/2" x 20.5	35 01 108		
10.9	Filler plug; width A/F 19 x 15 x M 12	31 02 397		
10.10	O-ring; 11 x 3.0	27 07 044		

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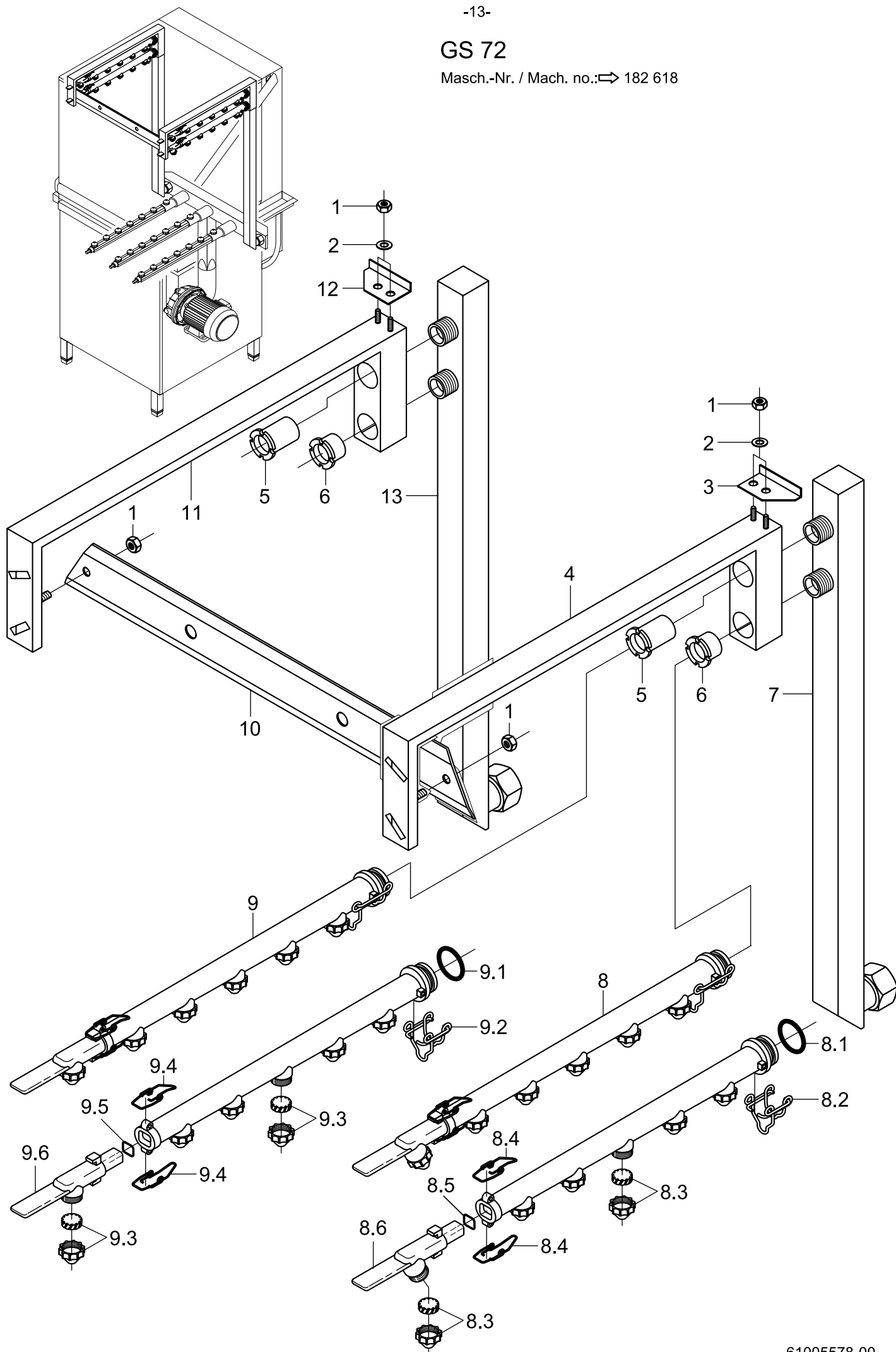
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Wash system II

Item	Designation	Part No.	Pc.	Notes
1	Hex nut; M 5	21 01 303		
2	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1.0	22 01 300		
3	Support bracket for wash manifold	61002632		
4	Wash manifold; straight	61002551		
5	Brace for housing rear panel	61002222		
6	Hex nut; M 6	21 01 304		
7	Washer; $\varnothing$ 6.4 x $\varnothing$ 12.5 x 1.6	22 01 302		
8	Guiding bush for washarm; $\varnothing$ 25 x 33; $\varnothing$ 15	61002263		
9	Hex nut; M 5 self-locking	21 05 302		
10	Wash arm cpl.	61001965	3	incl. items 10.1 - 10.2
10.1	Wash arm plug	35 01 210	3	
10.2	Wash nozzle	60002465	21	
11	O-ring; 28 x 2.5	27 07 049	3	
12	Locking nut; $\varnothing$ 38 x 69.5; G 3/4"	61004060	3	up to mach.-no.: 332 249 remove item 14
13	Locking ring; $\varnothing$ 49 x 70	61002024	3	
14	Lock nut; narrow; G 3/4"	30 09 202	3	up to mach.-no.: 332 249
15	Seal; $\varnothing$ 27 x $\varnothing$ 34 x 2.0	27 09 025	3	
16	Seal; $\varnothing$ 30 x $\varnothing$ 38 x 2.0	27 09 031	2	
17	Lock nut; G 1 1/2"; width across flats 50 x 11.5	61002545	2	
18	Seal $\varnothing$ 55 x $\varnothing$ 43 x 2	61002568	2	

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Masch.-Nr. / Mach. no.: → 182 618



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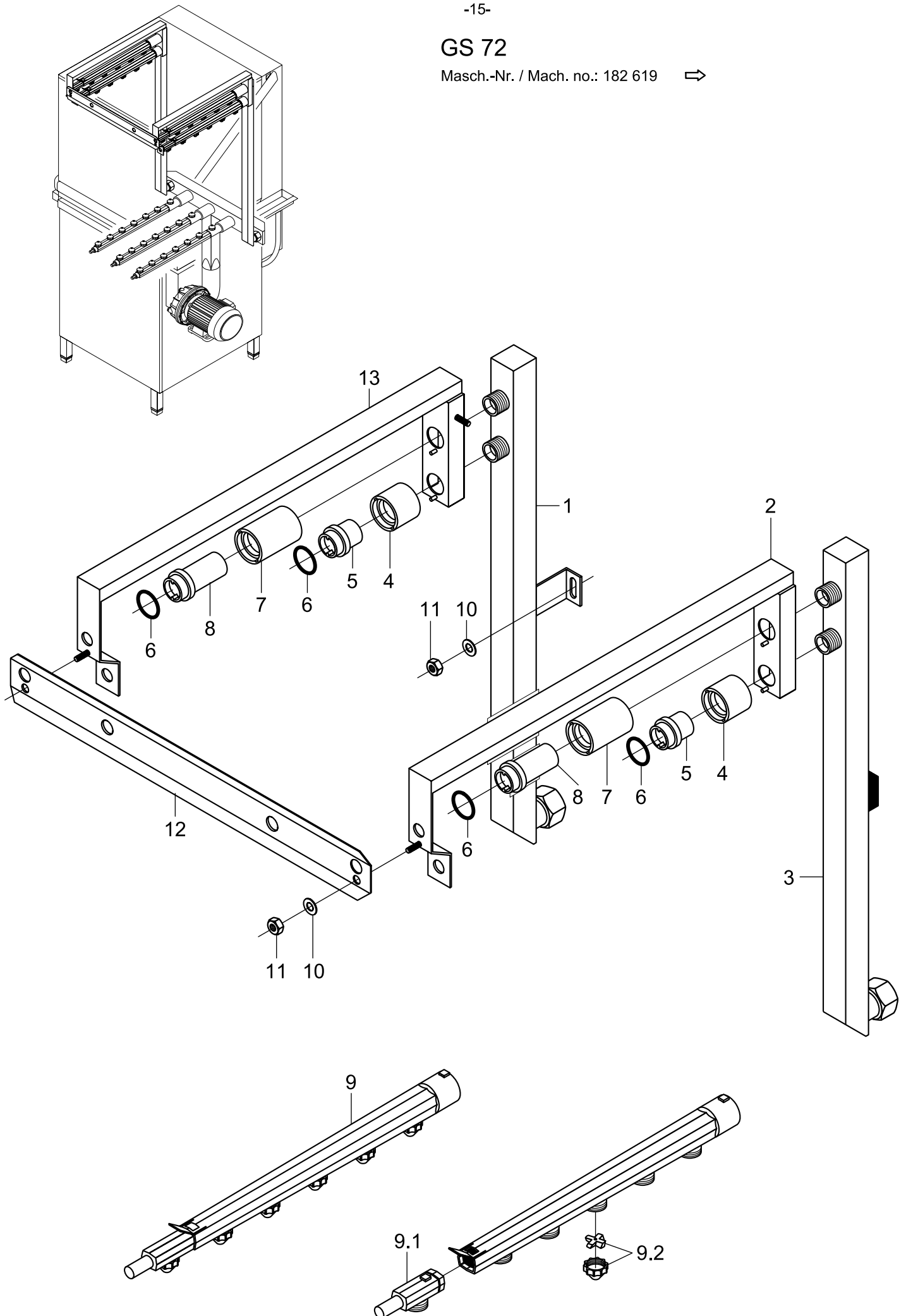
Wash system III

Machine-No: ⇒ 182 618

 m	Designation	Part-No.	Pc.	Notes
1	Hex nut; M 5 self-locking	21 05 302		
2	Washer; ø 5.3 x ø 10 x 1.0	22 01 300		
3	Stop angle; right	61002379		
4	Set wash arm ramp; top right	61005652		Conversion to wash arms with bajonet catch
5	Ring nut; top; G 3/4" x 62	61002268	4	
6	Ring nut; centre; G 3/4" x 28	61002269	2	
7	Wash manifold; inside right	61002585		
8	Wash arm centre; cpl.	61002251	2	incl. items 8.1 - 8.6
8.1	O-ring; 27 x 4.0	27 07 016		
8.2	Wash arm fastener	28 04 040		
8.3	Wash nozzle	60002465	6	
8.4	End piece fastener; ø 2	28 04 041	2	
8.5	O-ring; 18 x 1.5	27 07 039		
8.6	End piece; sloping	61002267		
9	Wash arm upper; cpl.	55 07 053	2	incl. items 9.1 - 9.6
9.1	O-ring; 27 x 4.0	27 07 016		
9.2	Wash arm fastener	28 04 040		
9.3	Wash nozzle	60002465	6	
9.4	End piece fastener; ø 2	28 04 041	2	
9.5	O-ring; 18 x 1.5	27 07 039		
9.6	End piece; straight	35 01 192		
10	Connecting profile	55 08 058		
11	Set wash arm ramp; top left	61005651		Conversion to wash arms with bajonet catch
12	Stop angle; left	61002386		
13	Wash manifold; inside left	61002552		

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Masch.-Nr. / Mach. no.: 182 619 ➞



GS 72

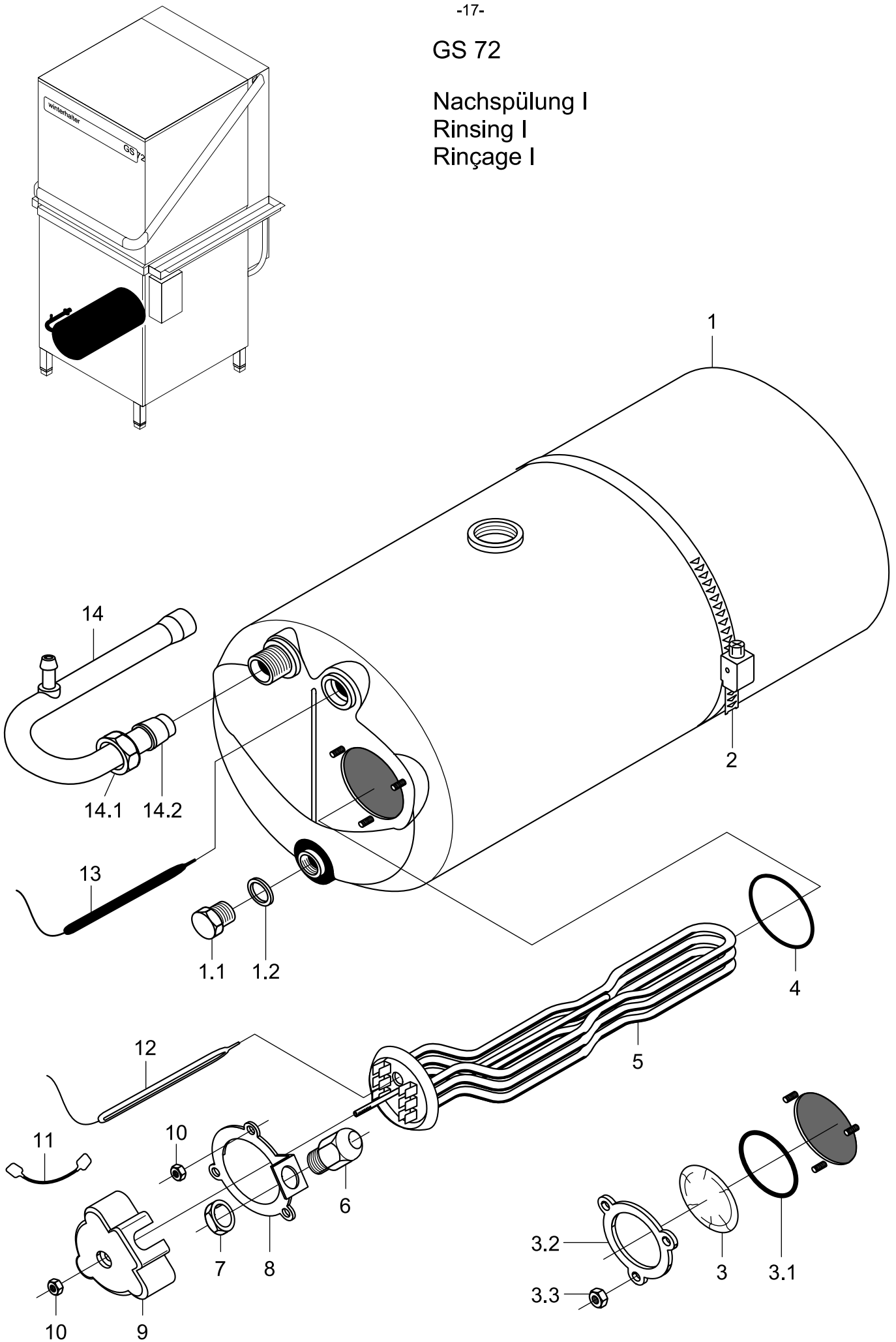
Wash system III

Machine-No: 182 619 ⇨

Item	Designation	Part No.	Pc.	Notes
1	Wash manifold; inside left	61002552		
2	Support wash arm; top right	61002615		
3	Wash manifold; inside right	61002585		
4	Locking ring; ø 49 x 28	61002023	2	
5	Locking nut; ø 38 x 28; G 3/4"	61004059	2	
6	O-ring; 28 x 2.5	27 07 049	4	
7	Locking ring; ø 49 x 53	61002391	2	
8	Locking nut; ø 38 x 53; G 3/4"	61004061	2	
9	Wash arm; cpl.	61002795	4	incl. items 9.1, 9.2
9.1	End piece; straight	61002082		
9.2	Wash nozzle	60002465	6	
10	Washer; ø 5.3 x ø 10.0 x 1.0	22 01 300		
11	Hex nut; M 5 self-locking	21 05 302		
12	Connecting profile	61002581		
13	Support wash arm; top left	61002616		

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Nachspülung I
Rinsing I
Rinçage I

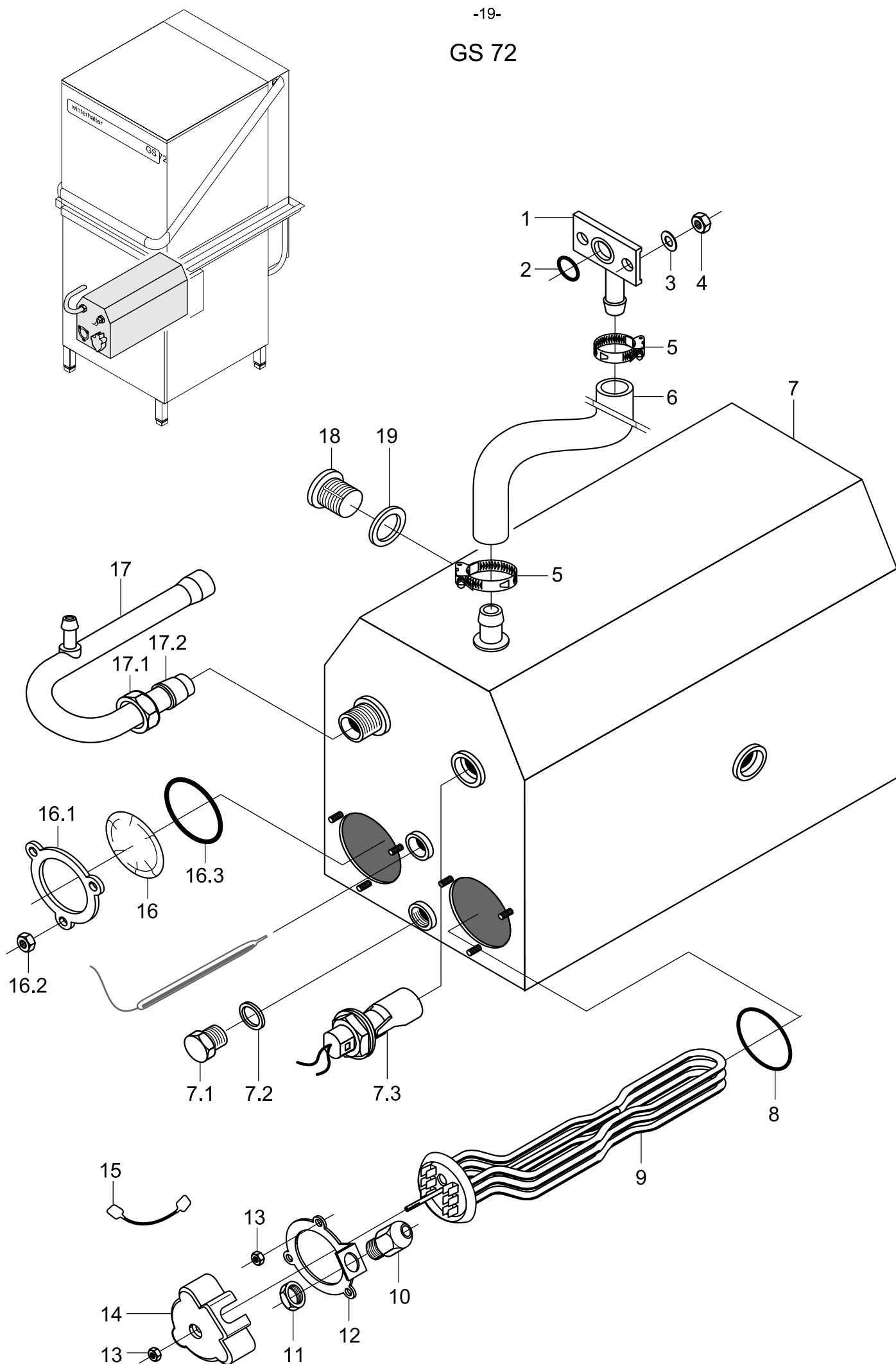


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Rinsing I

Item	Designation	Part-No.	Pc.	Notes
1	Boiler, 1-hole, cpl.	55 12 031		6kW; incl. items 1.1, 1.2
	Boiler, 2-hole, cpl.	55 12 032		12kW; incl. items 1.1, 1.2
1.1	Hex-head screw; M 10 x 16	20 01 352		
1.2	Seal; $\varnothing$ 10 x $\varnothing$ 18 x 1.5	27 03 003		
2	Hose clip; $\varnothing$ 182 - $\varnothing$ 202 x 12	28 02 121		
3	Blank flange; $\varnothing$ 60	60002787		incl. items 3.1 - 3.3
3.1	O-ring; 46 x 6.0	27 07 015		
3.2	Clamping plate	01 17 003		
3.3	Hex nut; M 5	21 01 203		
4	O-ring; 46 x 6.0	27 07 015		
5	Heating element cranked; 6.0kW; 230V/400V/3	31 03 017		
	Heating element cranked; 6.0kW; 240V/420V/3	31 03 043		
	Heating element cranked; 6.0kW; 200V/346V/3	31 03 046		
6	Cable gland; PG 13.5	31 10 040		
7	Hex nut; PG 13.5	31 10 041		
8	Clamping plate	55 19 018		
9	Cap	31 03 014		
10	Hex nut; M 5	21 01 203		
11	Star bridge with nozzle; 2.5 mm ²	31 23 088	2	
12	Safety thermostat; 140°C - 10K "OFF"	31 25 030		
13	Thermostat; 1750mm long	31 25 013		
14	Boiler inlet bend cpl.	55 09 054		incl. items 14.1, 14.2
14.1	Cap nut; G 1/2" x $\varnothing$ 12.2; width across flats 24	29 07 201		
14.2	Cutting ring; $\varnothing$ 15 x 10; nom. dia. 12	29 07 300		
o.P.	Set; conversion boiler; 6kW to 12 kW	55 28 203		

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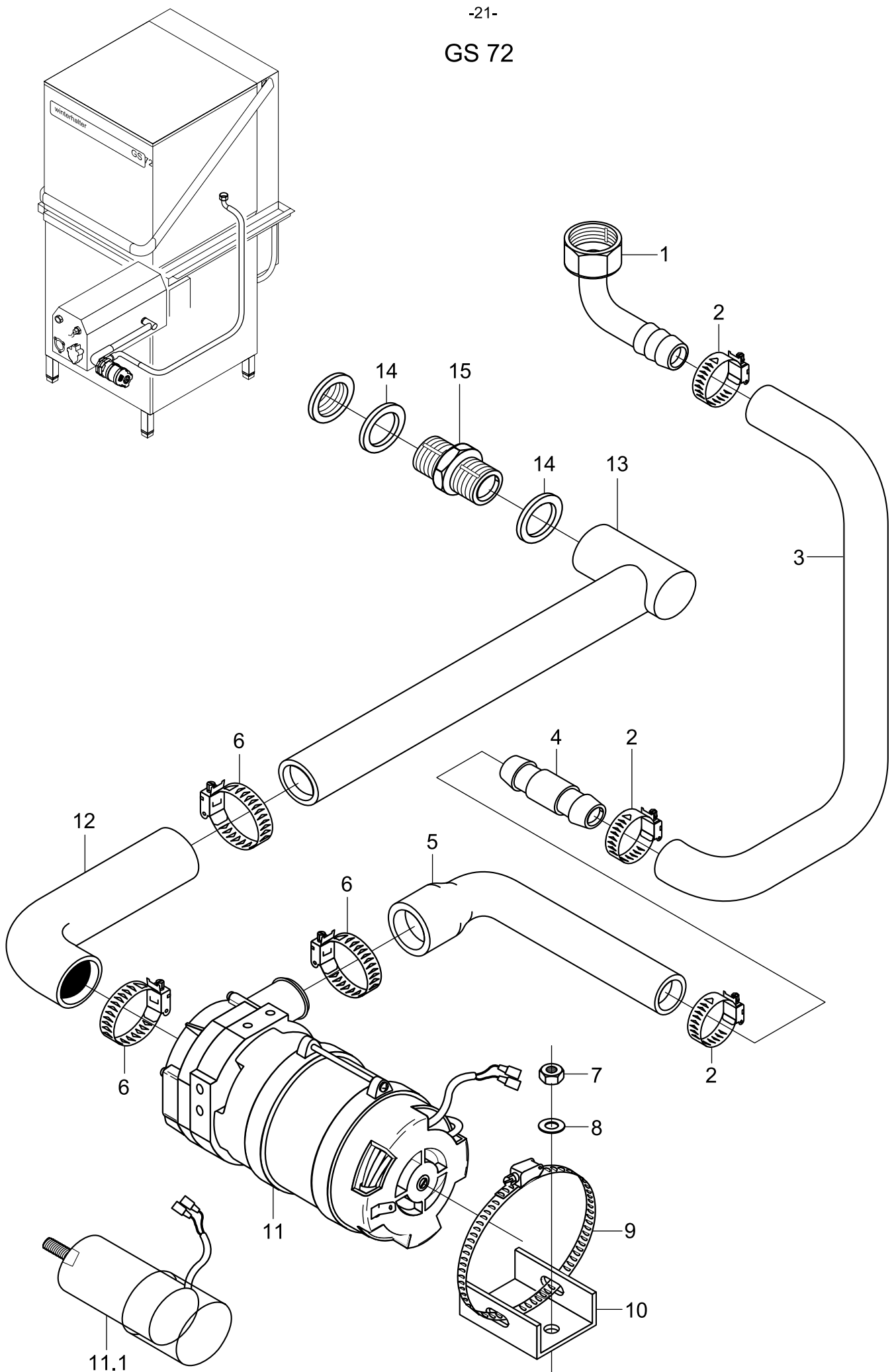


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Rinsing II - AquaMatik

Item	Designation	Part-No.	Pc.	Notes
1	Vent; ø 13	61003425		
2	O-ring; 13 x 2.5	27 07 019		
3	Washer; ø 5.3 x ø 10 x 1.0	22 01 300		
4	Hex nut; M 5 self-locking	21 05 302		
5	Hose clip; ø 14 - 24 x 9	28 02 108		
6	Hose; nom. dia. 13.5 x 3.5 x 1800	40 02 002		per metre
7	Boiler frame cpl., non-pressurised	80002128		incl. items 7.1 - 7.3
7.1	Hex-head screw; M 10 x 16	20 01 352		
7.2	Seal; ø 10 x ø 18 x 1.5	27 03 003		
7.3	Float switch set; 250V; 15VA	55 28 255		
n.p.	Seal; float switch	31 26 036		
8	O-ring; 46 x 6.0	27 07 015		
9	Heating element cranked; 9.0kW; 230V/400V/3	31 03 018		
	Heating element cranked; 6.0kW; 230V/400V/3	31 03 017		
	Heating element cranked; 6.0kW; 240V/420V/3	31 03 043		
	Heating element cranked; 6.0kW; 200V/346V/3	31 03 046		
	Heating element cranked 6.0kW; 254V/440V/3	31 03 034		
10	Cable gland; PG 13.5	31 10 040		
11	Hex nut; PG 13.5	31 10 041		
12	Clamping plate	55 19 018		
13	Hex nut; M 5	21 01 203		
14	Cap	31 03 014		
15	Star bridge with nozzle; 2.5 mm ²	31 23 088	2	
16	Blank flange; ø 60	60002787		incl. items 16.1 - 16.3
16.1	Clamping plate	01 17 003		
16.2	Hex nut; M 5	21 01 203		
16.3	O-ring; 46 x 6.0	27 07 015		
17	Boiler inlet bend cpl.	55 09 054		incl. items 17.1, 17.2
17.1	Cap nut; G 1/2" x ø 12.2; width across flats 24	29 07 201		
17.2	Cutting ring; ø 15 x 10; nom. dia. 12	29 07 300		
18	Locking screw; G 1/2"	30 08 303		
19	Seal; ø 21 x ø 28 x 2.0	27 09 011		

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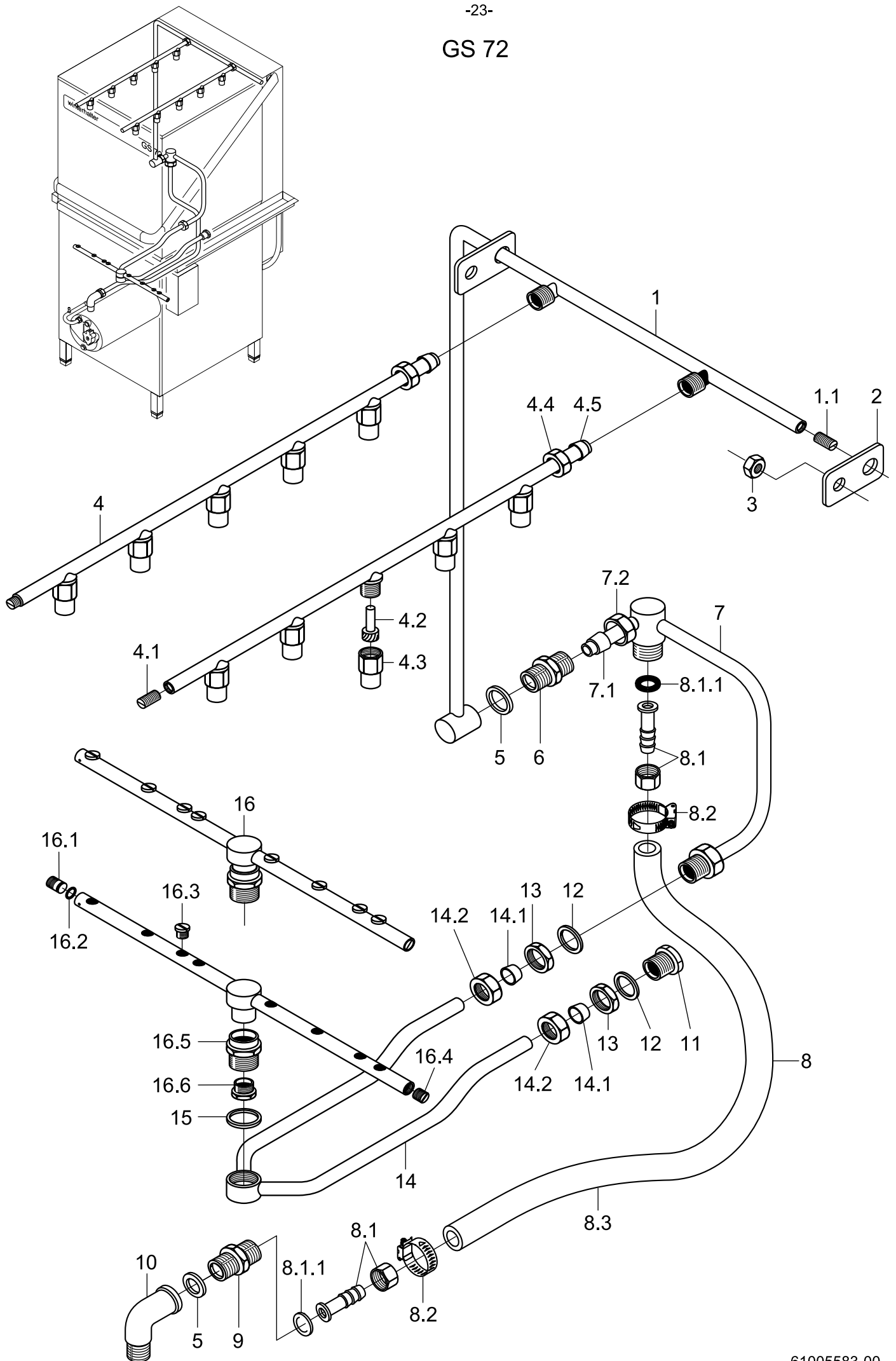


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Rinsing III - AquaMatik

Item	Designation	Part-No.	Pc.	Notes
1	Hose stem angled; $\varnothing$ 18	60002474		
2	Hose clip; $\varnothing$ 14 - 24 x 9	28 02 108		
3	Hose; nom. dia. 13.5 x 3.5 x 1500	40 02 002		per metre
4	Hose connecting piece; straight	29 06 509		
5	Shaped hose; nom. dia. 13 x nom. dia. 25	62002145		
6	Hose clip; $\varnothing$ 24 – $\varnothing$ 36 x 12	28 02 309		
7	Hex nut; M 5 self-locking	21 05 302		
8	Washer; $\varnothing$ 5.3 x $\varnothing$ 10 x 1.0	22 01 300		
9	Hose clip; $\varnothing$ 77 – $\varnothing$ 97 x 12	28 02 116		
10	Pump holder	80001407		
11	Pump; 0.27kW; 1 x 220-240V; 50Hz	31 02 477		incl. item 11.1
	Pump; 0.27kW; 1 x 180-220V; 50Hz	31 02 446		
	Pump; 0.27kW; 1 x 200-220V; 60Hz	31 02 447		
11.1	Capacitor; 5 μ F; 250V; 50/60Hz	31 13 099		
12	Shaped hose; nom. dia. 25 x 4.0; 80 x 130	80001902		
13	Connecting pipe	61004063		
14	Seal; $\varnothing$ 21 x $\varnothing$ 28 x 2.0	27 09 011	2	
15	Union stem; G 1/2" x 38; width A/F 27	30 11 301		

GS 72

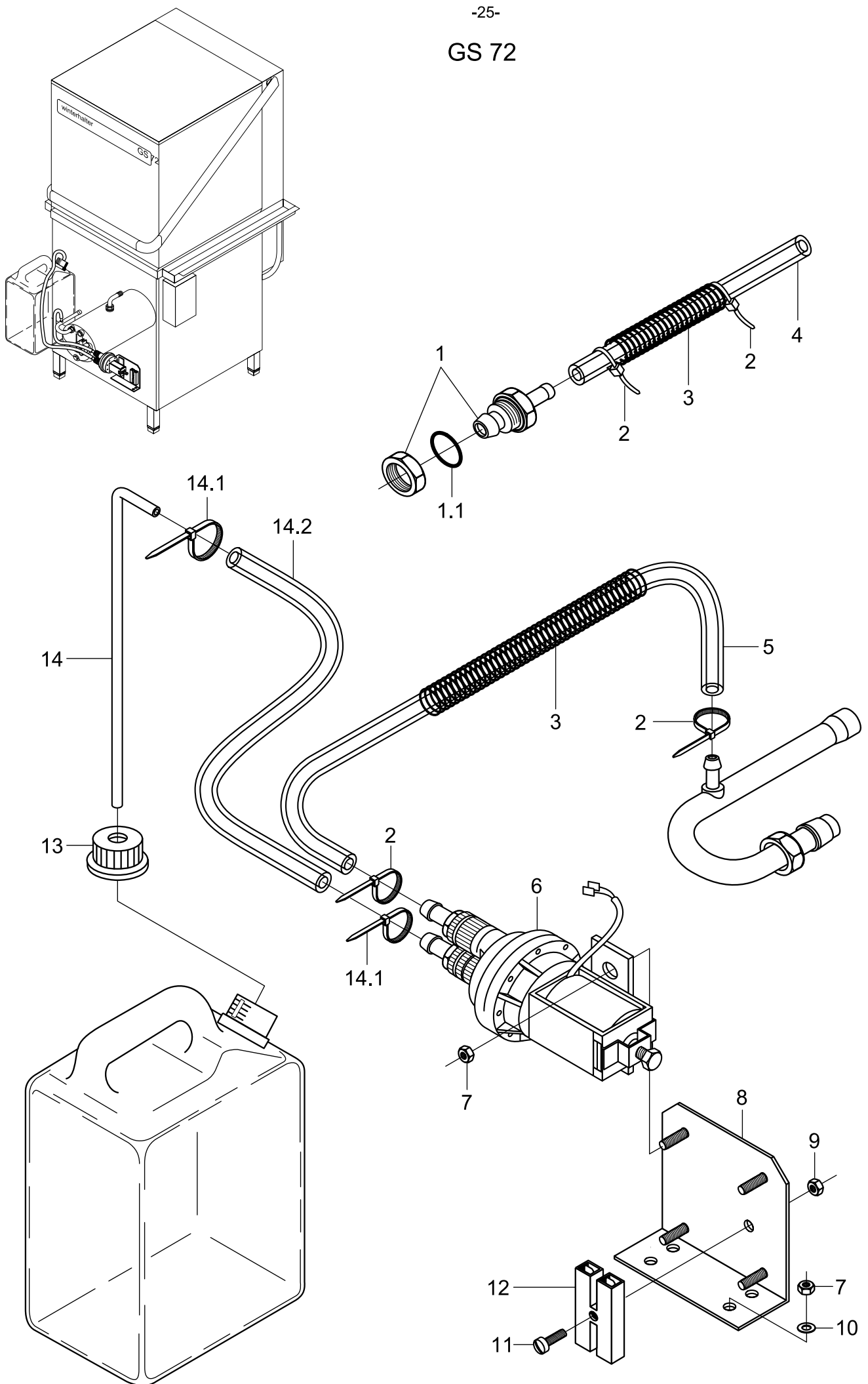


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Rinsing IV

Item	Designation	Part-No.	Pc.	Notes
1	Rinse manifold; internal	61002467		incl. item 1.1
1.1	Grub screw; M 11 x 1.0 x 20	20 30 503		
2	Pipe tab	61002465		
3	Hex nut; M 5	21 01 303		
4	Rinse pipe cpl.	61002301	2	incl. items 4.1 - 4.5
4.1	Grub screw; M 9 x 15	20 30 504	2	
4.2	Nozzle swirl device; ø 8 x 18.8	65002764	10	
4.3	Nozzle cap; ø 14.6 x 21	65002765	10	
4.4	Cap nut; G 3/8" x ø 10.2	29 07 200	2	
4.5	Clamping ring; ø 10.2	29 07 500	2	
5	Seal; ø 21 x ø 28 x 2.0	27 09 011		
6	Union stem; G 1/2" x 38; width A/F 27	30 11 301		
7	Rinse manifold; external cpl.	61002285		incl. items 7.1, 7.2
7.1	Cutting ring; ø 15 x 10; nom. dia. 12	29 07 300		without glass washing kit
7.2	Cap nut; G 1/2" x ø 12.2; width across flats 24	29 07 201		
8	Set rinse connection	61005650		incl. items 8.1 - 8.3
8.1	Hose stem	60002453	2	incl. items 8.1.1
8.1.1	Seal; ø 14 x ø 23.5 x 2.0	27 01 028		
8.2	Hose clip; ø 14 - 24 x 9	28 02 108	2	
8.3	Hose; nom. dia. 13.5 x 3.5 x 900	40 02 002		per metre
9	Reducing nipple, G 1/2" x G 3/4"; width AF 27	61003430		pressurized boiler
10	Angle; G 1/2"	30 02 301		
11	Nipple; G 3/8"	61002295		
12	Seal; ø 17 x ø 24 x 2.0	27 09 009		
13	Hex nut; G 3/8" x 5.5	30 09 200		
14	Revolving arm support cpl.	61003400		incl. items 14.1, 14.2
14.1	Clamping ring; ø 10.2	29 07 500	2	
14.2	Cap nut; G 3/8" x ø 10.2	29 07 200	2	
15	Seal; ø 27 x ø 34 x 2.0	27 09 025		
16	Revolving arm cpl.	55 10 091		incl. items 16.1 - 16.6
16.1	Grub screw; M 11 x 0,75 x 14	29 10 240		
16.2	O-ring; 7 x 1.5	27 07 014		
16.3	Flat jet nozzle	29 10 312	8	
16.4	Grub screw; M 11 x 1.0 x 8	29 10 239		
16.5	Revolving arm bush; G 3/4" x 24.5	35 01 161		
16.6	Revolving arm screw; M 14 x 1	20 19 204		

GS 72

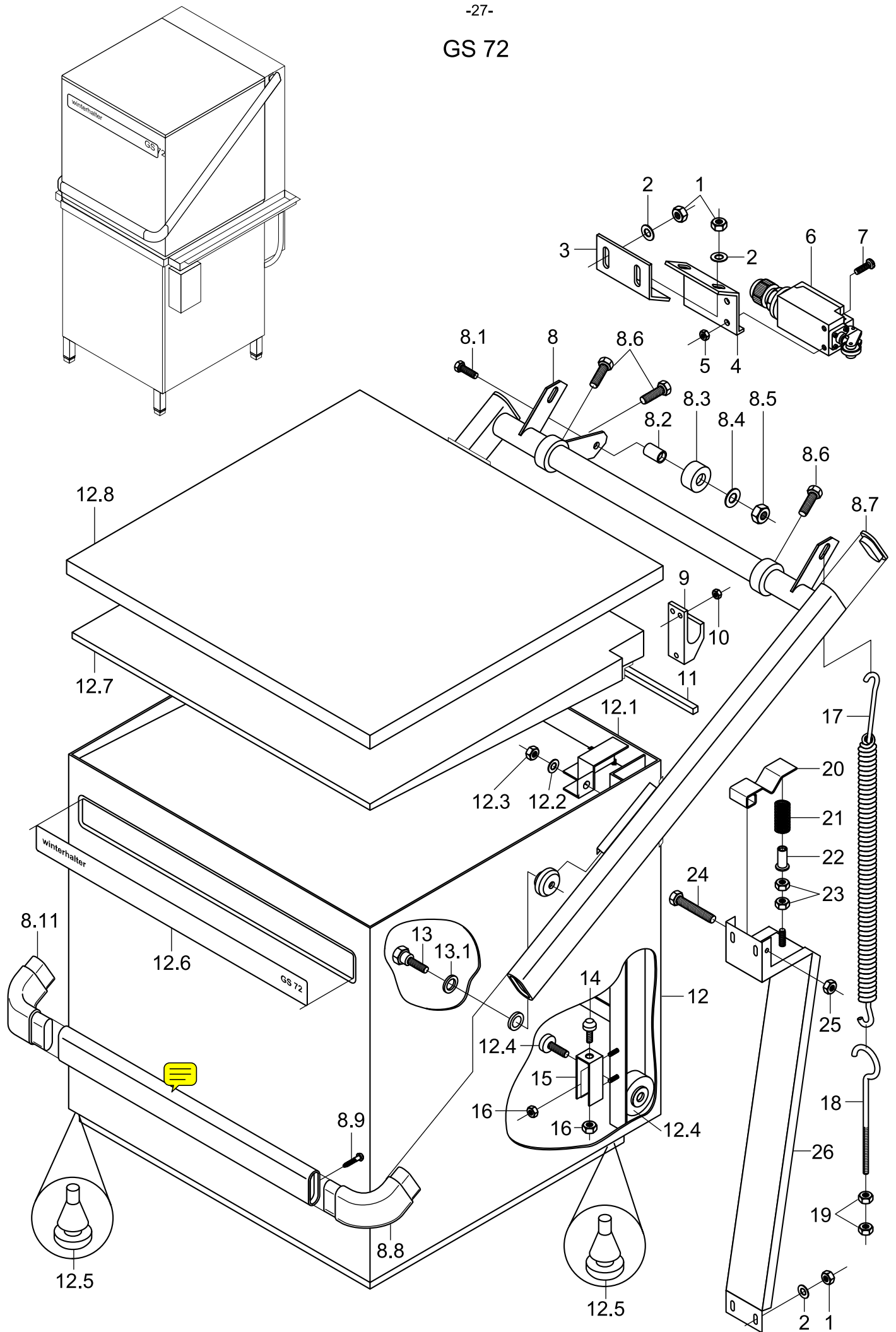


GS 72

Dosing

Item	Designation	Part-No.	Pc.	Notes
1	Inlet; detergent	55 25 040		incl. item 1.1
1.1	O-ring; 16 x 2.5	27 07 001		
2	Cable binder; 200 x 4.7	31 20 015		
3	Spring; $\varnothing$ 0.8 x $\varnothing$ 10 x 280	62002419		
4	Hose; nom. dia. 5 x 1.5 x 2000	40 01 024		per metre
5	Hose; nom. dia. 5 x 1.5 x 360	40 01 024		per metre
6	ELT 10 GS dosing device cpl., left; 180-254V; 50/60Hz	80000554		see separate spare parts list
7	Hex nut; M 5 self-locking	21 05 302		
8	Dispenser holder	61004653		
9	Hex nut; M 3	21 01 301		
10	Washer; $\varnothing$ 3.2 x $\varnothing$ 6.0 x 0.5	22 02 201		
11	Cylinder-head screw; M 3 x 16	20 09 205		
12	Coupling piece; insulated	31 12 021		
13	Sealing cap	35 02 023		drill if necessary
14	Suction stick, cpl.	55 25 051		incl. item 14.1, 14.2
14.1	Cable binder; 200 x 4.7	31 20 015		
14.2	Hose; nom. dia. 5 x 1.5 x 2500	40 01 024		per metre

GS 72

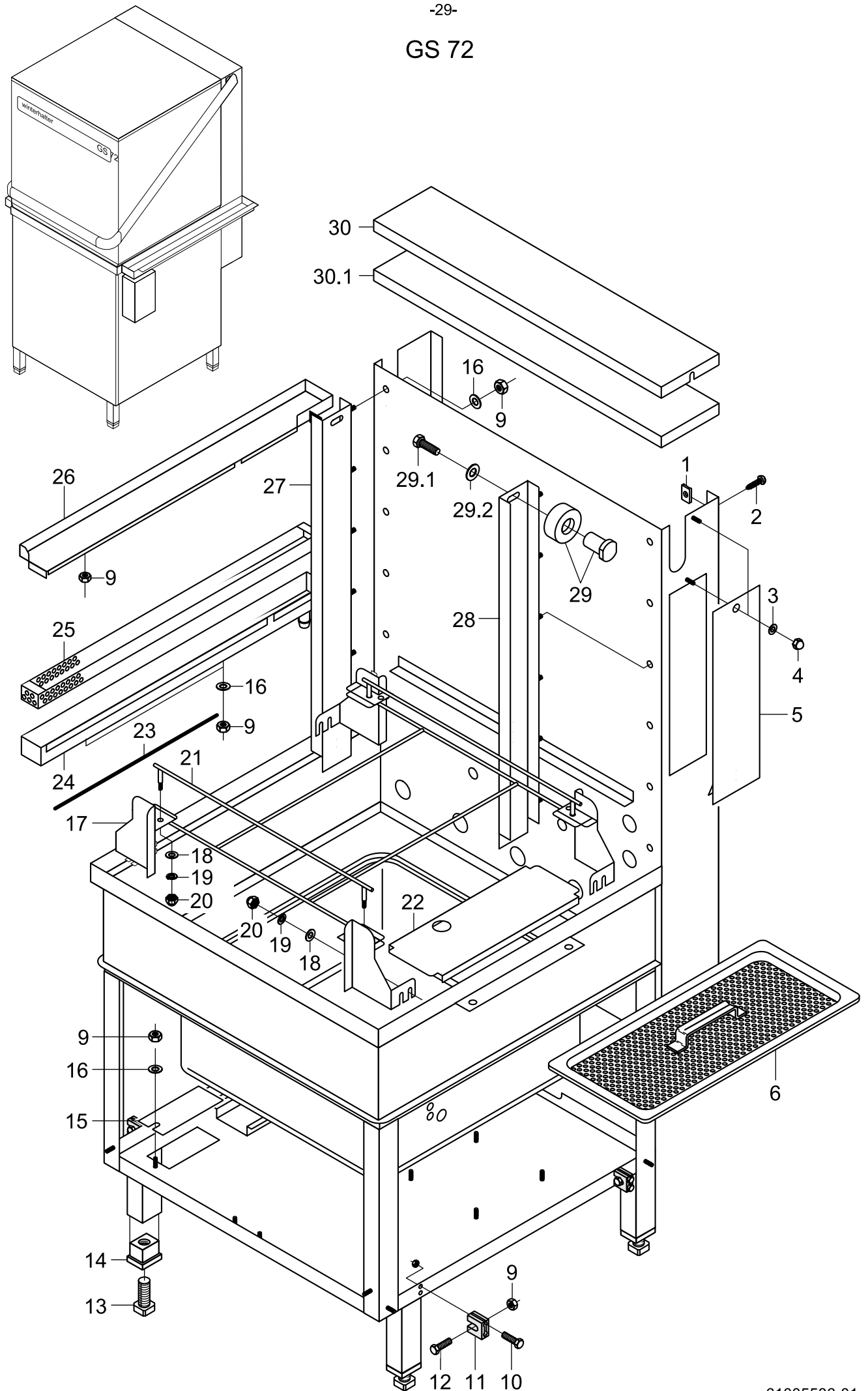


GS 72

Hood and hood guide

Item	Designation	Part-No.	Pc.	Notes
1	Hex nut; M 5	21 01 303		
2	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1.0	22 01 300		
3	Limit switch plate	61002946		
4	Limit switch bracket	61002949		
5	Hex nut; M 4	21 01 302		
6	Limit switch	31 24 216		
7	Pan-head screw, M 4 x 25	20 10 215		
8	Door lever cpl.	61002318		incl. item 8.1 - 8.11
8.1	Hex-head screw; M 8 x 30	20 01 304		
8.2	Brake bush	61002602		
8.3	Brake roller; $\varnothing$ 30 x 15	61002601		
8.4	Washer; $\varnothing$ 8.4 x $\varnothing$ 17 x 1.6	22 01 303		
8.5	Hex nut; M 8 self-locking	21 05 306		
8.6	Hex-head screw; M 8 x 20	20 01 312	3	
8.7	Cap; 15 x 17 x 45	35 03 027	2	
8.8	Connecting corner; right	61003361		
8.9	PT screw; KA 40 x 12	20 17 302	2	
8.10	Oval profile section; 17 x 45 x 1.2 x 664	61002340		
8.11	Connecting corner; left	61003362		
9	Door lever bearing	61002464	2	
10	Hex nut; M 6	21 01 304		
11	OWA band; 5 x 20 x 750	34 02 010		per metre
12	Hood cpl.	55 20 030		incl. items 12.1 - 12.8
12.1	Hood cover; right	61002801		
n.p.	Hood cover; left	61002802		
12.2	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1.0	22 01 300		
12.3	Hex nut; M 5	21 01 303		
12.4	Set hood roll	61005649		For both sides
12.5	Frame buffer	40 06 016	4	
12.6	Machine nameplate	61002460		
12.7	Polystyrene wedge	61002622		
12.8	Hood cover plate	61002621		
13	Set door lever rolls	61005653		incl. items 13.1; for both sides
13.1	Seal; $\varnothing$ 13.3 x $\varnothing$ 18 x 2.0	27 09 012	2	
14	Rubber buffer	40 06 004	2	
15	Buffer bracket	61002380	2	
16	Hex nut; M 6 self-locking	21 05 304		
17	Tension spring	61002022	2	
18	Eye bolt; M 10 x 110	61002816	2	
19	Hex nut M10	21 02 306	4	
20	Notch lever	61002473		
21	Pressure spring; hood brake	61002599		
22	Locating device for spring	61002628		
23	Hex nut; M 8	21 01 305	2	
24	Hex-head screw; M 8 x 60	20 01 351		
25	Hex nut; M 8 self-locking	21 05 306		
26	Brake bracket	61002600		

GS 72

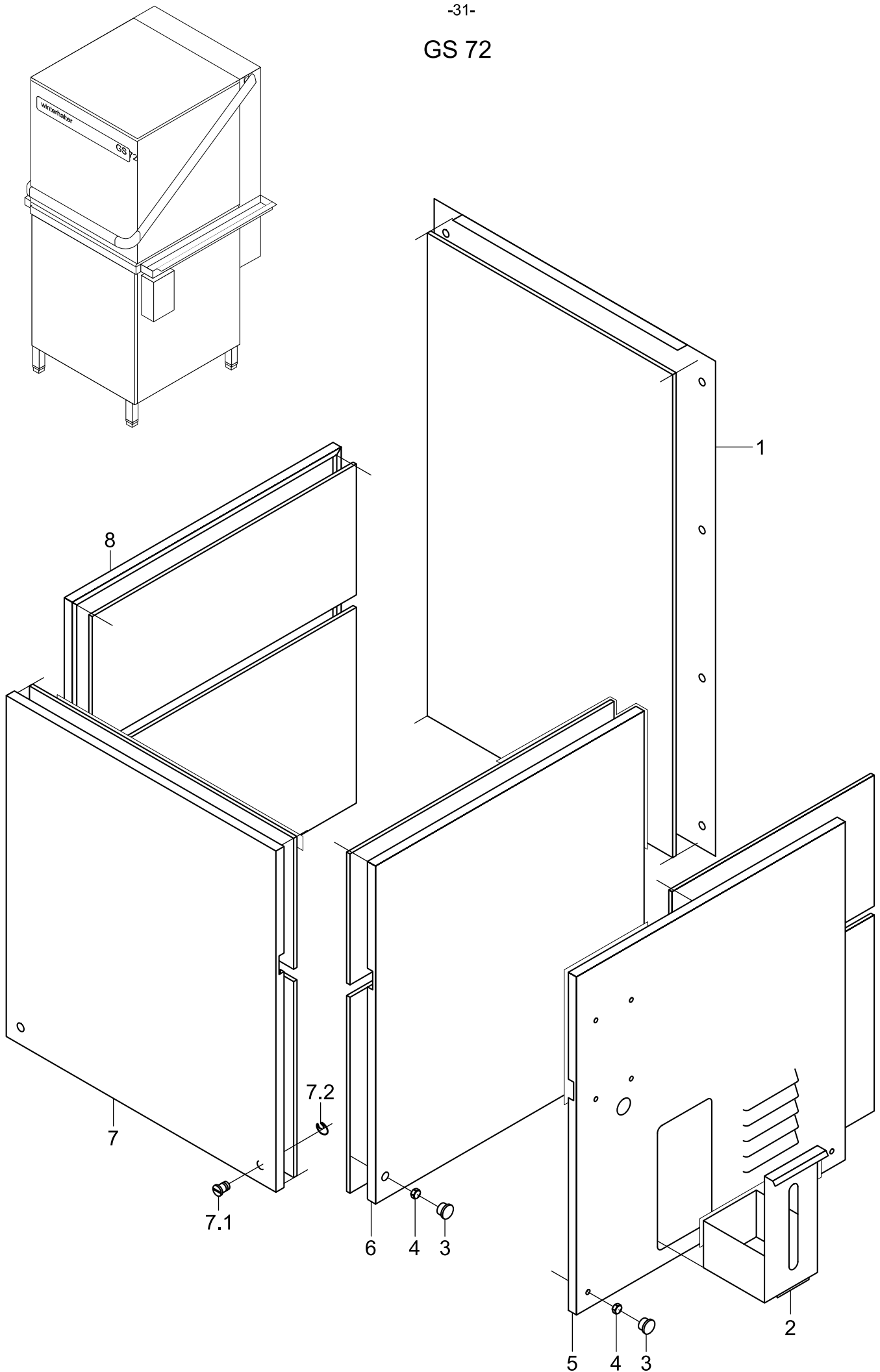


GS 72

Container, rack guide and Channel

Item	Designation	Part-No.	Pc.	Notes
1	Sheet-metal nut; B 3.9	21 17 300		
2	Sheet-metal screw, B 3.9 x 16	20 20 300		
3	Washer; $\varnothing$ 4.3 x $\varnothing$ 8 x 0.5	22 02 202		
4	Cap nut; M4	21 10 202		
5	Flap for Mediamat	61002215		
6	Surface strainer	61002537	2	
7	Fixing bracket	61002960	2	Channel
8	Hex nut; M 4	21 05 201		
9	Hex nut; M 5 self-locking	21 05 302		
10	Pan-head screw; M 4 x 30	20 10 316		
11	Strut retainer	35 01 068	4	
12	Pan-head screw; M 5 x 20	20 10 325		
13	Foot cleat; G 3/4"; 32 x 32 x 100	35 01 064	4	
14	Threaded insert; G 3/4"; 42 x 62 x 50	35 01 063	4	
15	Cover plate	61002611		
16	Washer; $\varnothing$ 5.3 x $\varnothing$ 10 x 1.0	22 01 313		
17	Rack support cpl.	61002350		GS 72 Eck too
18	Washer; $\varnothing$ 6.4 x $\varnothing$ 18 x 1.6	22 05 302		
19	Lock washer; B 6	23 03 300		
20	Hex nut; M 6	21 01 304		
21	Guide rod	80000185	2	
22	Surface strainer seat	61002264		
23	Round cord; $\varnothing$ 2.0 x 767	40 04 005	2	per metre
24	Water channel; left	61002867		table depth 800; GS 72 Eck too
	Water channel; right	61002866		table depth 800
	Water channel; left; 35 x 671	61002868		table depth 700; GS 72 Eck
	Dirt trap channel; left; 60 x 771	61002664		table depth 800
	Dirt trap channel; right; 60 x 771	61002665		table depth 800
	Dirt trap channel; left; 60 x 671	61002719		table depth 700; GS 72 Eck
25	Strainer insert; 28 x 761	61004552		table depth 800
	Strainer insert; 28 x 661	61004416		table depth 700
	Dirt trap; 28 x 761	61002668		table depth 800
	Dirt trap; 54 x 661	61002710		table depth 700
26	Wall end section; 55 x 837	61002754		table depth 700
	Wall end section; 155 x 837	61002753		table depth 800
	Wall end piece; right; width 48mm	61004475		table depth 700; control box left
	Wall end piece; right; width 148mm	61004476		table depth 700; control box left
27	Housing guide; left	61002218		
28	Housing guide; right	61002217		
29	Set hood roll	61005649		incl. items 29.1, 29.2 for both sides
29.1	Hex-head screw; M 6 x 16	20 01 306		
29.2	Washer; $\varnothing$ 6.4 x $\varnothing$ 12.5 x 1.6	22 01 302		
30	Rear panel cover	61002425		incl. item 30.1
30.1	Insulation 10 x 125 x 635	61002804		

GS 72

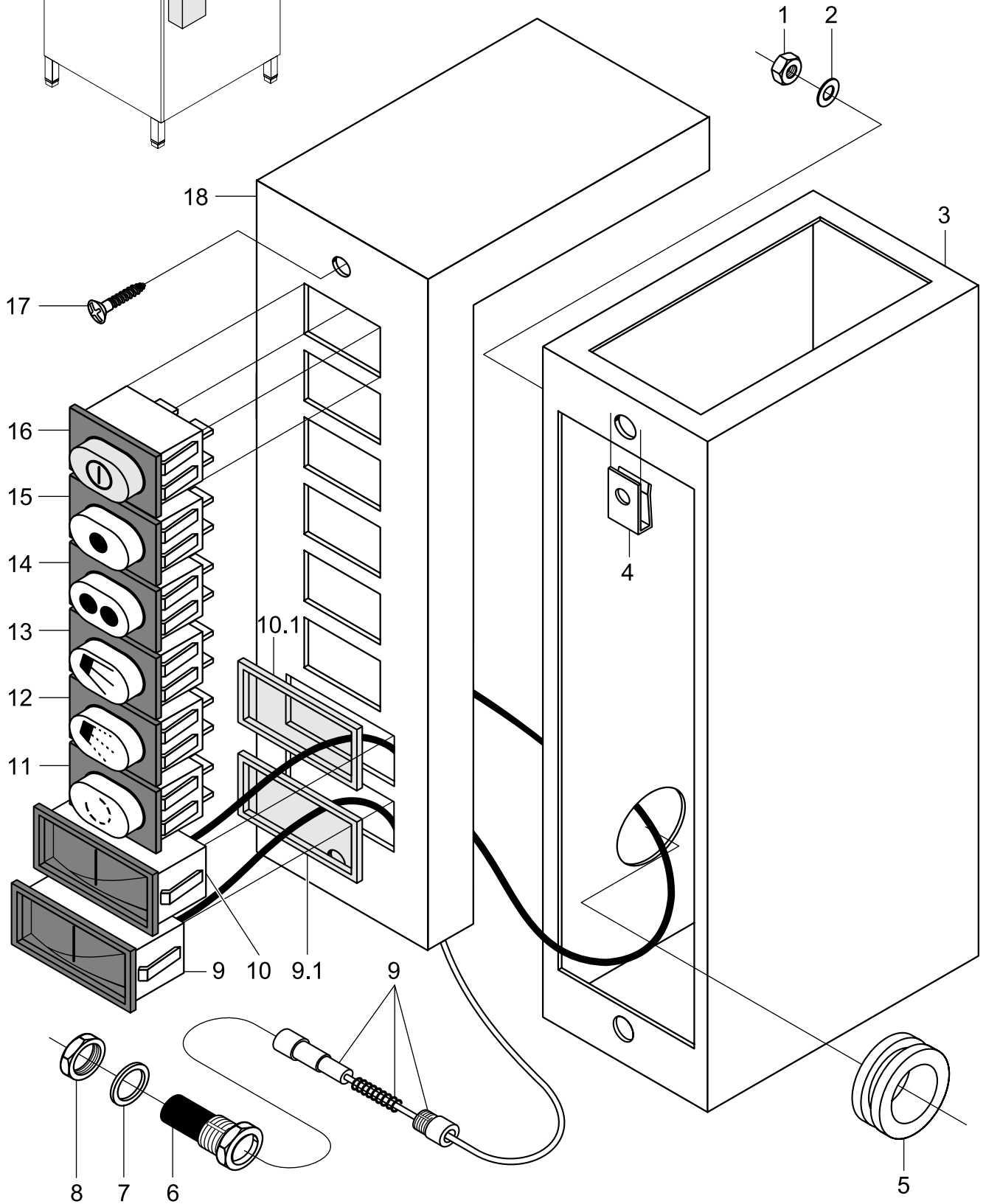


GS 72

Panelling

Item	Designation	Part-No.	Pc.	Notes
1	Rear wall panelling; with insulation	61002809		
2	Rinse aid pocket	61002418		up to mach.-no.: 349 477
3	Cap	35 03 017		
4	Hex nut; M 4	21 05 201		
5	Panelling; right; with insulation	61002810		up to mach.-no.: 349 477
6	Panelling; right; with insulation	61003363		from mach.-no.: 349 478
7	Panelling; front; with insulation	61002412		incl. items 7.1, 7.2
7.1	Threaded cap; M 4 x ø 12	28 14 331	2	
7.2	Annular spring; ø 15.3 x ø 16.3 x ø 1.2	23 12 300	2	
8	Panelling; left; with insulation	61002811		

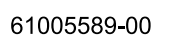
GS 72



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Electrical parts I

Item	Designation	Part-No.	Pc.	Notes
1	Hex nut; M 5 self-locking	21 05 302		
2	Washer; ø 5.3 x ø 10 x 1.0	22 01 300		
3	Switch housing	61002698		
4	Sheet-metal nut; B 3.9	21 17 300		
5	Nozzle; ø 20 x ø 36 x 9	31 10 100		
6	Stuffing box for thermometer	32 01 030		
7	Seal; ø 14.2 x ø 20 x 2.0	27 09 036		
8	Hex nut; M 14 x 1 x 5	31 25 002		
9	Thermometer; 58°C; measuring lead length 2000	32 01 035		Tank; up to mach.-no.: 392 021
9.1	Thermometer seal	32 01 039		
10	Thermometer; 85°C; measuring lead length 2000	32 01 036		Boiler; up to mach.-Nr.: 392 021
10.1	Thermometer seal	32 01 039		
11	Lamp; white; 230V	31 08 064		Programme cycle
12	Push-button; white; 250V	31 24 129		Manual rinsing
13	Push-button, white	31 24 128		Manual washing
14	Push-button; white; 250V	31 24 166		Programme II
15	Push-button; white; 250V	31 24 165		Programme I
16	Push-button switch; "W" green 250 V	31 24 185		On-Off
17	Sheet-metal screw, B 3.9 x 16	20 20 300		
18	Switch cover	61002700		up to mach.-no.: 392 021
	Switch cover; 7-hole	61005654		from mach.-no.: 392 022



GS 72

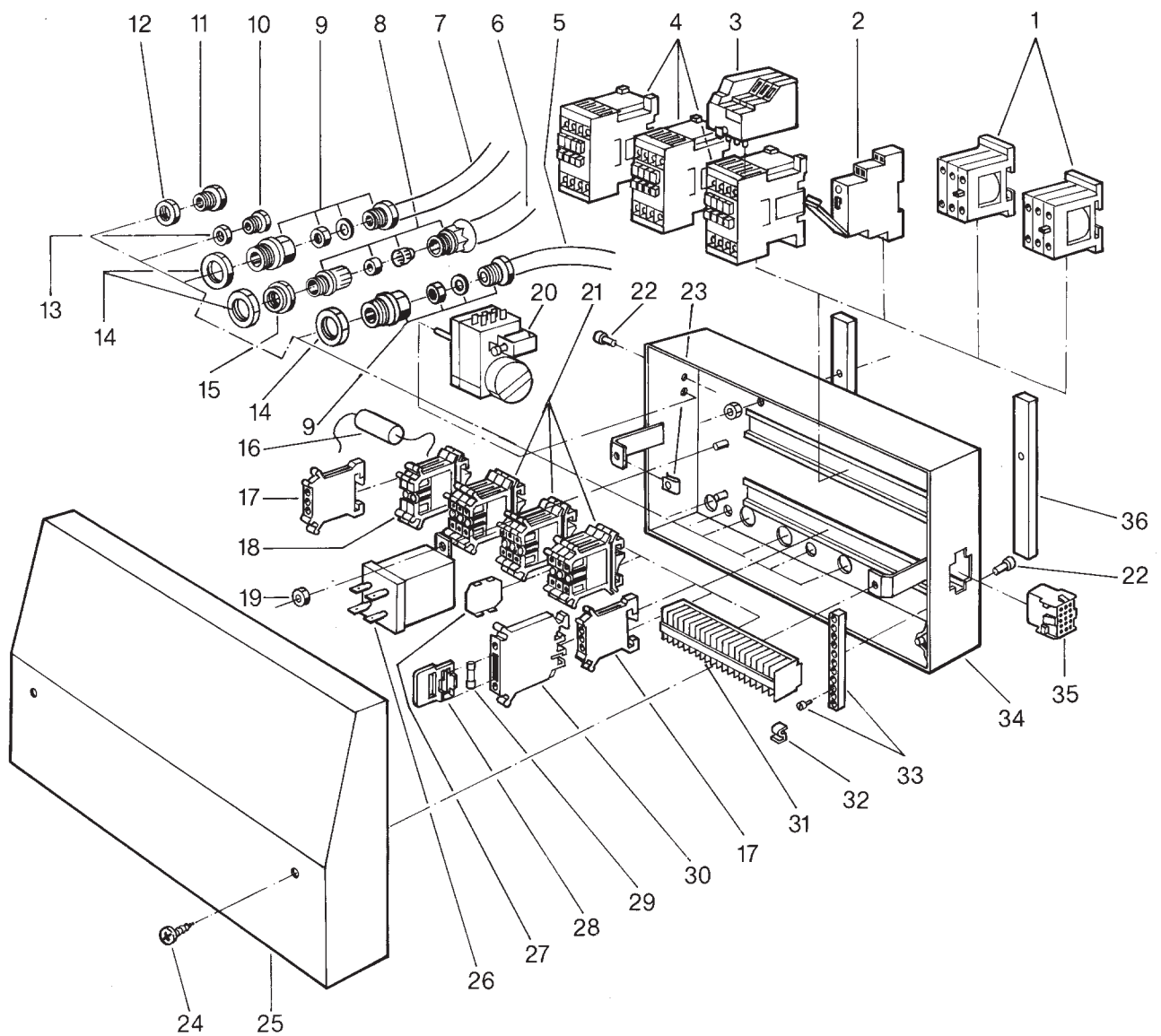
Electrical parts II

Item	Designation	Part-No.	Pc.	Notes
1	Level controller; 160/80 ±10	31 26 028		
2	Support; level controller	61002345		
3	Washer; ø 5.3 x ø 10.0 x 1.0	22 01 300		
4	Hex nut; M 5 self-locking	21 05 302		
5	Clamping spring for level controller	31 26 001		
6	Cable binder; 200 x 4.7	31 20 015		
7	Hose; nom. dia. 5 x 1.5 x 850	40 01 024		per metre
8	Air chamber cpl.	55 04 024		inkl. Pos. 8.1
8.1	O-ring; 24 x 3.0	27 07 026		
	Seal; ø 26 x ø 36 x 2.0			ersetzt durch 55 04 024
9	Safety thermostat; 140°C - 10K "OFF"	31 25 030		
10	Thermostat; 1750mm long	31 25 013	2	
10.1	Set thermostat seal	31 25 012		
11	Stuffing box for thermostat; M 14 x 1	31 25 001		
12	Seal; ø 14.2 x ø 20 x 2.0	27 09 036		
13	Hex nut; M 14 x 1 x 5	31 25 002		
14	Thermostat clip	55 19 011		
15	Sign; "Boiler"	28 03 107		
16	Sign; "Tank"	28 03 108		
17	Pan-head screw; M 4 x 8	20 10 309		
18	Thermostat holder	61003390		

GS 72

Masch.-Nr./mach.-no.: ⇨ 219 659

Elektroteile III Electrical parts III Matériel électrique III



GS 72

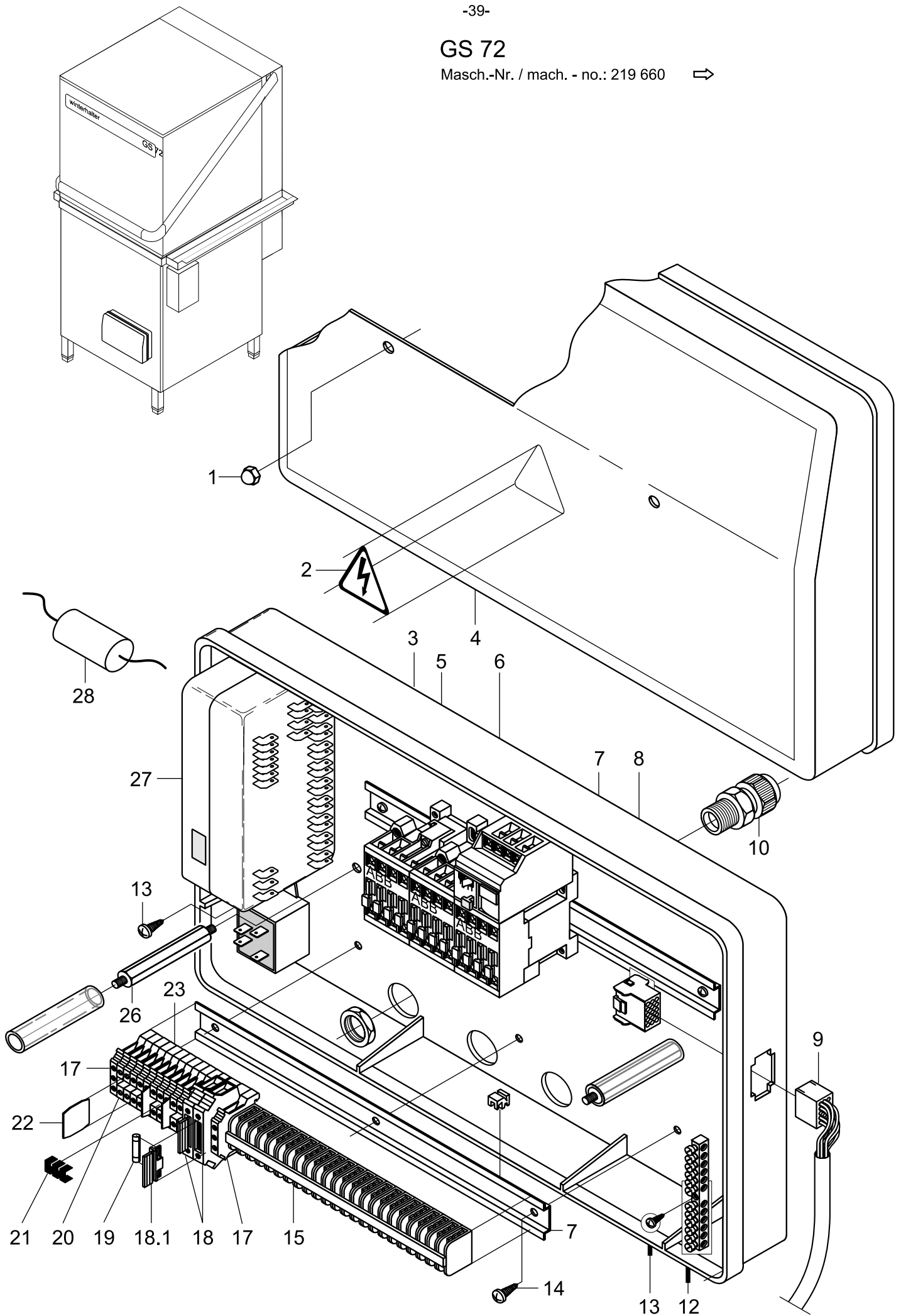
Electrical parts III

Machine-No: ⇒ 219 659

Item	Designation	Part-No.	Pc.	Notes
1	Screw cap; PG 16	31 10 025		
2	Hex nut; PG 16	31 10 110		
3	Screw cap; PG 9	31 10 021		
4	Hex nut; PG 9	31 10 043		
5	Cable gland PG 21 with strain relief device	31 10 070		
6	Hex nut; PG 21	31 10 071		
7	Cable gland; PG 16 with strain relief device	31 10 118		
8	Reducing ring; PG 21/16	31 10 090		
9	Spacer strip for switchbox	61002403	2	
10	Switchbox base	61002395		
11	Contactor; A16; 220-255V; 50/60Hz	31 04 162		
	Contactor; A16; 200V; 50/60Hz	31 04 163		Japan
12	Overcurrent relay; 5.2 - 7.5A	31 04 061		
	Overcurrent relay; 6.3 - 9.0A	31 04 062		230V; 400V
	Overcurrent relay; 9.0 - 13.0A	31 04 064		200V
13	Passing make contact relay; 1 - 10s; 220V	31 04 120		
14	Contactor relay; 220-240 V; 50/60 Hz; CA2-SK11	31 04 114		
15	Wire assortment; clutch	61003428		
16	Cable harness; with plug	61003426		
17	Oval-head screw; M4 x 10	20 10 302		
18	PE conductor terminal	31 09 067		
19	Straps	31 09 012		
20	Program switch	31 05 119		
21	Universal terminal; green/yellow USLKG 4	31 09 064		
22	Universal fuse terminal; UK-Si	31 09 063		incl. item 22.1
22.1	Fused plug	31 09 072		
23	Fine-wire fuse; 250V; 6.3A	31 11 043		
24	Universal terminal; grey UK 10	31 09 057		
25	Universal terminal; blue UK 5	31 09 050		
26	Isolating disk TS-K	31 09 066		
27	Fixed bridge; 3-pin; FB 10-8	31 09 138		
28	Fixed bridge; 2-pin; FB 10-8	31 09 128		
29	Radio interf. suppr. capacitor; 33000pF; 250V	31 13 073		
30	Hex nut; M 4 self-locking	21 05 300		
31	Radio interf. suppr. capacitor; 3 x (0.47μF + 1MΩ)	31 13 072		
32	Sheet-metal nut; B 3.9	21 17 300		
33	Band terminal; 23-piece	55 19 065		
34	Switch box cover	61002408		
35	Sign; high-voltage flash	28 03 009		
36	Sheet-metal screw, B 3.9 x 16	20 20 300		

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Masch.-Nr. / mach. - no.: 219 660 →



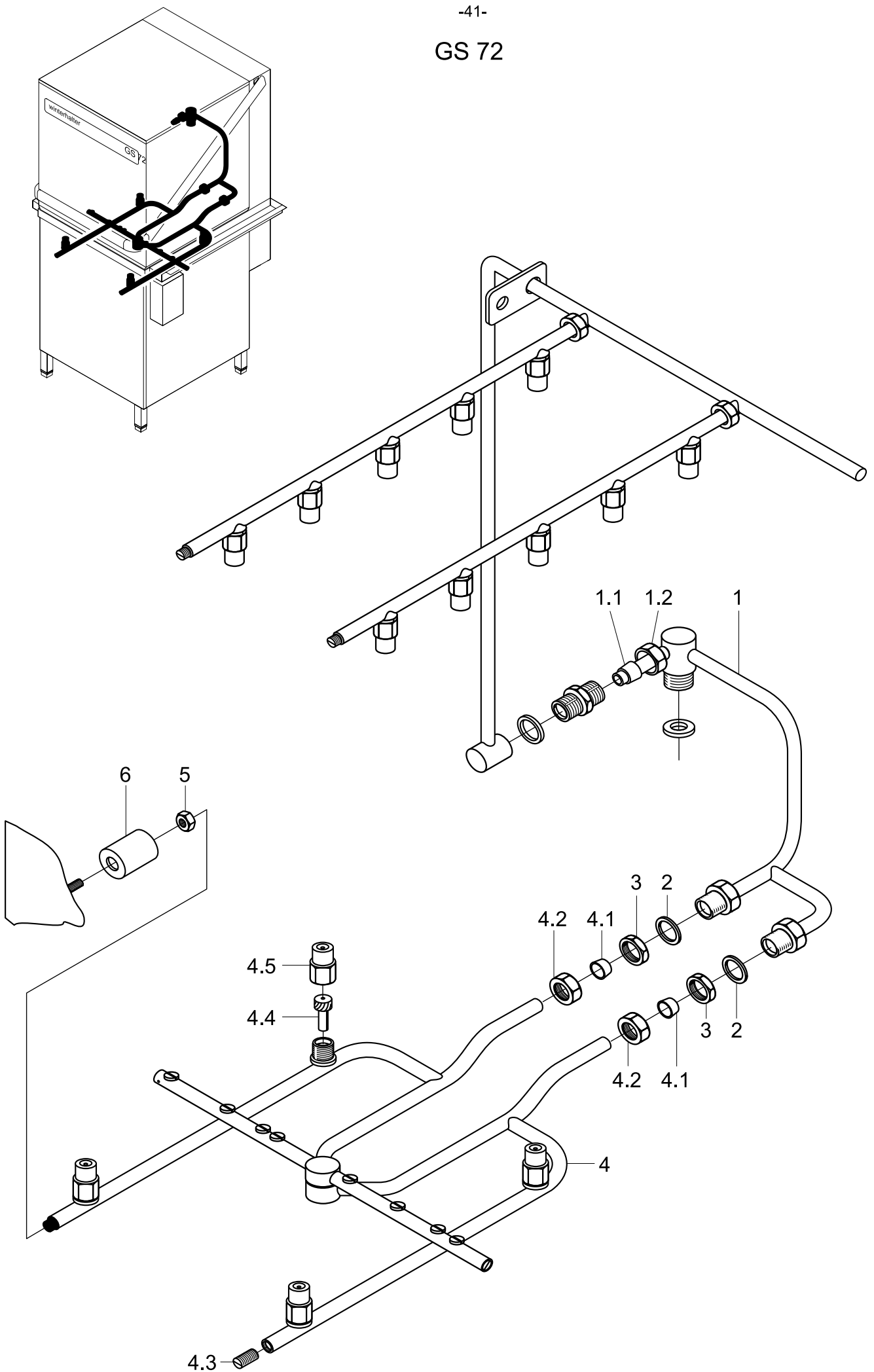
GS 72

Electrical parts III

Machine-No: 219 660 ⇒

Item	Designation	Part-No.	Pc.	Notes
1	Cap nut	21 10 204		
2	Sign; high-voltage flash	28 03 009		
3	Bottom part of relay box	61002617		
4	Switch box cover	61002408		
5	Contactor; A9; 220-255V; 50/60Hz	31 04 161		arrangement can vary by heating power
	Contactor; A16; 220-255V; 50/60Hz	31 04 162		
	Contactor; A16; 200V; 50/60Hz	31 04 163		Japan
6	Overcurrent relay; 6.3 - 9.0A	31 04 062		
	Overcurrent relay; 12.0 – 17.6A	31 04 065		
7	Snap-on rail; 7,5 x 35 x 315	61002397	2	
8	Wire assortment; clutch	61003428		up to mach.-no.: 392 021
	Wire assortment; clutch	61003883		from mach.-no.: 392 022
9	Cable harness; with plug	61003426		up to mach.-no.: 392 021
	Cable harness with connector	61004393		from mach.-no.: 392 022
10	Cable gland PG 21 with strain relief device	31 10 070	3	
11	Hex nut; PG 21	31 10 071	3	
12	Terminal block; PE KLB 12/SEV	31 09 094		
13	PT screw; KB 30 x 14	20 17 002		
14	PT screw; KB 50 x 8	20 17 001		
15	Strip terminal BK 4 - FS/FS	31 09 025	23	
16	Straps	31 09 012	4	
17	Universal terminal; USLKG 10 gn-ye	31 09 059	2	
18	Universal fuse terminal; UK-Si	31 09 063	2	incl. item 18.1
18.1	Fused plug	31 09 072	2	
19	Fine-wire fuse; 250V; 6.3A	31 11 043	4	incl. 2 pc. reserve
20	Universal terminal; UK 10 blue	31 09 058	2	
21	Fixed bridge; 3-pin; FB 10-8	31 09 138	3	
	Fixed bridge; 2-pin; FB 10-8	31 09 128		
22	Isolating disk TS-K	31 09 066	3	
23	Universal terminal; grey UK 10	31 09 057	9	
n.p.	Universal terminal; grey UK 35	31 09 172		Japan
24	Radio interf. suppr. capacitor; 3 x (0.47µF + 1MΩ)	31 13 072		with Y-voltage
26	Stud; M 6; width across flats 10 x 126	61003313	2	
n.p.	Hex nut; M 6 self-locking	21 05 304		
27	Electr. Programme switch; EPS 1.1; 230V	31 05 131		
	Electr. Programme switch; EPS 1.1; 200V; 240V	31 05 132		
28	RC element; 0.27µF; 250V	61002141		
n.p.	Zuleitungskabel			on request
n.p.	Cable harness; three-phase current	61002150		up to mach.-no.: 392 021
n.p.	Cable harness; three-phase current	61003884		from mach.-no.: 392 022
n.p.	Cable harness; control	61003427		up to mach.-no.: 392 021
n.p.	Cable harness; control	61003885		from mach.-no.: 392 022
n.p.	Wire assortment; cpl. GS 72	61002154		
n.p.	Wire assortment; control	61003429		up to mach.-no.: 392 021
n.p.	Wire assortment; control	61004468		from mach.-no.: 392 022
n.p.	Wire assortment; EZEO	61004122		up to mach.-no.: 392 021
n.p.	Wire assortment; EZEO	61004118		from mach.-no.: 392 022

GS 72



GS 72

Glass washing kit (option)

Item	Designation	Part-No.	Pc.	Notes
1	Rinse manifold; external cpl.	80001900		incl. items 1.1, 1.2
1.1	Cutting ring; ø 15 x 10; nom. dia. 12	29 07 300		
1.2	Cap nut; G 1/2" x ø 12.2; width across flats 24	29 07 201		
2	Seal; ø 17 x ø 24 x 2.0	27 09 009	2	
3	Hex nut; G 3/8" x 5.5	30 09 200	2	
4	Rinse system; bottom cpl.	61005572		incl. items 4.1 - 4.5
4.1	Clamping ring; ø 10.2	29 07 500	2	
4.2	Cap nut; G 3/8" x ø 10.2	29 07 200	2	
4.3	Grub screw; M 9 x 15	20 30 504	2	
4.4	Nozzle swirl device; ø 8 x 18.8	65002764	4	
4.5	Nozzle cap; ø 14.6 x 21	65002765	4	
5	Hex nut; M 4 self-locking	21 05 300		
6	Bush; ø 28 x 30	61002343	2	