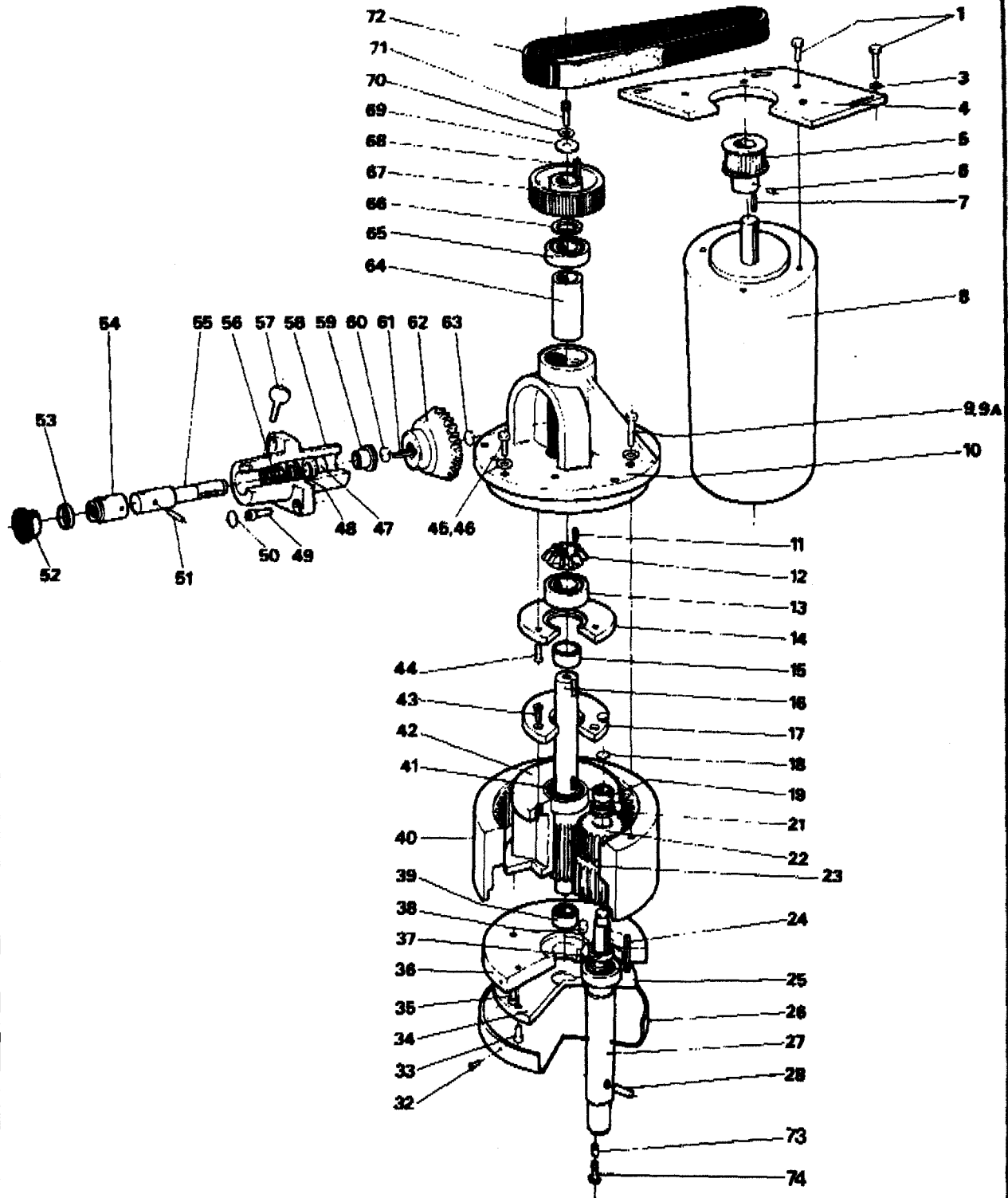


Planetary and Drive Assembly



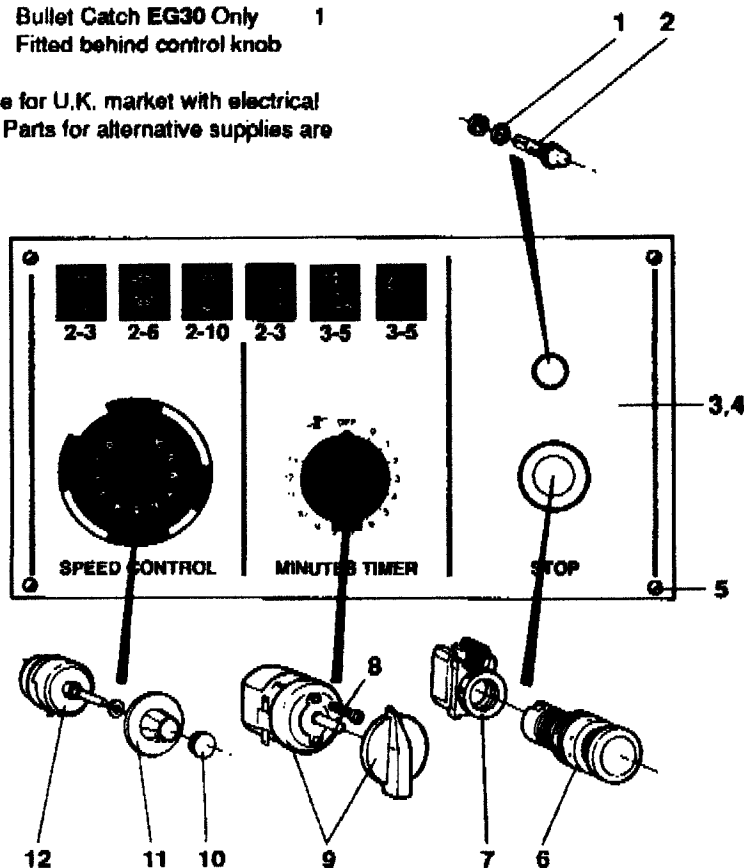
Service Replacement Parts

Control Panel

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	51105/01	Sealing Washer	1	North American-110/120V Supply			
2*	51104/02	Neon Lamp	1	2	51104/03	Neon Lamp	1
3	BG28087	Control Panel Blank	1		AT16942	Clamp (Not illustrated)	1
		fitted with:			3704-020-ZA	Screw Pan Hd M4x20	1
	51126/01	Captive Stud	2		5004ZA	M4 Nut	1
	5004XA	M4 Brass Nut	2	4	BG28161	Control Panel Facia	1
	6004XA	M4 Washer	3	6	50986/03	Stop Button Operator	1
4*	BG28161	Control Panel Fascia EG30	1	North American Market-200V240V Supply			
	AT28110	Control Panel Fascia EG20	1	2	51104/02	Neon Lamp	1
5	4704-010-WA	Screw, Pan Hd M4 x 10	4		AT16942	Clamp (Not illustrated)	1
	6004WA	Plain Washer M4	4		3704-020-ZA	Screw Pan Hd M4x20	1
6*	50986/03	Stop Button Operator	1		5004ZA	M4 Nut	1
	51150/01	Locking Ring	1	4	BG28161	Control Panel Facia	1
7	50987/02	N/C Contact Block	1	6	50986/03	Stop Button Operator	1
8	3704-006-ZB	Screw, Pan Hd M4 x 6	2	German Market 220V Supply			
9	51116/02	Timer	1	2	51104/04	Neon Lamp	1
10	51072/02	Cap	1	4	BG28161	C/Panel Fascia EG30	1
11	51072/01	Control Knob	1		AT28110	C/Panel Fascia EG20	1
	AT16960	Speed Label EG30	1	6	50986/20	Stop Button Operator	1
	AT16972	Speed Label EG20	1		(Not illustrated)		
	AT28125	Knob Skirt EG30	1		BC33692	Protection Cover	1
	51073/04	Blank Dial EG20	1		51146/03	Warning Label	1
12	51075/05	Potentiometer	1				
(Not illustrated)							
	50421/01	Bullet Catch EG30 Only	1				
		Fitted behind control knob					

NOTE

Items marked * are suitable for U.K. market with electrical supply of 240V/50Hz/1ph. Parts for alternative supplies are detailed right.



When ordering spares always give a full description of the part required, state the type of machine and the serial number which can be found on the rating plate fitted to the rear of the machine.

Service Replacement Parts

Planetary and Drive Assembly

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	4108-016-YA	Screw, Hx Hd M8 x 16mm Lg	7	38	MDP1030	Dowel, 10mm dia x 30mm Lg	1
3	6000-ZA	M8 Washer	7	39	50975/02	Needle Bearing	1
4	BG34160	Motor Mounting Plate	1	40	AT32838	Housing	1
5	AT27401	Driving Pulley	1	41	50067/04	Bearing 6206 - 2RS	1
6	4005-008-ZA	Grubscrew, M5 x 8mm Lg	1	42	AT32837	Inner Housing	1
7	RE030324	Key, $\frac{3}{16}$ x $\frac{3}{16}$ x $1\frac{1}{2}$ " Lg	1	43	3508-020-ZA	Screw, Csk Hd M8 x 20mm Lg	3
8	51060/01	Tuscan 200/240 volt	1	44	3508-020-ZA	Screw, Csk Hd M8 x 20mm Lg	3
		or		45	4108-025-YA	Screw, Hx Hd M8 x 25mm Lg	6
	51060/03	Tuscan 110/120 volt	1	46	6008-ZA	M8 Washer	6
9	4108-060-YA	Screw, Hx Hd M8 x 60mm Lg	3	47	50174/03	Flanged Bearing	1
9A	6008-ZA	M8 Washer	3	48	AT16017	Thrust Washer	1
10	AT42789	Upper Housing	1	49	3908-022-YA	Screw, Skt Hd M8 x 22mm Lg	4
11	MRE/0807/16	Key, 8mm x 7mm x 16mm Lg	1	50	50996/02	Plug	4
12	AT27145	Bevel Gear	1	51	50428/07	Spring Dowel	2
13	50442/05	Bearing 6306 - 2RS	1	52	AT16510	Hub Cap	1
14	AT27147	Upper Cover Plate	1	53	AS16142	Thrust Ring	1
15	AT15742	Spacer	1	54	AS27476	Drive Shaft Bush	1
16	AT42790	Pinion Shaft	1	55	AT27387	Drive Shaft	1
17	AT27149	Lower Cover Plate	1	56	Q16470	Spring	2
18	50274/31	Circlip, External 15mm Dia	1	57	AT16355	Thumbscrew, 3/8" BSF	1
19	50975/01	Needle Bearing	1	58	AT42970	Attachment Hub Housing	1
21	AT15737	Spacer	1	59	50174/03	Flanged Bearing	1
22	AT27144	Pinion	1	60	50274/13	Circlip	1
23	AT27529	Gear	1	61	MRE/0606/25	Key, 6mm x 6mm x 25mm	1
24	MRE/0606/32	Key, 6mm x 6mm x 32mm Lg	4	62	AT27163	Bevel gear	1
25	50067/03	Bearing 6205 - 2RS	1	63	50274/13	Circlip	1
26	AT32834	Planetary Cover	1	64	AT15741	Spacer	1
27	BC43558	Spindle	1	65	50442/06	Bearing 6305 - 2RS	1
28	BC17028	Drive Pin	1	66	AT15744	Spacer	1
32	4304-010-WA	Screw, Csk Hd M4 x 10mm Lg	3	67	AT27402	Driven Pulley	1
33	3906-012-YA	Screw, Cap Hd M6 x 12mm Lg	4	68	MRE/0807/25	Key, 8mm x 7mm x 25mm Lg	1
34	AT32835	Bottom Cover Plate	1	69	AT15738	Washer	1
35	3906-025-YA	Screw, Cap Hd M6 x 25mm Lg	4	70	6510-TA	M10 Spring Washer	1
36		Bearing Plate Assy comprising	1	71	3910-020-YA	Screw, Cap Hd M10 x 20mm Lg	1
	AT43162	Bearing Plate	1	72	60944/06	Belt - HTD EG30	1
	AT16216	Bearing Tape	1		60944/02	Belt - HTD EG20	50634/08
37	AT16219	Spacer	1	73	40060-12-YA	Grubscrew	1
				74	39060-16-YA	Screw Cap Hd M6 X 16 Lg	1

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