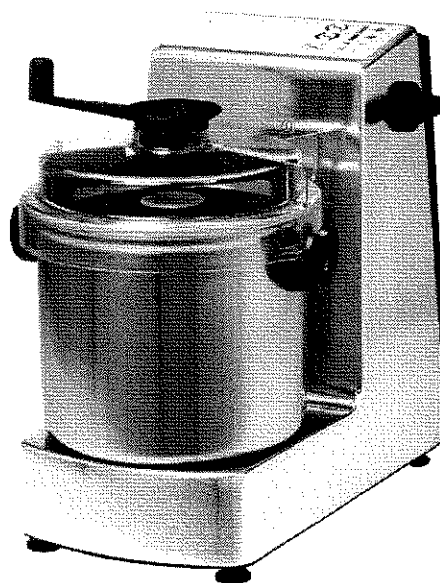


GB 11/97



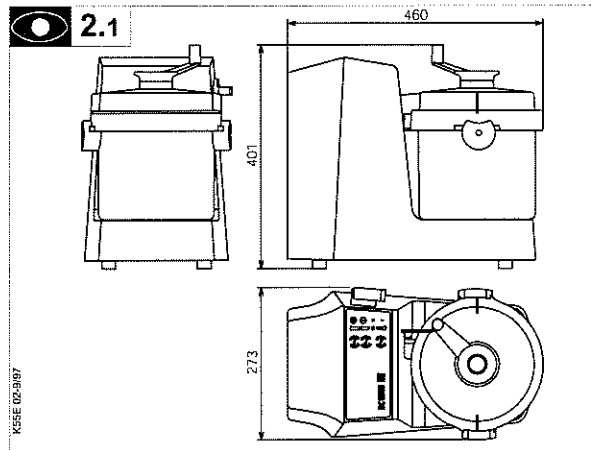
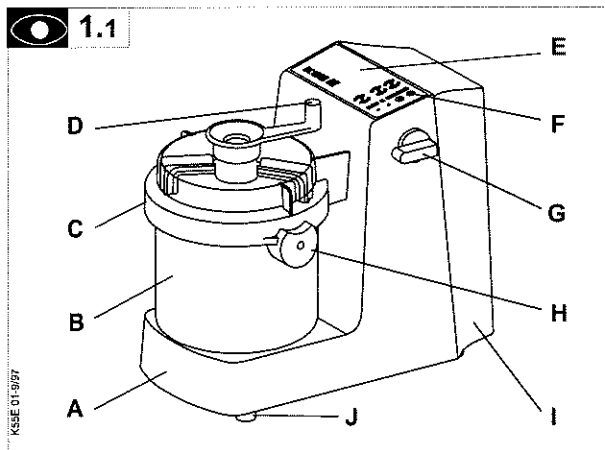
Food processor



K55 E

CE

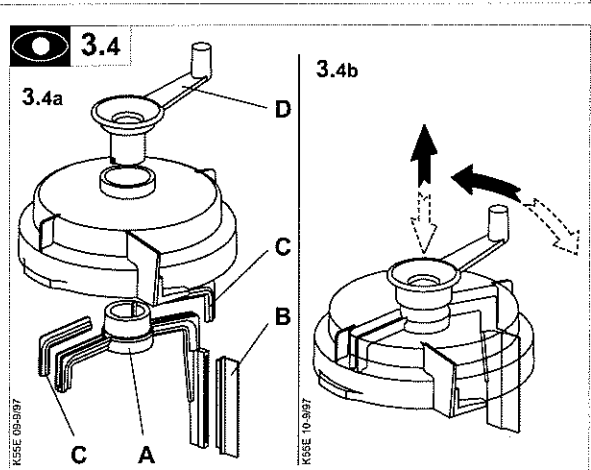
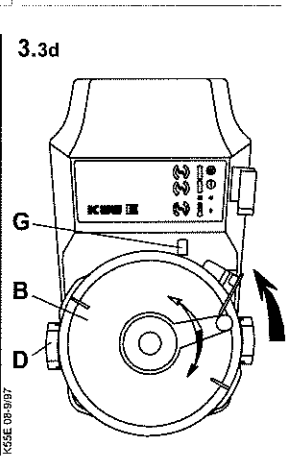
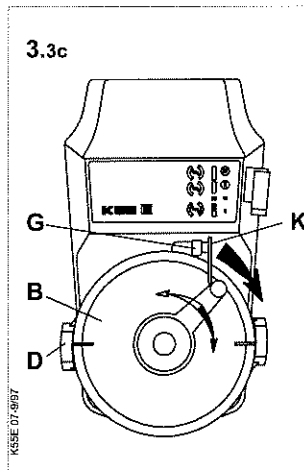
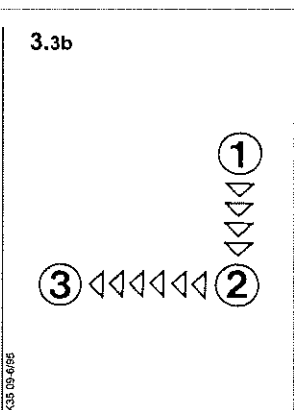
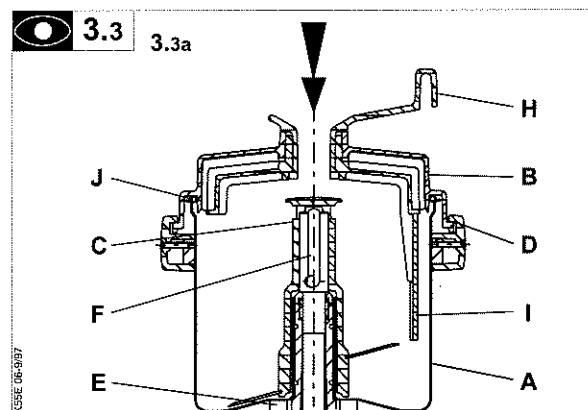
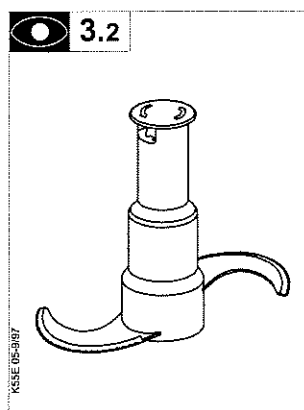
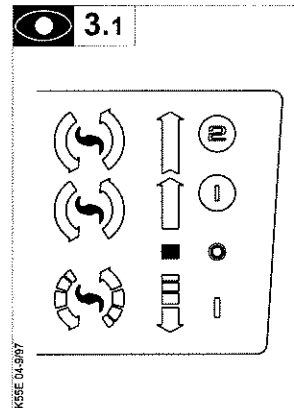
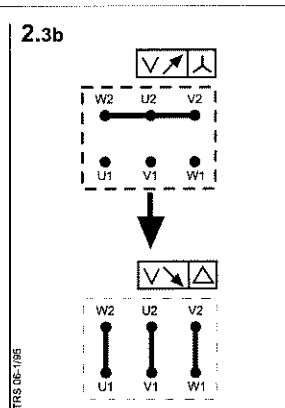
Notice d'instructions	☐	FR
Instruction manual	☒	GB
Bedienungsanleitung	☐	DE
Manuale di istruzione	☐	IT
Gebruiksaanwijzing	☐	NL
Bruksanvisning	☐	SE
Instruktionsbog	☐	DK
Brusanvisning	☐	NO
Käyttöohjeet	☐	FI
Instrucciones	☐	ES
Nota de instruções	☐	PT
ΟΔΗΓΙΕΣ ΧΡΗΣΗΣ	☐	EL



2.3 2.3a

A	B	C(V)	D(Hz)	E(Tr/min)	F(W)	G(A)	H(A)	I(KW/h)
16485	3	200	50/60	1500 3000	750 1000	3,7/4,7	16	1/1,3
16484	3	208-230	60	1800 3600	750 1000	3,7/4,7	16	1/1,3
16483	3	380	60	1800 3600	750 1000	1,85/2,3	16	1/1,3
16421	3	380-415	50	1500 3000	750 1000	1,9/2,4	16	1/1,3
16487	3	220/380	60	1800 3600	750 1000	3,7/4,7 1,9/2,3	16	1/1,3
16486	3	230/400	50	1500 3000	750 1000	3,8/3,6 2,1/2,1	16	0,8/1,1

K 55E 03-9/97



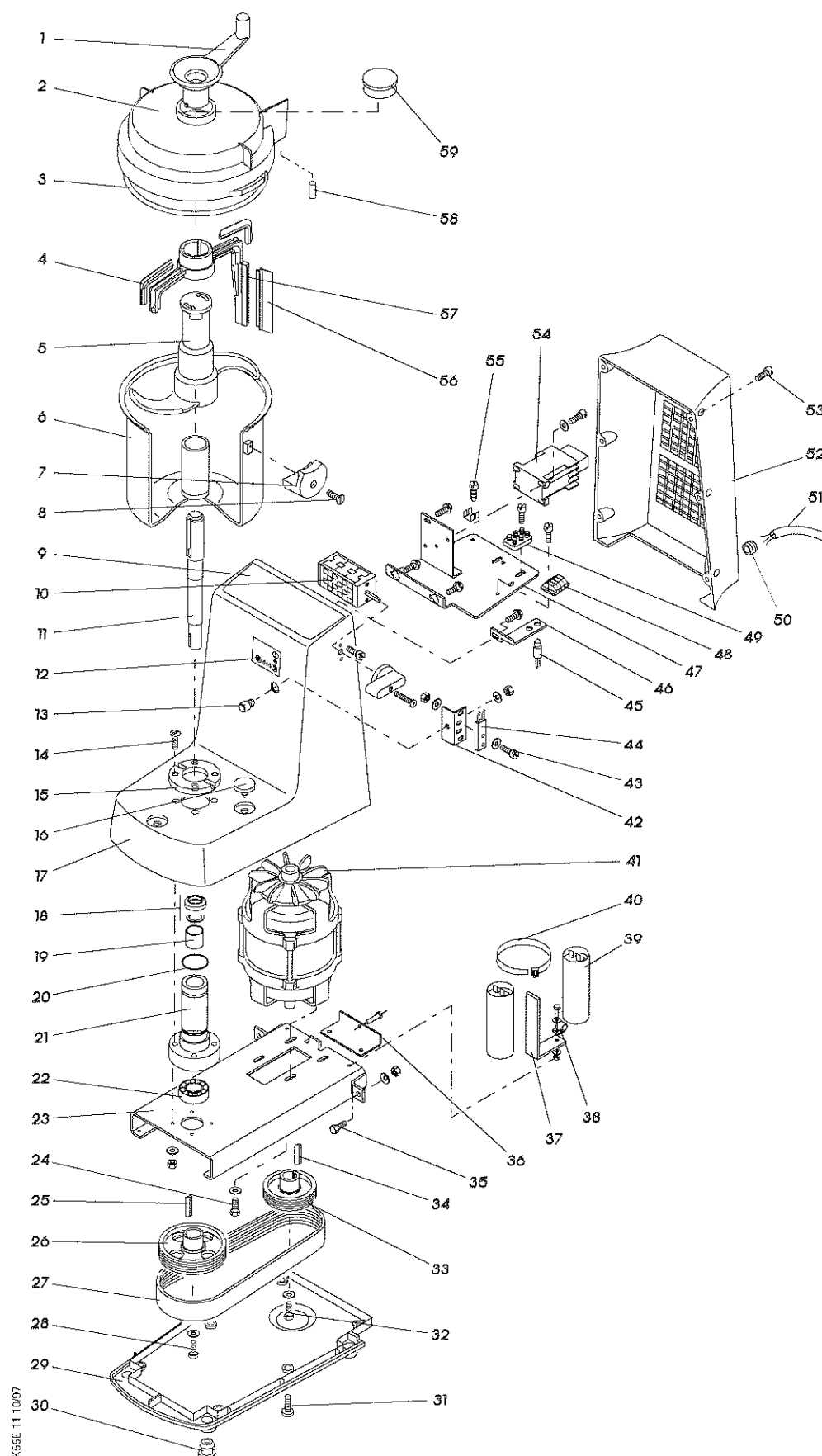
Nomenclature / Parts list

Rep. Item	Qté Qty	Code Part N°	Désignation / Description
1	1	22002	Poignée racleur / Scraper handle
2	1	22000	Couvercle émulsionneur / Emulsifier cover
3	1	22001	Joint de couvercle / Cover seal
4	2	22005	Racleur couvercle / Cover scraper
5	1	10608	Rotor couteaux micro dentés / Cutter with micro serrated blades
6	1	17254	Cuve / Bowl
7	2	4171	Poignée / Handle
8	2	3542	Vis / Screw / F M5x25
9	1	20998	Plaque tableau bord émulsionneur 2 vitesses / Fascia emulsifier 2 speeds
10	1	12311	Commutateur triphasé / Commutator, 3 phase
	2	3572	Vis / Screw / CM4x16
11	1	4149	Arbre / Shaft
12	1	3302	Plaque indicative / Indicator sticker
13	1	4162	Plot verrouillage / Locking stud
	1	3786	Rondelle contact / Contact washer / CsZ8
	1	3662	Ecrou / Nut / HmM8
14	4	3551	Vis / Screw / F M6x50
	4	3779	Rondelle contact / Contact washer / CsL6
	4	3653	Ecrou / Nut / HuM6
15	1	4150	Rondelle de serrage / Lockwasher
16	3	3160	Butée / Stop
17	1	17900	Châssis / Body
18	1	20839	Joint feutre / Felt seal / 20x27x2
	1	20840	Défecteur / Deflector
19	1	20838	Coussinet / Bush / 20x26x16
20	2	3103	Joint torique / "O" ring / 26,2x3,6
21	1	20837	Palier / Shaft bearing
22	1	3047	Roulement / Bearing / 6303 2RS1
23	1	17842	Support motor / Motor bracket
24	4	3506	Vis / Screw / HM6x16
	4	3785	Rondelle contact / Contact washer / CsM6
25	1	2134	Clavette / Key / C5x5x27 DS 21524
26	1	22009	Poulie réceptrice / Driven pulley / 50Hz
	1	22011	Poulie réceptrice / Driven pulley / 60Hz
27	1	3022	Courroie / Belt / 762 J 8
28	1	3506	Vis / Screw / HM6x16
	1	3790	Rondelle / Washer / CL M6
29	1	16656	Plaque de fond / Base plate
30	4	9299	Patin / Rubber foot
31	6	3634	Vis / Screw / RL M5x16
32	1	3506	Vis / Screw / H M6x16
	1	3790	Rondelle / Washer / CL M6
33	1	22007	Poulie motrice / Drive pulley / 50Hz
	1	16660	Poulie motrice / Drive pulley / 60Hz
34	1	-	Clavette moteur / Motor key DS 21524
35	2	10330	Vis / Screw / H M8x25
	2	3786	Rondelle contact / Contact washer / CsZ8
	2	3662	Ecrou / Nut / HmM8
36	1	3511	Vis / Screw / H M6x25
	1	20979	Equerre tendeur / Tensioning bracket
37	1	20980	Equerre support condensateurs / Capacitor mounting bracket
38	1	3467	Collier / Collar / CV8
	1	3493	Vis / Screw / HM4x10
	1	3749	Rondelle / Washer / M4
	1	3651	Ecrou / Nut / HuM4
39	2	11467	Condensateur de freinage (triphasé) / Brake capacitor (3 phase)
40	2	3468	Collier / Collar
41	1	 2.3	Moteur / Motor

42	1	4189	Equerre support détecteur / Detector bracket
43	2	3566	Vis / Screw / CM3x16
	4	3747	Rondelle / Washer / M3
	2	3650	Ecrou / Nut / HuM3
44	1	12062	Détecteur magnétique / Magnetic detector switch / 230-415 V
45	2	17847	Voyant / Neon / 400 V 034007
46	1	16665	Support voyant / Neon bracket
	1	16672	Vis à embase / Collar screw / HM4x10
47	1	16658	Support composants / Component bracket
	3	16672	Vis à embase / Collar screw / HM4x10
48	1	12153	Bornier tri / Three phase connection block
	2	3565	Vis / Screw / CM3x8
	2	3650	Ecrou / Nut / HuM3
49	2	2959	Plaque à bornes (bi-tension) / Block plate (dual voltage)
	1	3570	Vis / Screw / CM4x8
	1	3572	Vis / Screw / CM4x16
	2	3651	Ecrou / Nut / HuM4
50	1	3149	Passe fil / Grommet / 9,5x13x3
51	1	3404	Câble (triphasé) / Power cable (3 phase)
52	1	3377	Capot arrière / Rear hood
53	6	3571	Vis / Screw / CM4x12
54	1	3328	Contacteur / Contactor / 230-400 V
	1	3334	Contacteur / Contactor / 415 V
	1	6380	Contact auxiliaire (triphasé) / Auxiliary block (3 phase)
	2	3572	Vis / Screw / CM4x16
	2	3748	Rondelle / Washer / Z4
	2	3651	Ecrou / Nut / HuM4
55	1	16675	Langue double (terre) / Double flat (earth terminal)
	1	3572	Vis / Screw / CM4x16
	1	3766	Rondelle / Washer / DE4
	1	3651	Ecrou / Nut / HuM4
56	1	22004	Racleur cuve / Bowl scraper
57	1	22003	Support racleur / Scraper bracket
58	1	3398	Aimant / magnet / 6x25
59	1	2881	Bouchon / Plug

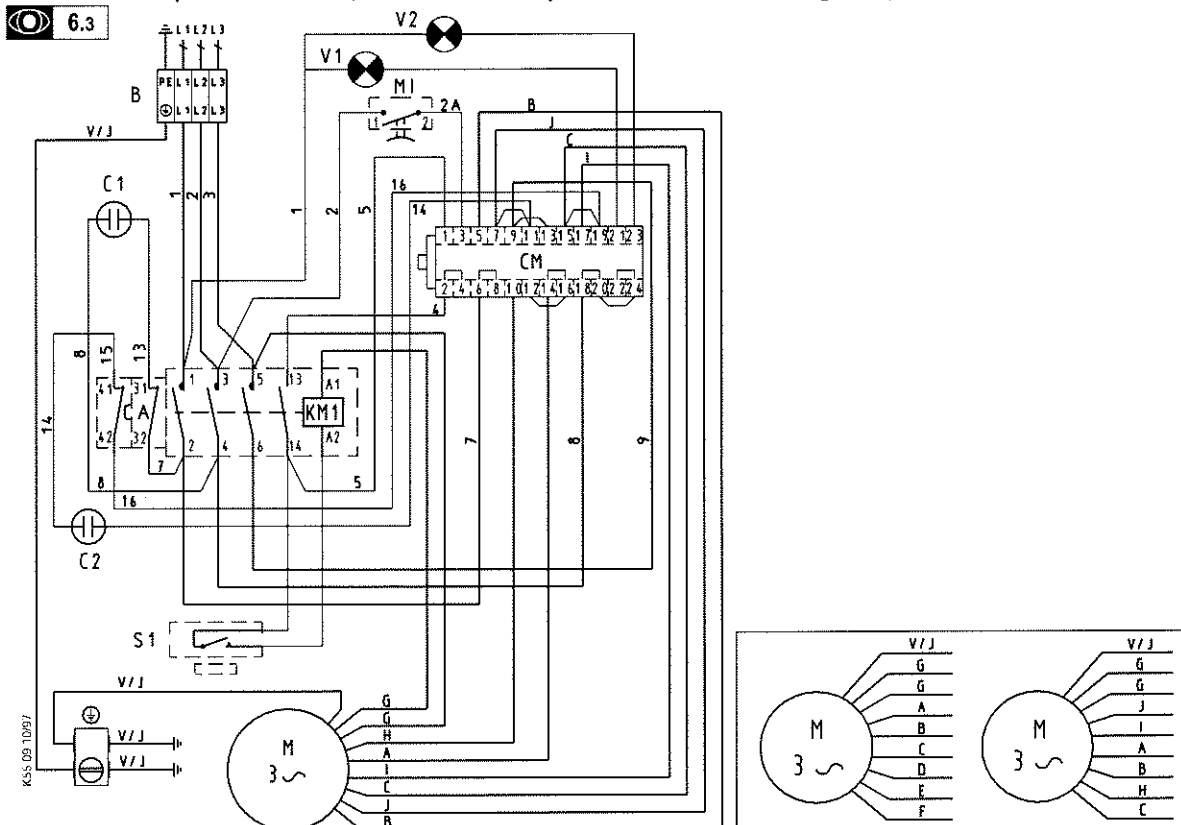
SOUS-ENSEMBLES SAV / SUB ASSEMBLIES	
Code Part N°	Désignation / Description
4152	Arbre équipé / Drive shaft assembly [11+18+25+28]
4144	Palier équipé / Shaft bearing assembly [11+14+15+18+19+20+21+22+25+28]
22039	Couvercle émulsionneur équipé / Cover emulsifier assembly [2+3+58+59]
22037	Racleur complet / Scraper assembly / [1+4+56+57]
22038	Jeu de joints racleur / Set of scraper seal / [4+56]
4163	Cuve équipée / Bowl assembly [6+8]
4206	Poignée droite ou gauche équipée / RH or LH handle assembly [7+8]
4205	Capot arrière équipé / Rear hood assembly [50+52+53]
22081	Rotor couteaux micro dentés / Cutter with micro serrated blades
10535	Rotor couteaux lisses / Cutter with smooth blades
10342	Rotor couteaux crantés / Cutter with serrated blades
22026	Moteur triphasé équipé / 3 phase motor assembly/400V

Vue éclatée / Exploded view

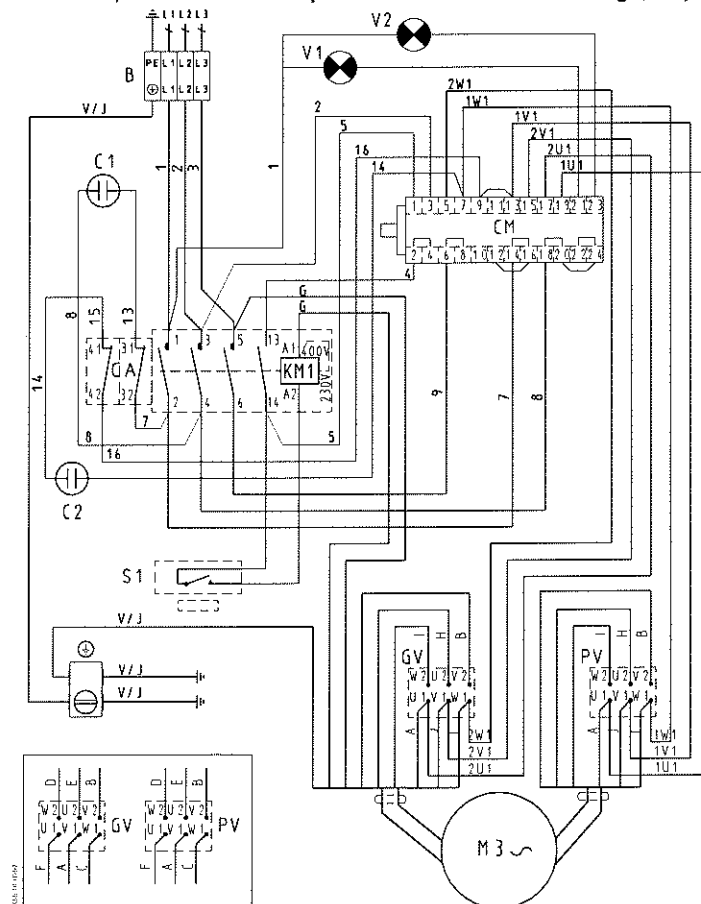


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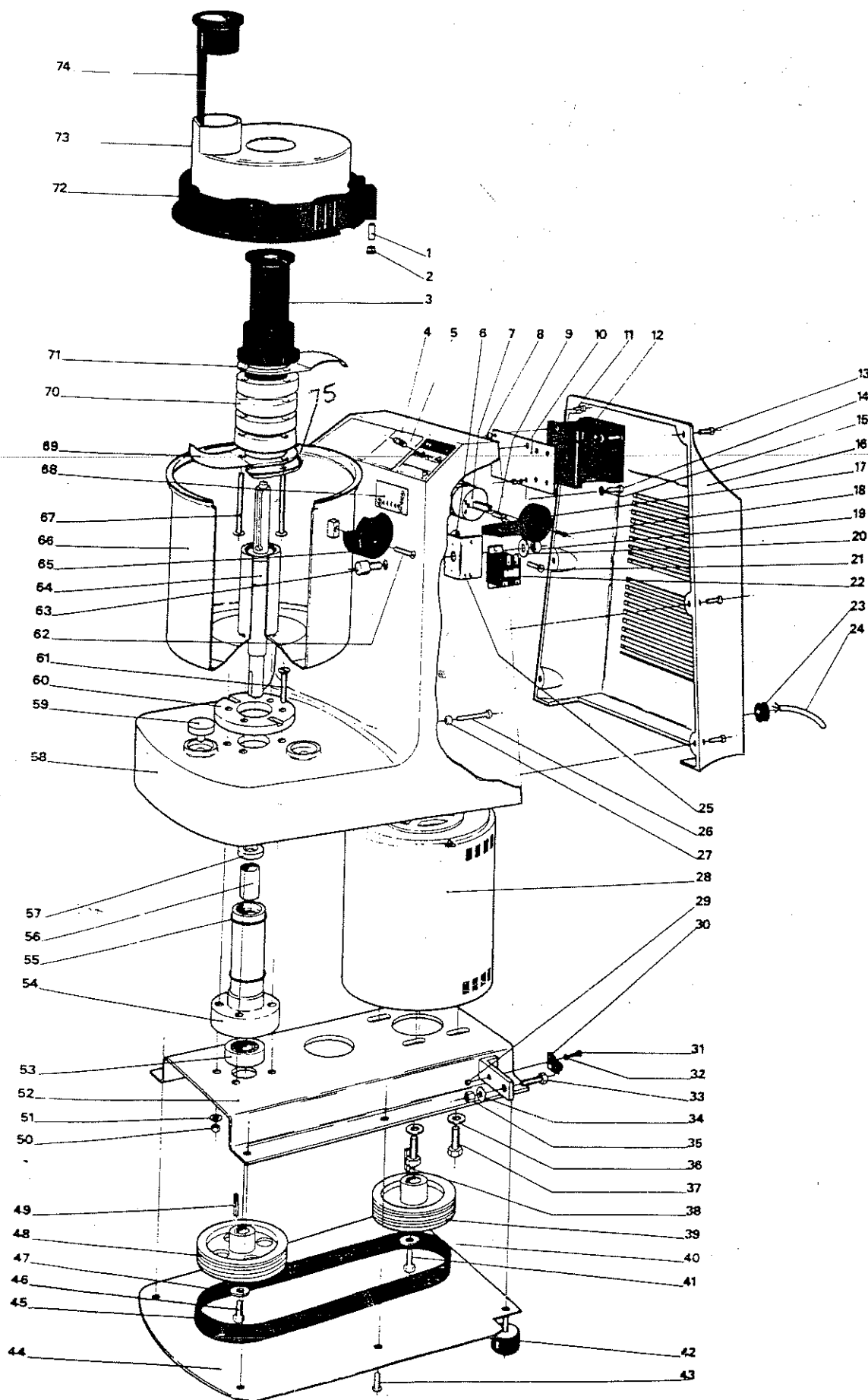
100% 99% 98% 97% 96% 95% 94% 93% 92% 91% 90% 89% 88% 87% 86% 85% 84% 83% 82% 81% 80% 79% 78% 77% 76% 75% 74% 73% 72% 71% 70% 69% 68% 67% 66% 65% 64% 63% 62% 61% 60% 59% 58% 57% 56% 55% 54% 53% 52% 51% 50% 49% 48% 47% 46% 45% 44% 43% 42% 41% 40% 39% 38% 37% 36% 35% 34% 33% 32% 31% 30% 29% 28% 27% 26% 25% 24% 23% 22% 21% 20% 19% 18% 17% 16% 15% 14% 13% 12% 11% 10% 9% 8% 7% 6% 5% 4% 3% 2% 1% 0%

 6.3

6.3



C



When ordering spares always give a full description of the part required, state the type of machine (i.e. K55 Food Processor) and the serial number which can be found on the rating plate fitted to the rear of the machine.

ITEM	PART No.	DESCRIPTION	QTY	ITEM	PART No.	DESCRIPTION	QTY
1	K55-418	Magnet <i>DS03398 OKI586</i>	1	54	K55-100	Drive Housing <i>DS04144</i>	1
2	K55/418A	Plug	1	55	K55-150	'O' Ring	2
3	K55-305	Cutter Carrier	1	56	K55-122	Sleeve	1
4	K55-430	Indicating Light Single Phase	1	57	K55-123	Seal	1
		or		58	K55-200	Body	1
	K55-419	Indicating Light Three Phase	2	59	K55-148	Buffer	3
5	K55-211	Name Plate Single Speed	1	60	K55-102	Positioning Ring	1
		or		61	K55-131	Screw, M6 x 50mm LG	4
	K55-210	Name Plate Two Speed	1	62	K55-133	Screw, M5 x 25mm LG	2
<i>DS20937</i>	6	K55-140 switch Nut, M4 <i>1PH K55/415A</i>	2	63	K55-205	Locking Peg	1
7	K55-415	Switch Body <i>K55/415A</i>	1	64	K55-101	Drive Shaft	1
8	K55-140	Nut, M4	2	65	K55-304	Bowl Handle	2
9	K55-134	Screw, M4 x 8mm LG	2	66	K55-300	Bowl <i>DS04163</i>	1
10	K55-203	Mounting Plate	1	67	K55-132	Screw, M5 x 60mm LG	2
11	K55-135	Screw, M4 x 12mm LG	2	68	K55-208	Cover Lock Label	1
12	K55-427	Contactor 240v Single Phase	1	69	K55-307	Lower Smooth Blade *	1
		or				or	
	K55-426	Contactor 415v Three Phase	1		K55-309	Lower Scalloped Blade *	1
13	K55-135	Screw, M4 x 12mm LG	6	70	K55/306	Spacer	4
14	K55-134	Screw, M4 x 8mm LG	2	71	K55-308	Upper Smooth Blade *	1
15	K55-147	Washer, M4	2			or	
16	K55-207	Rear Cover <i>DS04205</i>	1		K55-310	Upper Scalloped Blade *	1
17	K55-402	Operating Lever	1	72	K55-301	Locking Ring <i>SOLD AS PART OF 302</i>	1
18	K55-137	Screw, M3 x 16mm LG	1	73	K55-302	Transparent Cover <i>DS22032</i>	1
19	K55-138	Nut, M8	1	74	K55-303	Scraper - <i>OKQ710</i>	1
20	K55-143	Washer, M8	1	75	K55/6502	STRENGTHENING RING	
21	K55-135	Screw <i>DS12062</i>	2				
22	K55-22	Electronic Relay 240v Single Phase	1				
		or					
	K55-417	Electronic Relay 415v Three Phase	1				
23	K55-421	Grommet	1				
24	K55-431	Supply Cable 240v Single Phase	1				
		or					
	K55-422	Supply Cable 415v Three Phase	1				
25	K55-204	Relay Bracket	1				
26	K55-128	Screw, M6 x 30mm LG	1				
27	K55-139	Nut, M6	1				
28	K55-405	Motor 240v Single Phase	1				
		or					
	K55-404	Motor 415v Three Phase	1				
29	K55-140	Nut, M4	1				
30	K55-420	Cable Grip	1				
31	K55-135	Screw, M4 x 12mm LG	1				
32	K55-146	Washer, M4	1				
33	K55-126	Screw, M8 x 30mm LG	2				
34	K55-143	Washer, M8	2				
35	K55-138	Nut, M8	2				
36	K55-143	Washer, M8	4				
37	K55-127	Screw, M8 x 16mm LG	4				
38	K55-125	Key, 5mm x 5mm x 27mm <i>DS21524</i>	1				
39	K55-106	Motor Pulley <i>DS05982</i>	1				
40	K55-145	Washer, M6	1				
41	K55-129	Screw, M6 x 16mm LG	1				
42	K55-120	Foot <i>DS03158</i>	4				
43	K55-130	Screw, M6 x 20mm LG	2				
44	K55-202	Cover	1				
45	K55-124	Driving Belt	1				
46	K55-129	Screw, M6 x 16mm LG	1				
47	K55-145	Washer, M6	1				
48	K55-105	Driven Pulley <i>DS05980</i>	1				
49	K55-125	Key, 5mm x 5mm x 27mm <i>DS21524</i>	1				
50	K55-139	Nut, M6	4				
51	K55-144	Washer, M6	4				
52	K55-104	Base	1				
53	K55-121	Lower Bearing <i>DS03047</i>	1				

* ONLY SOLD IN PAIRS:

SMOOTH BLADES K55/307-308 *DS10535*

→ SCALLOPED BLADES K55/309-310 *USE DS10342*

ALSO AVAILABLE AS CUTTER
SUB ASSY *K55/600*

DS10342

CUTTER ASSY SMOOTH
SPDS10535-OKI593

CUTTER ASSY SCALLOPED
SPDS10342
ITEMS NOT ILLUSTRATED:

SHARPENING DEVICE *K55/601*

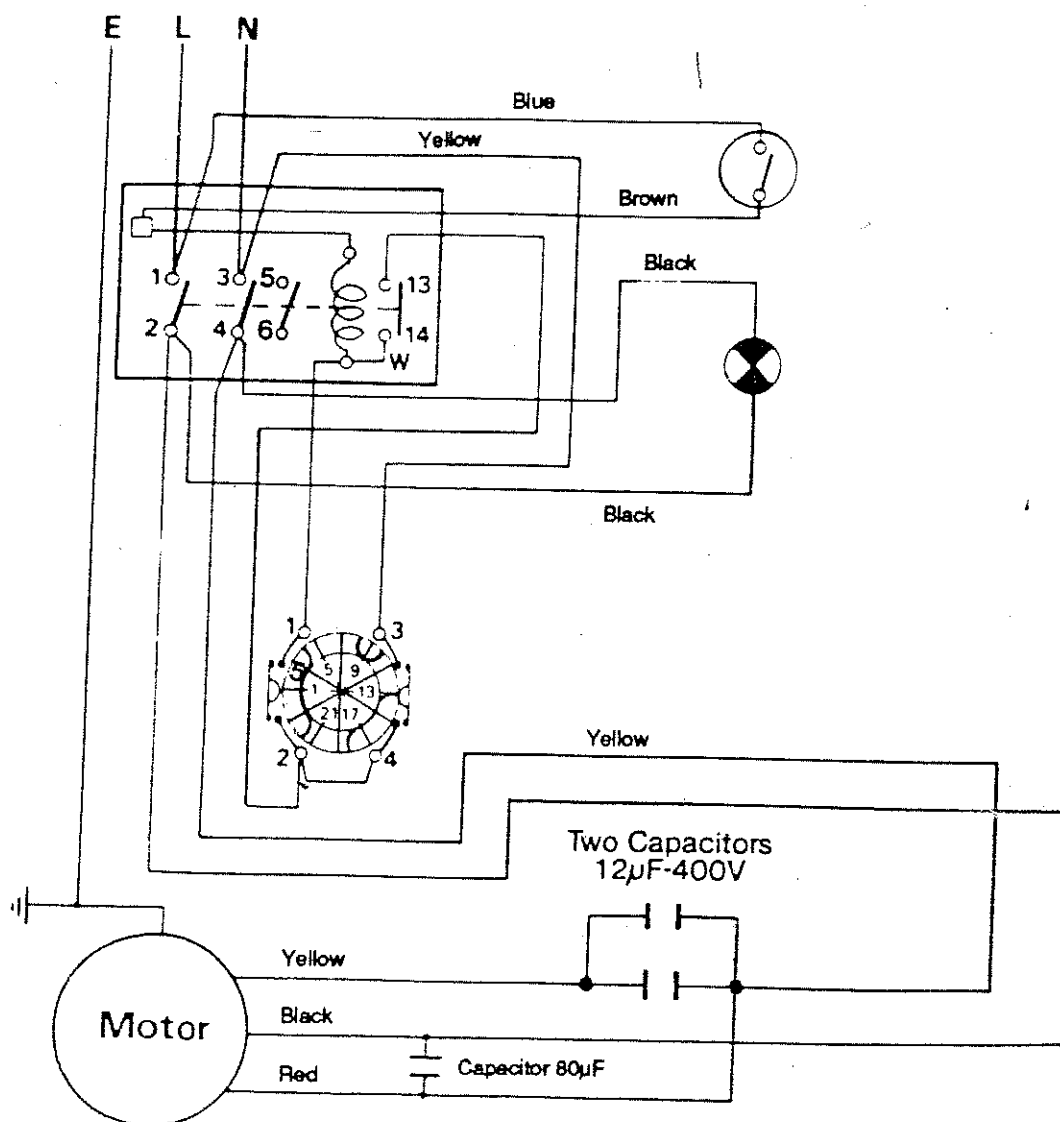
12 MFD CAPACITORS *K55/12MFD*
25 MFD CAPACITORS *K55/25MFD*
80 MFD CAPACITORS *K55/80*

CAPACITORS & RELAYS FOR NON MARCH WILCO
(99 - 2000)

CAPACITOR 115 MFD *DS09321*
CAPACITOR 20 MFD *DS09358*
MOTOR START RELAY *DS08875*

Electrical Wiring Diagram

Replacement for K55 415 switch from 12 terminal to 4 terminal



1 PH