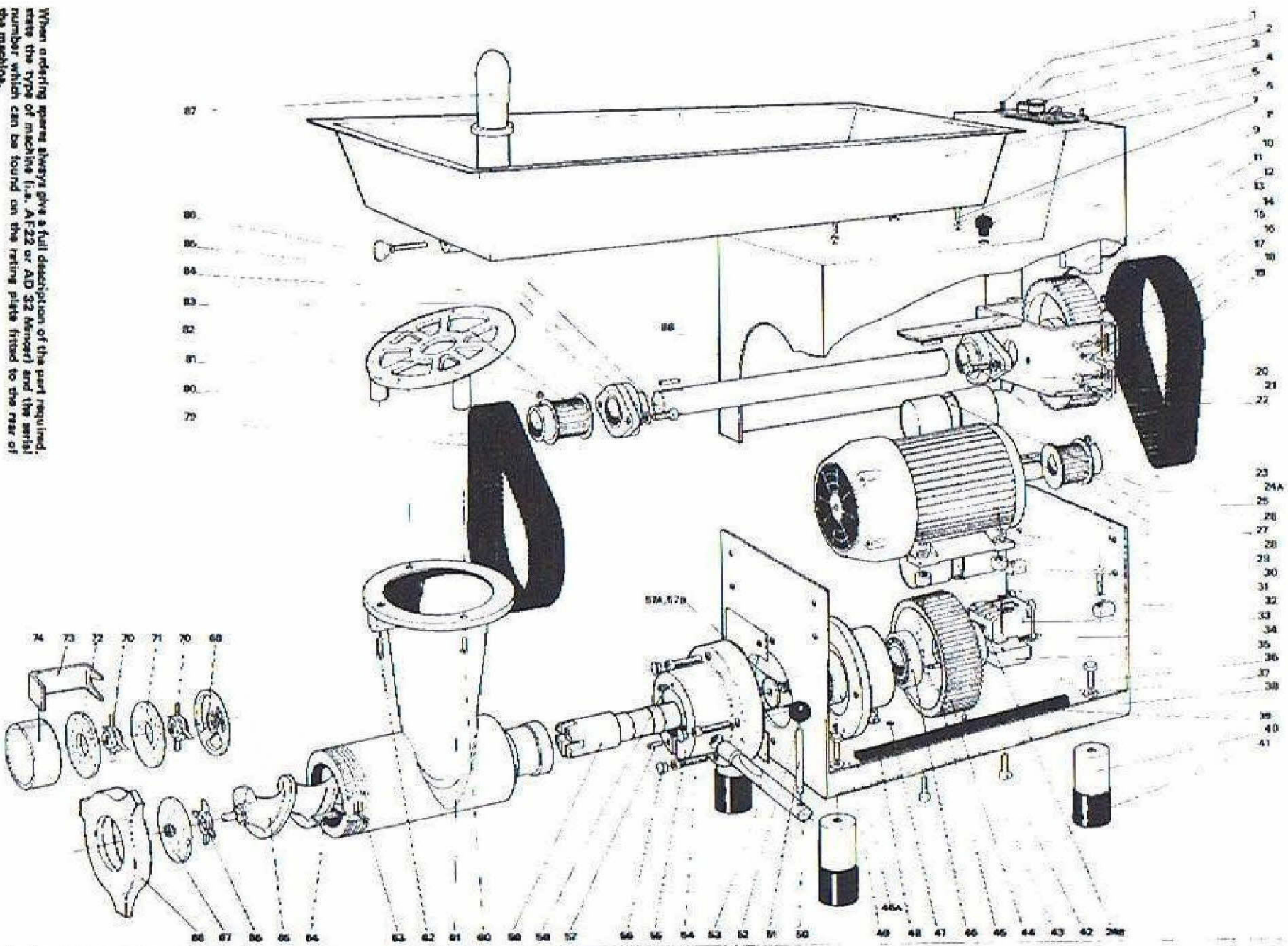




When ordering spares always give a full description of the part required, state the type of machine (i.e. AF22 or AD 32 Memo) and the serial number which can be found on the rating plate fitted to the rear of the machine.

3 BEFORE DESPATCHING PULLEYS USING NUMBERS ON THIS SHEET, OBTAIN SET OF PARTS LISTED PAGE 2 CROSS CHECK WITH TABLE ON PAGE ONE

FOR LABOUR NOTES
AND SIGNATURES ONLY

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty	Item	Part No.	Description	Qty	
1	3504-008-ZA	CSK HD Screw, M4 x 8 mm LG	4	30	AR 15788/1	Motor Packer (AD 32, machines)	4	63	3906-010-WA	CSK Screw, M3 x 10 mm LG	1	
2		Start Push Button comprising:	1			OR		64	AR 15534	Key (size 22 machine with Unger system)	1	
	50986/10	Push Button	1		AR 15788/2	Motor Packer (AF 22, machines)	4			OR		
	50987/04	Contact Block 50987/13 + 50987/11	1	31	4108-045-ZA	HX HD Screw, M8 x 45mm LG	4			AR 15535	Key (size 22 machine with Enterprise system)	1
3		Stop Push Button comprising:	1	32	5008-ZA	M8 Nut	4			OR		
	50986/03	Push Button	1	33	50990/03	Contact (240V 50Hz supply)	1			AR 15538	Key (size 32 machine with Unger system)	1
	50987/02	Contact Block 50987/12 + 50987/11	1			OR				AR 15536	Key (size 32 machine with Enterprise system)	1
4	51004/01	Selector Switch (Single Phase machines)	1		50990/01	Contact (415V 50Hz supply)	1			AR 27072	Worm (size 22 machine with Unger system)	1
		OR			50990/16	Contact (380V 50Hz supply)	1				OR	
	51004/02	Selector Switch (3 Phase machines)	1		50990/06	Contact (220V 60Hz supply)	1				OR	
5		Switch Plate Assembly comprising:	1	34	3704-020-ZA	Pan HD Screw, M4 x 20mm LG	2	65			OR	
		Switch Plate	1	35	50989/03	Overload (380/415 volt supply)	1			AR 27071	Worm (size 22 machine with Enterprise system)	1
	AR 27224	Gasket	1		50989/02	Overload (220/240 volt supply)	1		PLASTIC		OR	
6	AR 27223	Hopper - AF22 Models	1	36	4110-016-ZA	HX HD Screw, M10 x 16mm LG	4		METAL	AR 27247	Worm (size 32 machine with Enterprise system)	1
	AR 60036	OR		37	6110-ZA	M10 Washer	4				OR	
	AR 60176	Hopper - AD32 Models	1	38	AR 60035	Base	1			AR 27248	Worm (size 32 machine with Enterprise system)	1
7	4108-010-ZA	HX HD Screw, M6 x 10 mm LG	2	39	Q 17456	Rubber Seal	1m				OR	
8	6108-ZA	M6 Washer	2	40	AR 15752	Leg	4				OR	
9	Q 17683	Hopper Support	2	41	Q13129A	Rubber Foot	4				OR	
10		Cover Assembly comprising:	1	42	4108-050-ZA	HX HD Screw, M6 x 50mm LG (size 22 machine)	4				OR	
	AR 60029	Cover	1			OR		66			Enterprise Knife	1
	50988/01	Dempson Parts	4		4110-040-ZA	HX HD Screw, M10 x 40mm LG (size 32 machine)	4	67			Enterprise Front Plate	1
11	AR 42637	Switch Support Bracket	1			OR		68	AR 32672	Size 22 Adjusting Ring	1	
12	AR 42605	Countershaft Bracket	1		3906-010-YA	Grubscrew, M6 x 10mm LG	1		AR 32673	Size 32 Adjusting Ring	1	
13	AR 32648	Large Countershaft Pulley	1	43	AR 27185	Worm Shaft Pulley	1	69			Unger Back Plate	1
14		Screw, M6 x 16mm LG	1	44	MRE/	Key, 8 x 7 x 40	1	70			Unger Knife	1
15	4108-012-ZA	HX HD Screw, M8 x 12mm LG	8	45	0807/30		1	71			Unger Centre Plate	1
16	6108-ZA	M8 Washer	8	46	50335/02	Ball Bearing	1	72			Unger Front Plate	1
17	6108-ZA	M8 Washer	4	46A	50073/07	Angular Contact Bearing and Seal	1	73	AR 15549	Extractor (Unger systems only)	1	
18	4108-012-ZA	HX HD Screw, M6 x 12mm LG	4		51011/01	Earthing Post	1	74	AR 15529	Spacer (size 22 machine - 3 part Unger only)	1	
19	51000/03	Drive Belt 30mm wide	1	47		Cable Gland (single phase only)	1		AR 15530	Spacer (size 32 machine - 3 part Unger only)	1	
20	51002/01	Countershaft Bearing	1	48	50344/03	Bearing Housing	1	76	51000/02	Drive Belt 50 mm wide	1	
21	6110-ZA	M10 Washer	2	49	AR 32632	Barrel Locking Shaft	1	80	AR 32911	Feed Guard	1	
22	4110-016-ZA	HX HD Screw, M10 x 16mm LG	2	50	AR 27086	Operating Lever Q1974-7A	1	81		Screw, M6 x 100 mm LG	1	
23		Screw, M6 x 10mm LG	1	51	AR 45664	Knob	1	82	AR 27200	Small Countershaft Pulley	1	
24A	DMP-05	Start Capacitor (state type of motor and supply)	1	52	50911/01	Plate for Cover	1	83	51002/01	Countershaft Bearing	1	
24B	RV300	Run Capacitor (state type of motor and supply)	1	53	AR 32666	Cap HD Screw, M10 x 25mm LG	4	84	6110-ZA	M10 Washer	2	
25	AR 27192/1	Motor Pulley (3 HP motors)	1	54	3910-025-YA	Cap HD Screw, M10 x 25mm LG	4	85	4110-016-ZA	HX HD Screw, M10 x 16 mm LG	2	
		OR		55	AR 32631	Barrel Boss	1	86	50404/10	Thumbscrew	1	
	AR 27192/2	Motor Pulley (2HP motors)	1	56	50986/01	Cap	1	87	G-4888 Q493E	Feed Stick (size 22 machines)	1	
26	MRE/0807/40	Key	1	57	3805-020-ZA	CH HD Screw, M5 x 20mm LG	1		Q 493D	Feed Stick (size 32 machines)	1	
27	50997/01	Motor - 2HP (240V 50Hz 1 ph supply)	1	58	3805-008-ZA	CH HD Screw, M5 x 8mm LG	1	88	AR 27154	Countershaft	1	
	50707/12	OR		59	AR 27185	Worm Drive Shaft	1					
	50997/02	Motor - 2HP (220V 60Hz 1 ph supply)	1	57A	AR 18098	Cap	1					
	51003/01	Motor - 3HP (415V 50 Hz 3ph supply)	1	57B	4306-020-ZA	Screw, M6 x 20 mm LG	1	89	AR 17177	NEW TYPE WELDED KEY 22		
		OR		60	4306-016-ZA	CSK Screw, M6 x 16 mm LG	2		AR 17176	NEW TYPE WELDED KEY 32		
	51003/03	Motor - 3HP (380V 50Hz 3ph supply)	1	61	AR 42736/1	Barrel (size 22 machine with Unger system)	1	90	AR 17158	CAM INSERT		
		OR			SK 38 AR 42736/2	Barrel (size 22 machine with Enterprise system)	1	91	51305/01	WORM "V" SEAL		
28	5008-ZA	M8 Nut (AF 22 machines)	4			OR		92	AR 16740	BARREL INSERT		
		OR			SK 39 AR 42718/2	Barrel (size 32 machine with Enterprise system)	1	93	51186/03	FLEXIBLE SHROUD FOR PUSHBUTTON		
	5010-ZA	M10 Nut (AD 32 machines)	4			OR		94	51011/01	BEARING SEAL		
29	6108-ZA	M8 Washer (AF 22 machines)	4		4306-040-ZA	CSK Screw, M6 x 40 mm LG	1					
		OR				OR						
	6110-ZA	M10 Washer (AD 32 machines)	4			OR						