



IMPORTANT NOTE: See page 2 for important information on how to use this Replacement Parts List.

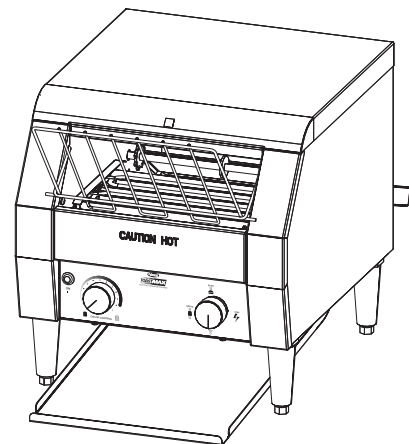
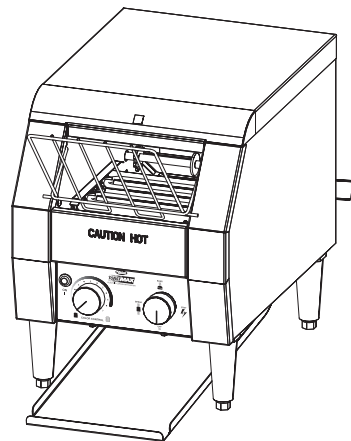
TOAST-MAX[®]

Electric Conveyor Toasters

TM Series

TM-5H

TM-10H



REPLACEMENT PARTS LIST

HATCO TOAST-MAX CONVEYOR TOASTERS

TM-5H, TM-10H Series

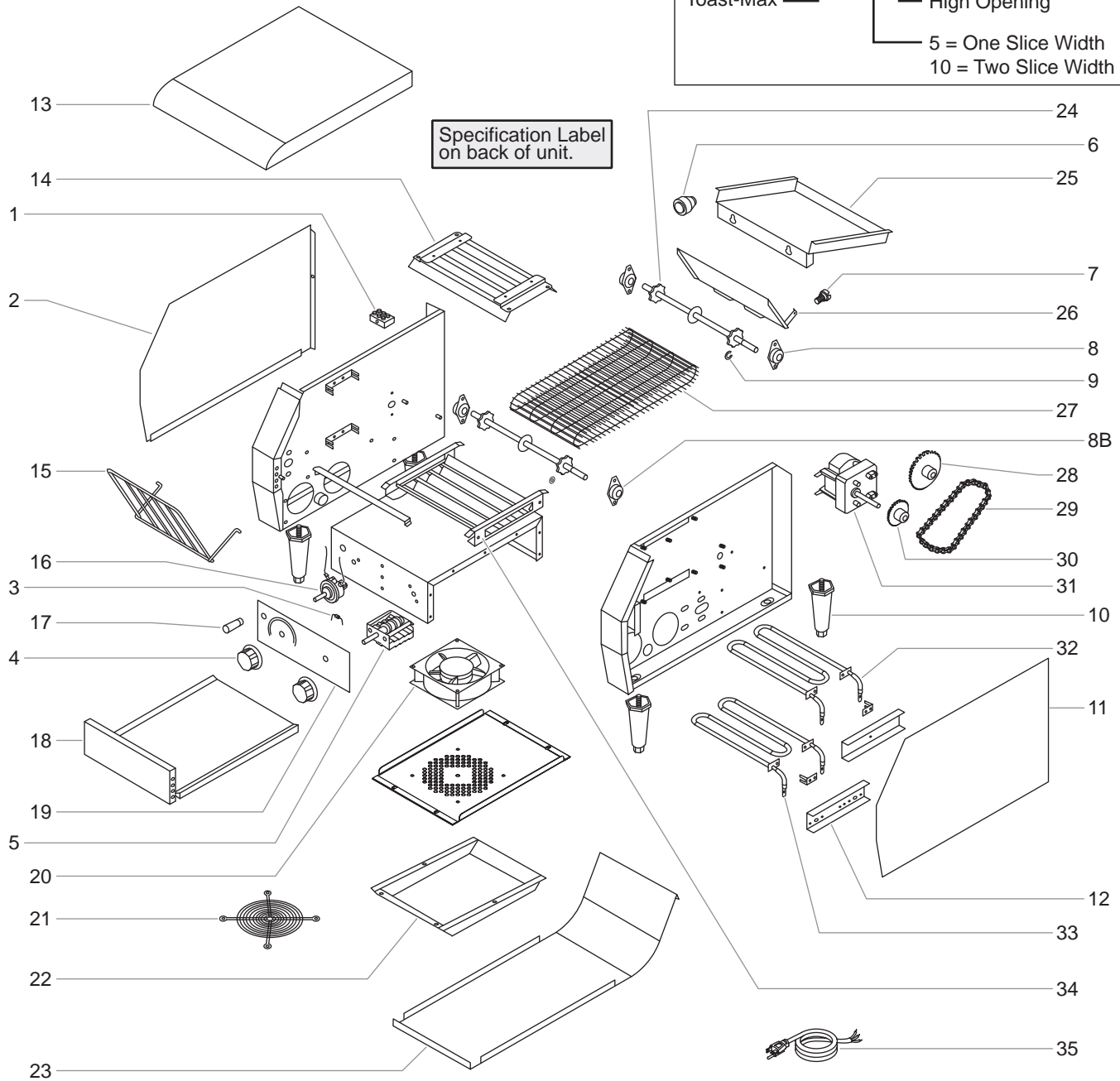
Model Designation

T M - X H

Toast-Max ——— T ——— M ——— X ——— H

High Opening

5 = One Slice Width
10 = Two Slice Width



IMPORTANT! — HOW TO USE THIS REPLACEMENT PARTS LIST

This Replacement Parts List represents toasters built before and after a manufacturing and part number change. Toasters with a manufacturing date code of 0830 and older use **Item** numbers with the "A" suffix. Toasters with a manufacturing date code of 0831 and newer use **Item** numbers with the "B" suffix. **Item** numbers that are not broken down with "A" or "B" suffixes are the same for all manufacturing date codes.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625060833 has a date code of "0833" which indicates the following: 0833

Year 2008 ———
Week Thirty-Three ———

CAUTION

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to the unit or injury to personnel and will void all warranties.

PARTS COMMON TO ALL TM-5, -10H MODELS

| Item | Description | Part No. | Qty. | Item | Description | Part No. | Qty. |
|------|----------------------------|---------------|------|------|----------------------------------|---------------|------|
| 1A | Terminal Block — 3 Pole | X02.15.052.00 | 1 | 7A | Thumb Screw | X05.04.488.00 | 2 |
| 1B | Terminal Block — 3 Pole | 02.15.050.00 | 1 | 7B | Thumb Screw | 05.04.371.00 | 2 |
| 2A | Side Panel (LH) | X04.05.436.00 | 1 | 8A | Bearing Assembly, Front and Rear | X05.02.024.00 | 4 |
| 2B | Side Panel (LH) | 04.05.564.00 | 1 | 8B | Bearing Assembly, Rear | 04.05.286.00 | 2 |
| 3A | Diode | X02.40.046.00 | 1 | | Bearing Assembly, Front | 04.05.387.00 | 2 |
| 3B | None (included w/Item 16B) | --- | | 9 | Retaining Ring | 05.11.035.00 | 1 |
| 4A | Control Knob | X05.30.093.00 | 2 | 10 | Leg, 10 cm (4") | 05.30.007.00 | 4 |
| 4B | Control Knob | 05.30.020.00 | 2 | 11A | Side Panel (RH) | X04.05.437.00 | 1 |
| 5 | Selector Switch | 02.19.174.00 | 1 | 11B | Side Panel (RH) | 04.05.563.00 | 1 |
| 6 | Cord Grip | 02.20.259.00 | 1 | 12A | Bracket, Heating Element | X04.05.449.00 | 2 |
| | | | | 12B | Bracket, Heating Element | 04.05.575.00 | 2 |

PARTS SPECIFIC TO MODEL TM-5H

| Item | Description | 100V | 120V | 220-240 (CE) |
|------|--|---------------|---------------|---------------|
| | | 50 Hz | 60 Hz | 50 Hz |
| 13A | Top Cover w/Insulation | X04.05.435.00 | X04.05.435.00 | X04.05.435.00 |
| 13B | Top Cover w/Insulation | R04.05.562.00 | R04.05.562.00 | R04.05.562.00 |
| 14 | Reflector, Upper Element | 04.05.612.00 | 04.05.612.00 | 04.05.612.00 |
| 15 | Wire Feed Ramp | 04.05.611.00 | 04.05.611.00 | 04.05.611.00 |
| 16A | Speed Control, Rheostat | X02.13.331.00 | --- | X02.13.330.00 |
| 16B | Speed Control, Rheostat and Diode Assembly | 02.13.339.00 | --- | 02.13.338.00 |
| 17A | Indicator Light, Green | X02.19.185.00 | --- | X02.19.175.00 |
| | Indicator Light, Red (not shown) | X02.19.184.00 | X02.19.184.00 | X02.19.176.00 |
| 17B | Indicator Light, Green | --- | --- | 02.19.150.00 |
| | Indicator Light, Red (not shown) | 02.19.154.00 | 02.19.154.00 | --- |
| 18 | Crumb Tray | R04.05.580.00 | R04.05.580.00 | R04.05.580.00 |
| 19A | Decal, Control | X07.03.465.00 | X07.03.465.00 | X07.03.465.00 |
| 19B | Decal, Control | 07.01.323.00 | 07.01.323.00 | 07.01.323.00 |
| 20A | Fan, Circulating | X02.12.085.00 | X02.12.085.00 | X02.12.082.00 |
| 20B | Fan, Circulating | 02.12.030.00 | 02.12.030.00 | 02.12.039.00 |
| 21A | Fan Guard | X02.12.084.00 | X02.12.084.00 | X02.12.084.00 |
| 21B | Fan Guard | --- | --- | --- |
| 22 | Cover, Cooling Fan | --- | --- | --- |
| 23 | Discharge Chute | 04.05.583.00 | 04.05.583.00 | 04.05.583.00 |
| 24 | Shaft Assembly (Qty. 2) | 04.05.610.00 | 04.05.610.00 | 04.05.610.00 |
| 25A | Rear Discharge Tray | X04.05.439.00 | X04.05.439.00 | X04.05.439.00 |
| 25B | Rear Discharge Tray | 04.05.584.00 | 04.05.584.00 | 04.05.584.00 |
| 26A | Discharge Vane | X04.05.440.00 | X04.05.440.00 | X04.05.440.00 |
| 26B | Discharge Vane | 04.05.582.00 | 04.05.582.00 | 04.05.582.00 |
| 27 | Wire Belt | 05.03.057.00 | 05.03.057.00 | 05.03.057.00 |
| 28 | Sprocket, Conveyor | 05.09.055.00 | 05.09.055.00 | 05.09.055.00 |
| 29 | Drive Chain† | 05.03.049.00 | 05.03.049.00 | 05.03.049.00 |
| 30 | Sprocket, Motor* | 05.09.056.00 | 05.09.056.00 | 05.09.056.00 |
| 31 | Gear Motor | 02.12.081.00 | 02.12.081.00 | 02.12.096.00 |
| 32 | Heating Element, Upper, 700 Watt | 02.05.677.00 | 02.05.678.00 | 02.05.679.00 |
| 33 | Heating Element, Lower, 600 Watt | 02.05.680.00 | 02.05.681.00 | 02.05.682.00 |
| 34A | Reflector, Lower Element | X04.05.526.00 | X04.05.526.00 | X04.05.526.00 |
| 34B | Reflector, Lower Element | --- | --- | --- |
| 35 | Power Cord — Nema 5-15 Plug | R02.18.154.00 | R02.18.154.00 | --- |
| | Power Cord — No Plug | --- | --- | 02.18.038.00 |
| | Power Cord — BS1363 Plug* | --- | --- | 02.18.068.00 |
| | Power Cord — Schuko Plug | --- | --- | 02.18.038.00 |
| | Electrical Drawing | 10-01-356 | 10-01-356 | 10-01-356 |

† Drive Chain P/N 05.03.040.00 is used on TM-5H models manufactured before year 2005, week thirty-eight.

* Units equipped with the BS1363 plug set use Motor Sprocket P/N 05.09.057.00 (14 tooth).

PARTS SPECIFIC TO MODEL TM-10H

| Item | Description | 100V 50 Hz | 120V 60 Hz | 220-240 (CE) 50 Hz |
|------|-----------------------------------|---------------|---------------|-----------------------|
| 13A | Top Cover w/Insulation | --- | X04.05.434.00 | X04.05.434.00 |
| 13B | Top Cover w/Insulation | --- | R04.05.619.00 | R04.05.619.00 |
| 14 | Reflector, Upper Element | --- | 04.05.615.00 | 04.05.615.00 |
| 15 | Wire Feed Ramp | --- | 04.05.640.00 | 04.05.640.00 |
| 16A | Speed Control, Rheostat | --- | X02.13.331.00 | X02.13.330.00 |
| 16B | Speed Control, Rheostat | --- | 02.13.339.00 | 02.13.338.00 |
| 17A | Indicator Light, Green | --- | X02.19.185.00 | X02.19.175.00 |
| | Indicator Light, Red (not shown) | --- | X02.19.184.00 | X02.19.176.00 |
| 17B | Indicator Light, Green | --- | --- | 02.19.150.00 |
| | Indicator Light, Red (not shown) | --- | 02.19.154.00 | --- |
| 18 | Crumb Tray | --- | R04.05.625.00 | R04.05.625.00 |
| 19A | Decal, Control | --- | X07.03.466.00 | X07.03.466.00 |
| 19B | Decal, Control | --- | 07.01.326.00 | 07.01.326.00 |
| 20A | Fan, Circulating | --- | X02.12.085.00 | X02.12.082.00 |
| 20B | Fan, Circulating | --- | 02.12.030.00 | 02.12.039.00 |
| 21 | Fan Guard | --- | --- | --- |
| 22A | Cover, Cooling Fan | --- | X04.05.446.00 | X04.05.446.00 |
| 22B | Cover, Cooling Fan | --- | --- | --- |
| 23 | Discharge Chute | --- | 04.05.628.00 | 04.05.628.00 |
| 24 | Shaft Assembly (Qty. 2) | --- | 04.05.386.00 | 04.05.386.00 |
| 25A | Rear Discharge Tray | --- | X04.05.438.00 | X04.05.438.00 |
| 25B | Rear Discharge Tray | --- | 04.05.629.00 | 04.05.629.00 |
| 26A | Discharge Vane | --- | X04.05.441.00 | X04.05.441.00 |
| 26B | Discharge Vane | --- | 04.05.627.00 | 04.05.627.00 |
| 27 | Wire Belt | --- | 05.03.036.00 | 05.03.036.00 |
| 28 | Sprocket, Conveyor | --- | 05.09.055.00 | 05.09.055.00 |
| 29 | Drive Chain† | --- | 05.03.049.00 | 05.03.049.00 |
| 30 | Sprocket, Motor* | --- | 05.09.056.00 | 05.09.056.00 |
| 31 | Gear Motor | --- | 02.12.081.00 | 02.12.096.00 |
| 32 | Heating Element, Upper, 900 Watt | --- | 02.05.675.00 | --- |
| | Heating Element, Upper, 1000 Watt | --- | --- | 02.05.642.00 |
| 33 | Heating Element, Lower, 800 Watt | --- | 02.05.676.00 | --- |
| | Heating Element, Lower, 900 Watt | --- | --- | 02.05.674.00 |
| 34A | Reflector, Lower Element | --- | X04.05.528.00 | X04.05.528.00 |
| 34B | Reflector, Lower Element | --- | --- | --- |
| 36 | Power Cord — Nema 5-15 Plug | --- | R02.18.154.00 | --- |
| | Power Cord — No Plug | --- | --- | 02.18.038.00 |
| | Power Cord — BS1363 Plug* | --- | --- | 02.18.068.00 |
| | Power Cord — Schuko Plug | --- | --- | 02.18.038.00 |
| | Electrical Drawing | --- | 10-01-356 | 10-01-356 |

† Drive Chain P/N 05.03.044.00 is used on TM-10H models manufactured before year 2005, week thirty-eight.

* Units equipped with the BS1363 power cord and plug set use Motor Sprocket P/N X05.09.057.00 (14 tooth).

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